

# HOLDEN

# Car clul o A Astralia Inc

# SERIES FEATURES BOOK

PREPARED AND ISSUED BY
PRODUCT INFORMATION SECTION
ENGINEERING DEPARTMENT

# INTRODUCTION

THE PURPOSE OF THE HOLDEN 'HZ' FEATURES BOOK IS TO DESCRIBE IN DETAIL
THE MAJOR FEATURES THAT APPEAR ON OUR HOLDEN 'HZ' RANGE. THE DATA
CONTAINED WILL PROVIDE THE RECIPIENT WITH A CONVENIENT AND AUTHENTIC
SOURCE OF INFORMATION AND WILL SERVE AS A REFERENCE WHEN ANSWERING
TECHNICAL QUERIES RELATING TO OUR PRODUCT.

AS THIS PUBLICATION CONTAINS DIAGRAMS AND DETAILED TECHNICAL DATA, IT
IS IMPORTANT THAT IT BE TREATED AS STRICTLY CONFIDENTIAL AND HANDLED
IN ACCORDANCE WITH COMPANY POLICY RELATING TO THE SECURITY OF ADVANCED
INFORMATION.

IT IS REQUESTED THAT CHANGES IN CUSTODIANSHIP BE NOTIFIED PROMPTLY TO THE EXECUTIVE ENGINEER PROGRAM CONTROL, ENGINEERING DEPARTMENT, GENERAL MOTORS HOLDEN'S LIMITED.

F.R. POUND

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ardc Body of Australia Inc

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GENERAL

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# GENERAL

BRIEF DESCRIPTION OF 'HZ'

THE HOLDEN 'HZ' MODEL IS THE FOURTH REVISION TO THE 'W' BODY. THE MOST NOTICEABLE VARIATIONS FROM 'HX' ARE :-

- \* DELETION OF BELMONT MODELS, KINGSWOOD PASSENGER MODELS UP-GRADED AND IDENTIFIED AS KINGSWOOD 'SL'.
- \* IMPROVEMENTS TO RIDE AND HANDLING LEVELS.
- \* INTRODUCTION OF 4 WHEEL DISC BRAKES ON 'GTS' AND STATESMAN.
- \* MINOR APPEARANCE CHANGES (EXCEPT CHASSIS CAB).

THE BELMONT MODELS ARE DELETED FROM THE MODEL LINE-UP WHILE KINGSWOOD PASSENGER MODELS ARE UP-GRADED IN APPEARANCE AND EQUIPMENT LEVELS AND RE-DESIGNATED KINGSWOOD 'SL'. THE COMMERCIAL VEHICLE RANGE OF HOLDEN AND KINGSWOOD IS UNCHANGED EXCEPT FOR THE ADDITION OF A BENCH SEAT WITH CENTRE FOLDING ARMREST AS STANDARD EQUIPMENT.

THE INCREASING IMPORTANCE OF OPTIONAL 'VEHICLE PACKAGES' IS EMPHASIZED WITH THE AVAILABILITY OF A 'DELETE EQUIPMENT' OPTION ON KINGSWOOD 'SL' DESIGNATED AS 'KINGSWOOD'. THE 'KINGSWOOD' HAS A MUCH HIGHER EQUIPMENT LEVEL THAN THE 'HX' BELMONT AND ALMOST THE EQUIPMENT OF THE 'HX' KINGSWOOD.

AS THE KINGSWOOD, STATESMAN CALAIS AND THE IMPROVED CARRYOVER SANDMAN VEHICLES WILL BE AVAILABLE
THROUGH THE MODEL LIFE AND ARE PRESENTED AS INDIVIDUAL MODELS THEY ARE NOW SHOWN IN VARIOUS SECTIONS OF THE
FEATURES BOOK FOR THE FIRST TIME.

FOLLOWING PROGRESSIVE INTRODUCTION OF THE HIGHLY ACCEPTABLE CHANGES TO RIDE AND HANDLING ON THE
TORANA MODELS THE NEW RIDE AND HANDLING DESIGN OBJECTIVES HAVE ALSO BEEN INTRODUCED ON ALL 'HZ' MODELS,
THESE OBJECTIVES ARE - NEUTRAL HANDLING BEHAVIOUR, HIGH CORNERING FORCE CAPABILITY WITH REDUCED BODY ROLL,
STIFFER BUT NO LESS COMFORTABLE RIDE, MAXIMUM STRAIGHT AHEAD STABILITY UNDER ALL LOAD AND DRIVING CONDITIONS,
HIGH RESPONSE STEERING, OPTIMIZATION OF TYRE TRACTION AND SMOOTH RIDE UNDER FULL LOAD CONDITIONS.

BRAKE PERFORMANCE IS ALSO IMPROVED WITH THE INTRODUCTION OF 4 WHEEL DISC BRAKES AS STANDARD ON THE 'GTS' AND THE LONG WHEELBASE STATESMAN MODELS. REAR WHEEL DISC BRAKES ARE NOW AVAILABLE AS OPTIONAL EQUIPMENT TO PROVIDE A 4 WHEEL DISC BRAKE SYSTEM ON ALL OTHER MODELS EXCEPT CHASSIS CAB.

RADIAL PLY TYRES ON 6" WIDE WHEELS ARE FITTED ON ALL MODELS. STEEL BELTED RADIALS ARE STANDARD ON ALL PASSENGER MODELS AND CHASSIS CAB WHILE PANEL VAN, UTILITY AND KINGSWOOD (A9K) ARE FITTED WITH TEXTILE RADIALS.

STATESMAN CALAIS MODEL IS CANCELLED

(PRODUCTION NOT COMMENCED)

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GENERAL

MODEL AVAILABILITY AND BASE EQUIPMENT

		MODEL	NO.	WB	1	TRANSMIS		AXLE	TYRES	FRONT
BODY	NUMBER	NAME	OF DOORS	ins. (mm)	ENGINE	TYPE	SHIFT	RATIO :1	TIRES	SEAT
AUSTRALI	A AND EXPO	RT EXCLUDING GMNZ							a	
ACCORDANCE OF THE PARTY OF THE	8WN69	KINGSWOOD SL		<i>€</i>	3,3 L6 HC	3 SPEED MAN.	COLUMN	3.55		
+	8WP69	PREMIER		111.0 (2819)	≥4,2 V8	AUTO. (TRIMATIC)		<b>3</b> .08	ER78S14	1,50
SEDAN	8WQ69 =	GTS		(2015)		4 SPEED MAN.	FLOOR (CONSOLE)	■ 3.36	ER70H14	
4	8WS69	STATESMAN DEVILLE	4		5,0 V8	AUTO. (TURBO HYDRA-	(CONSOLL)	3.08	FR78S14	BUCKE
	8WT69	STATESMAN CAPRICE				MATIC)				
STATION	8WN35	KINGSWOOD SL			3.3 L6 HC	3 SPIED MAN.	COLUMN	3.55	ER78S14	
WAGON	8WP35	PREMIER		114.0	■4,2 V8	AUTO. (TRIMATIC)	FLOOR (CONSOLE)	3.08	EK/65.14	
PANEL	8WM70	HOLDEN		(2895)	f A	1104100	lio			
VAN	8WN70	KINGSWOOD	LUL	U C	I A	12 ft 3	rita		195SR14	
COUPE	8WM80	HOLDEN	2	2						CENTE
UTILITY	8WN80	KINGSWOOD			3,3 L6 HC	3 SPEED MAN.	COLUMN	3.55		BENCE
CHASSIS CAB	8WM60 -	HOLDEN		120.4 (3058)					195R14LT	
PROD.	8WN69	KINGSWOOD	4	111.0 (2819)					195SR14	
OPT.	8WM70/80	SANDMAN	2	114.0 (2895)	4.2 V8 HC	4 SPEED MAN	FLOOR (CCNSOLE)		ø	BUCK

Ø SANDMAN TYRES SUBJECT TO CVM RESTRICTIONS MAXIMUM GVM RATING - FR78S14 DERATED GVM 500 kg PAYLOAD - ER70H14

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MODEL AVAILABILITY AND BASE EQUIPMENT (CONTINUED)

1		MODEL	NO.	W.B.		TRANSMI	SSION	AXLE		FRONT
BODY	NUMBER	NAME	OF DOORS	INS. (MM)	ENGINE	TYPE	SHIFT LOCATION	RATIO :1	TYRES	SEAT
GM - NEW Z	EALAND	XARC 2		1 Tare						
	8WN69	KINGSWOOD SL			3300 L6 HC	AUTOMATIC TRIMATIC	COLUMN		ER78S14	CENTRE ARMRES BENCH
2-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	8WP69	PREMIER		111.0 (2819)		AUTOMATIC	1 F-1 F	3.08		
SEDAN	8WQ69	MONARO 'GTS'	4		5.0£ V8	TURBO HYDRAMATIC	FLOOR		ER70H14	BUCKET
	8WS69	STATESMAN DEVILLE					CONSOLE	2.60	FR78514	
STATION WAGON	8WN35	KINGSWOOD SL	de	114.0	3300 L6	AUTOMATIC TRIMATIC		3.08	ER78S14	
COUPE	8WM80	HOLDEN	7	(2895)	2850 L6 HC	3 SPEED	COLUMN	3.90	F78L14	CENTRI
TILITY	8WN80	KINGSWOOD	2		3300 L6 HC	MANUAL	СОДОРІК	3.55		ARMRE BENCH
CHASSIS CAB	8WM60	HOLDEN	78 es.	120.4		4 SPEED MANUAL	FLOOR	4.44	F78-14	

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# POWER TRAIN COMBINATIONS

#### PASSENGER

EFFECTIVE MODELS	ENGINE - TRANSMISSION	COUNTRY/ HIGHWAY/ ECONOMY (HIGH RATIO)	CITY/ SUBURBAN/ BASE	GE TOWING/ PERFORMANCE (LOW RATIO)
	3,3 - M15/M20		3.55	
	3,3 - M22	\	3.55	
	3,3 - M40	3.08	3.36	3.55
SEDANS	4,2 - M15/M20	3.08	3.36	3.55
STATION WAGONS	4,2 - M21	3.36	3.55	
	4,2 - M40	2.60	3.08	3.55
	5,0 - M21	3.08	3.36	3.55
Car	7-5,0 - M41 A	2.60	2 <sup>3.08</sup> 2	3.36

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GENERAL

# POWER TRAIN COMBINATIONS

COMMERCIAL

EFFECTIVE MODELS	ENGINE - TRANSMISSION	COUNTRY/ HIGHWAY/ ECONOMY (HIGH RATIO)	RECOMMENDED US. CITY/ SUBURBAN/ BASE	TOWING/ PERFORMANCE (LOW RATIO)
	3,3 - M15/M20		3.55	
	3,3 - M22		3.55	-
	3,3 - M40	3.08	3.55	
UTILITY	4,2 - M15/M20	3.08	■ 3.36	■ 3.55
PANEL VAN	4,2 - M40		3.08	3.55
Car el	U <sub>5,0</sub> -C <sub>M21</sub> A1	3.08	3.36	3.55
	5,0 - M41	2.60	3.08	3.36
1 TON	3,3 - ALL	3.55	4.44	
COMMERCIAL	4,2 - ALL	3.36	3.55	-

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# GENERAL

# POWER TRAIN COMBINATIONS

# NEW ZEALAND PASSENGER

# AND COMMERCIAL

	AND COMME.			
EFFECTIVE MODELS	ENGINE - TRANSMISSION	COUNTRY/ HIGHWAY/ ECONOMY (HIGH RATIO)	ECONNENDED USA CITY/ SUBURBAN/ BASE	AGE TOWING/ PERFORMANCE (LOW RATIO)
UTILITY	2850 - M15		3.9	
UTILITY KINGSWOOD SL	3300 - M15		3.55	
KINGSWOOD SL PREMIER	3300 - M40		3.08	-
UTILITY	3300 - M40		3.36	
MONARO GTS	5.0ℓ - M21		3.55	
MONARO GIS	5.02 - M41		3.08	
KINGSWOOD SL PREMIER KINGSWOOD UTILITY	5.02 - M41		2.60	
CHASSIS CAB	3300 - M15	3.55	4.44	

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# GENERAL

# STANDARD EQUIPMENT AND OPTION SUMMARY

THIS CHART SHOWS MAJOR ITEMS OF STANDARD EQUIPMENT AND OPTION VARIANCE BETWEEN MODELS FOR DOMESTIC (AUSTRALIA) PRODUCTION ONLY.

FOR FURTHER DETAILS OF REGULAR EQUIPMENT REFER TO GROUP OR ALPHABETICAL INDEX FOR COMPLETE OPTION AVAILABILITY AND QUALIFICATIONS REFER TO DRAWING NO.

ANICAL  SUSPENSION  FRONT STABILIZER BAR  REAR STABILIZER BAR  REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK  REAR WHEEL DISC		SS	S	S	S	SS	5 5	S	S	3 6 5 5 8 8	5 5	SS	70
SUSPENSION  FRONT STABILIZER BAR  REAR STABILIZER BAR  REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK		S				1					3 S	SS	1
SUSPENSION  FRONT STABILIZER BAR  REAR STABILIZER BAR  REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK		S				1					1	1	1
FRONT STABILIZER BAR REAR STABILIZER BAR  REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC. REAR WHEEL ANTI-LOCK		S				1					1	1	1
REAR STABILIZER BAR  REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK		S				1					1	1	1
REAR AXLE - SEE POWER TRAIN CHART FOR AVAILABILITY  BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK	ì	13.		J				-	1.00	100		-	12
BRAKES  POWER ASSISTED FRONT WHEEL VENTED DISC.  REAR WHEEL ANTI-LOCK		S					1					1	-
POWER ASSISTED FRONT WHEEL VENTED DISC. REAR WHEEL ANTI-LOCK		S	(					10.0					
POWER ASSISTED FRONT WHEEL VENTED DISC. REAR WHEEL ANTI-LOCK	ı İ	S					, was		a 12	1	1	1	-
REAR WHEEL ANTI-LOCK COLUMN ON A USUA SILES	I	S	1							3			-
보이에서 이 남자에서 가는 가장에 어린 나와 아이가 가는 것이다. 그는 사람들이 아니는 네트를 가는 것이다.		1	S	S	S	S	SS	S	S	S	SS	S	-
REAR WHEEL DISC		-	-		7	-	7			-		A	
하다가 된 경기하루 경기를 잃었다. 이 전 그리는 이 것 같아. 그리는 사람들이 되는 것 같아. 하는 것 같아.		A	A	-	A	A	A A	AA	A	A	A	3   5	-
• ENGINE		1		¥.,				٧.		A			-
3,3 L6 HIGH COMPRESSION			-			-				3	.1	-   -	
3,3 L6 LOW COMPRESSION	. 14. 1									-		-	
4,2 V8 HIGH COMPRESSION			1							S	4	1	S
5,0 V8 HIGH COMPRESSION	=	A	A	-	A	A	Α.	A A	A A	A	A	S	3
무취님, 강경기, 하면 들은 경기 가입니다. 그리고 있는 것이다.													
TRANSMISSIONS - SEE POWER TRAIN AVAILABILITY CHARTS													
3 - SPEED MANUAL 3.07:1 1ST GEAR - (P/O M15)		-	S	S	S	S	S	S S	SS	-	-	-	•
4 - SPEED MANUAL 3.05:1 1ST GEAR - (P/O M20)		S	A	A	A	A	A	A A	A A	-	Ą	-	-:
4 - SPEED MANUAL 2.54:1 1ST GEAR - (P/O M21)		A	A	-	Α	A	A	A Z	A A	-	A	S	-
4 - SPEED MANUAL 3.74.1 1ST GEAR - (P/O M22)			İ	1		1				-	- 1		-
AUTOMATIC TRANSMISSION - TRIMATIC (P/O M40)				-						S	-		
AUTOMATIC TRANSMISSION - TURBO HYDRA-MATIC 400 (ONLY WITH 5.02 ENGINE)		1	1							A	.		
CABLE CLUTCH CONTROL		5	SS	S	S	S	S	S	SS	-	-	S	-
EXHAUST			-		1					-			
SINGLE		1	S	S	S	S	S	S	S	S	S	-	S
DUAL - V8 ONLY			- 4	4 -	•	-	-	A		-	A	S	S

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# GENERAL

STANDARD EQUIPMENT AND OPTION SUMMARY (Continued..)

EQUIPNENT		SAND	W	8 W M		1	8 W N:	Control of the last of the las	8 W P	W	8 W S
	3 3 3 = 4	M A N	0	6 7 0 0	8	3 6 5 9	7 0	8 .	3 6 5 9	6 9	6 9
HANICAL CONT'D									All .		
								- ]			
STEERING		1		٠.							
OVERALL RATIO  **POWER STEERING RATIO 18.1:1 TO 11.0:1 (STANDARD WITH FITMENT OF V8)	1.0	A	A	- A	A	A A	A	A	S	s	S
STEERING RATIO 25.0:1 (NOT AVAILABLE WITH V8 ENGINE)	= *	S	S	SS	S	S S	S	S	A A	S	-
ESTIDAÇÃO MILLO ESTADO								-	3		
				- 10				-1			
WHEELS				10				-			
		2									-
					- 1						
6.00JJ x 14 (HEAVY DUTY RIM)			1	S -	-	s s	-	-		-	. 01
6.00JJ x 14			-	100	- 1	- A		- 1			1
* 6.00JJ x 14 RALLY TYPE (P/O N66)					- A			. 1		1	1
* 7.00JJ x 14 "HONEYCOMB" POLYCAST (P/O PE1)			A			100		- 1	A A		1
6.00JJ x 14 CHROME DUNLOP WIRE WHEEL	1 1 1 1		S	S	SS						
HUB CAPS		1				A A	179				-10
* 6.00JJ X 14 CAST ALLOY WHEEL FULL WHEEL COVER						SS					
A MACO C DEL MIERICI		1	SA		A A	A A	A A	A	- 1	S	
RIM MOUNTED TRIM RING (STANDARD ON NOO & PET THEEDS)	llia								,		-
TYRES (STANDARD EQUIPMENT ONLY)										1	-
ER78S14				1-		S	S -	•	S	S -	-
ER70H14			Ø -	-		-		• •	-	-   5	3
하다 이번 [10] 이 사람이 얼마나 있다는 사람이 되는 사람이 되는 사람이 되었다.			Ø -			-			-	- -	-
FR78514			- 3	-	9 9	-	_ (	9 9	_		_
195SR14								, ,			-
195SR14LT			-  -	S		-	- ;		-	- -	-
											-
그는 사람들이 말을 하는데 하는 것 같아요. 그는 어느 가는 말라고하는데?			-							1	-
어린 살아가 되었다. 그는 이번 이번 그리고 있다고 되었다.			1								-
ing in the late of the first of			-	1.					1		
그런 물 그리고 있는 다른 다른 이번 모든 이 있다면 이 이 모든			1					4.7			-
그리 뭐 그렇게 하는 것은 이렇게 하는 그리다는 것이 없는 것.									1		1
뭐 없다. 선물 12일이 하는 모든 등에 모든 하다니다.									1		1
							×				
Ø SANDMAN TYRES SUBJECT TO G.V.W. RESTRICTIONS.											
* RALLY & POLYCAST WHEELS ARE SUPERSEDED BY THE ALLOY WHEEL AFTER S	S.O.P.	1.		1		1				-	1

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# GENERAL

STANDARD EQUIPMENT AND OPTION SUMMARY (Continued.)

EQUIPMENT	CALAI			8 W M		8 W N		8 W P	4	1 W
	S	AN	6 0	7 8	3 3	6 9	7 8 0 0	5	6 6	9 9
					-				-	-
NICAL CONT'D										
JACKING SYSTEM										-
BUMPER JACK	s	-	s -					1	-1	-
SCISSOR JACK	.  -	-	- -	-				100	ŧ	-
BOTTLE JACK	-	S	- S	S	S -	-	S S	-	-	-  -
FUEL TANK CAPACITY							-		The second second	
16.5 IMP. GALLONS (75 LITRES)	S	-	S -		- S	S		S	S	S
15.5 IMP. GALLONS (70 LITRES)	-	S	- 5	S	s -	· -	SS	3 -	3	-
								1		-
			1	Nan.						Amendonomica
Car club of Australia			d					3.	- Constant	
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BUMPERS - FRONT	142. E							- 1		-
BUMPERS - FRONT PAINTED		- 9	- 5	- 9	S	5 5	S	SIS	SI	A
BUMPERS - FRONT PAINTED CHROME					1		SS	1 .		
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP	S				1		S 5	AS		S
BUMPERS - FRONT PAINTED CHROME	S	A			1			AS	S	S
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP	S	A			1			AS	S	S
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP  BUMPER BAR OVERRIDER	S	A			1			AS	S	S
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP  BUMPER BAR OVERRIDER  BUMPERS - REAR	5	A			A .		A 1	AS	S	S
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP  BUMPER BAR OVERRIDER  BUMPERS - REAR  PAINTED	5	A -	A 5	- A 	A .	A A  S S	A 1	ASS	S	S -
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP  BUMPER: BAR OVERRIDER  BUMPERS - REAR  PAINTED  CHROME		A -	A 5	- A 	A	A A  S S	. A 1	ASS	S S	S - S A -
BUMPERS - FRONT  PAINTED  CHROME  BUMPER BAR RUB STRIP  BUMPER: BAR OVERRIDER  BUMPERS - REAR  PAINTED  CHROME  CHROME  CHROME		A	A 5	- A 	A	A A S S	. A 1	A S - S - S -	S S	S - S A -

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EQUIPMENT	1 1	M		· M	· To	7 6	N I-T		P	Q	SII	_
		A				3 6 5 9						
EXTERNAL CONT'D	H	+	- leb	10	10	2 3	10	0	0 13	9	9 3	4
		1						-				
■ HEADLAMPS									1			
CIRCULAR SINGLE 7" (178mm) SEALED BEAMS					100			1		-	-  -	
CIRCULAR SINGLE 7" (178mm) QUARTZ HALOGEN SEMI-SEALED BEAMS CIRCULAR DUAL 5-3/4 (146mm) QUARTZ HALOGEN SEMI-SEALED BEAMS		-   -	A	. A	· A	S S		1	 5 S			
CIRCULAR SINGLE 7" (178mm) SEALED BEAMS INCORPORATING PARKING LAMPS		- .	S		-		-			-	5 5	
CIRCULAR DUAL 5 3/4 (146mm) QUARTZ HALOGEN SEMI-SEALED BEAMS WITH LONG RANGE	1	3 -	-	-	-		-	-		S	-	-
TURN SIGNAL AND PARKING LAMPS - FRONT	1							1				and the same
VERTICAL DESIGN TURN SIGNAL AND PARKING LAMPS IN FENDER LEADING EDGES		3 8	;   -	S	S	s s	S	S	SS	S.	SS	3
CIRCULAR DESIGN TURN SIGNALS INBOARD OF COMBINED HEAD AND PARKING LAMPS	l i	- -	s	-	-		-	-	. 1	-	-  -	-
			1			: 1			60			-
REAR VISION MIRROR			1			7.						TO-The Page 1
GLARE REDUCED 5-2" x 4" (139.7 x 101.6 mm) RECTANGULAR DESIGN DOOR MOUNTED - DRIVER'S SIDE					c		C			and the same		- Automotive and
				. 5	3		3	2	•	-	-	-
GLARE REDUCED 5-½" x 4" (139.7 x 101.6 mm) RECTANGULAR DESIGN DOOR MOUNTED - PASSENGER'S SIDE		- -	.   -	S	S		S	s.		-		
REMOTE CONTROL - GLARE REDUCED 5-2" x 4" (139.7 x 101.6 mm) RECTANGULAR		1										1
DESIGN. DOOR MOUNTED - DRIVER'S SIDE		- 4	1 -	A	A	SS	A	A	S S.	A	SS	3
GLARE REDUCED 7" x 5" (177.8 x 127.0 mm) RECTANGULAR DESIGN. DOOR MOUNTED - DRIVER'S AND PASSENGER'S SIDE			S						+ § 6		_  _	
GLARE REDUCED RECTANGULAR DESIGN IN STREAMLINED HOUSING. DOOR MOUNTED		1				C						
DRIVER'S AND PASSENGER'S SIDE	1	3 -	-	-	-		-	-		S.	-  -	
되어보다 마음 이 회장이라고 되다 가는 생각이 있는데 그리고 말했다.			-			:		-		1	1	
ENGINE HOOD SILENCER						- A - 1						and and and and and and and and and and
(ALSO STANDARD ON 8WN MODELS WITH L6 AUTOMATIC)		1	1			2			5 S		0 0	
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EXTERIOR SOFT TRIM	.	-	-	-	-	- A	_	_  .	- A	A	SS	
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REAR LAMPS							1.7					
SIDE MARKER		3 .	. _	S	S	s -	S	S	· -			
VERTICALLY MOUNTED IN REAR QUARTER, UPPER STOP/TAIL, LOWER TURN			1									
SIGNAL/BACK-UP	1	3 -	-	S	S	s -	S	S	5 -	-	- -	
UNIVERSAL TYPE TURN SIGNAL/STOP, TAIL/BACK-UP	1	- -	S	-	-		-	-  -		-	-  -	-
HORIZONTALLY MOUNTED IN REAR QUARTER, WRAP AROUND, UPPER STOP/TAIL, LOWER TURN SIGNAL/BACK-UP												
	11	- 5	-	-	-	- S	-	-  -	- S	S	-  -	
VERTICALLY MOUNTED IN REAR QUARTER, WRAP AROUND, UPPER STOP/TAIL, LOWER TURN SIGNAL/BACK-UP		. .		_	_		_			1.1	ss	
LICENCE PLATE ILLUMINATION	11.		0	c		s s	c	0			1	
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LASH-ON TONNEAU COVER	-	ø -	-   -		-	- ,-	S		-	-
ø STD SANDMAN UTILITY	5.00									-
					1					A PROPERTY OF
TERNAL		2								The Zake Personnella
FRONT SEATS AND CONSOLE					1				-	-
BENCH WITH CENTRE FOLDING ARMREST	A	- 5	S	SS	A	A S	SS	A A	-	A
RECLINING BUCKET WITH PASSIVE INTEGRAL HEAD RESTRAINTS	S	S -	- A	A A	S	S A	A	SS	S	10
SEAT SEPARATOR (ONLY WITH BUCKET SEATS)	-		A	A E	S	S A	A A		-	-
CONSOLE FLOORSHIFT (ONLY WITH BUCKET SEATS)	S	S.		A A	A	A A	A A	SS	S	12
MAP POCKETS FITTED TO FRONT SEAT BACKS	S	-						SS	S	
7 <u> </u>										
REAR SEATS	. 1				6	c				-
BENCH Car club of Australia			5 -	,	S				-	-
BENCH WITH CENTRE FOLDING ARM-REST	S	- 1	1-	-	- A	A -		5 3	1	-
CONTOURED BENCH		-	- -					-	S	-
CONTOURED BENCH WITH CENTRE FOLDING ARM-REST		-	-		-	-		-	-	-
ARM-RESTS						. "				-
FRONT DOOR	S	s	- -	-	- S	S	s s	S	SS	,
SEAT SEPARATOR		-	- -	-	- S	S.		-	-   -	-
CONSOLE	S	Ş.	- -	-				S	SS	,
REAR SEAT CENTRE	S	-	-  -		- A	Α.		S	s -	-
REAR DOOR	S	-	-   -	-	- -	S ·		-	SS	3
ASSIST HANDLES									1	
(1 FRONT, 2 REAR)	s			_	-   S	A		S	A 9	
(I FROIT, Z REAK)						••				-
FLOOR COVERING			-							a speciment of
INTERIOR - RUBBER MAT	-	-	A S	S	SA	A	A A		-   -	-
- CARPET (STANDARD ON 8WM MODELS WITH BUCKET SEATS)	S	-	3 -	•	- S	S	S S	S	SS	3
LUGGAGE COMPARTMENT - RUBBER MAT	-	-	s -	-	- -	S	s -	-	SS	3
- CARPET	s	-	-   -	-		-	- , -	-	- -	-
SPARE WHEEL COVER - P.V.C.	-	-	-   -	-		-		-	-   -	-
- CARPET	s	-	-  -	-				-	-   -	-
- CLIP ON HARDBOARD PANEL	-	-	s -	-		S		-	s -	-

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STANDARD EQUIPMENT AND OPTION SUMMARY (Continued..)

	EQUIPMENT		K / W C		8 W M		1	N. M	- 1	8 W P	8 W Q	1
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			T	T		1			T	E	16	-
ERNAL (	CONT'D			-								-
FRONT	DOOR MAP POCKET		- -	-		-	-  -	-			-	-
					٠.				-			-
ASH TI	RAYS								-	1		-
	INSTRUMENT PANEL ASH TRAY (ILLUMINATED) SINGLE CENTRAL DRAWER		3 8	S	S	S	SS	S	SS	S	S	-
1 /2	FRONT SEAT BACK		-   5	-	-	-	A A	-	- -		-	-
	REAR DOOR ARM RESTS		- -	-	-	-		-		- S	-	-
1///	REAR OF CONSOLE_(SWIVEL TYPE)	11	- -	- -	-	-	A A	-	- S	; -	S	-
## 1	REAR OF SEAT SEPARATOR (SWIVEL TYPE)	11	- -		-	-	SS	_	-1-		-	-
			1					+ 5				- Distance of the last
REAR	VISION MIRROR			1.					1			-
	PRISMATIC ANTIGLARE - SHATTER RESISTANT WITH SPRING LOADED KNOCK-OUT							-	_	: 0	S	-
	MOUNTING SHATISHAND SHATISH RESISTANT WITH STAINS BOADES RESORTED							× *		, 3	2	-
	GLARE REDUCED - SHATTER RESISTANT WITH SPRING LOADED KNOCK-OUT		3 5		S	S	SS	S	S.	_		-
1.00	MOUNTING STATES AND ST				J							Section of the second
SEAT I	BELTS		1				•		1		1	ABSTRACTOR NAMED IN
			1									Canadiana and
	FRONT - LAPSASH RETRACTING VEHICLE SENSITIVE						SS					
	- LAP CENTRE POSITIONS - NON RETRACTING		5   5	S	S	S	A A	S	SA	A A	-	
	REAR - LAPSASH RETRACTING VEHICLE SENSITIVE	•	- 1	1 -	-4	-	- A	-,		- s	S	
	- LAPSASH - NON RETRACTING	•	- 3	3 -	-	-	s s		- 5	3 -	-	-
	- LAP CENTRE POSITIONS - NON RETRACTING	•	- 3	3 -	-	-1	SS	_	- 5	3 8	S	
	그 게 이 시시시간 그렇게 되고 있는 그 이번 얼마를 잃었다.		-			-						
MISCE	LLANEOUS					- 1						
	INSTRUMENT PANEL COMPARTMENT WITH LOCKING DOOR		0	3 3	S	c	SS	C	0	2 0	C	
	COAT HOOKS	-		1		. 1					1	1
	DOOR LOCKING BUTTONS - BLACK FINISH		- 1	- 1		- 1	S S		- 1		1	3
	- CHROME FINISH		9	9	3	3	00				1	1
	SIDE DOOR POWER LOCKING SYSTEM	-   -	1	-	-			-	-   3	SS	2	
	SILL PLATES - CHROME PLATED STEEL					6	SS				1	
	WINDSHIELD - SAFETY GLASS				0	0	0 0	5	0 0	3. 3	0	
						4		3	3 -		100	
	- LAMINATED GLASS (TINTED) - LAMINATED GLASS (NON TINTED)						S S					
	ELECTRIC HEATED REAR WINDOW		1	1					1		1	з
		- 27	- 12	-	-	-	- S	-	-   -	- 5	S	-
	VANITY MIRROR - FITTED INSIDE INSTRUMENT PANEL COMPARTMENT		1	-	-	-		-	-		-	
	VINYL AND NYLON TRIM	11	-	-   -		-	A A		1		1	3
a 10 au	POWER OPERATED SIDE WINDOWS	_			-	-		-	-	A A	1	1
	MANUAL CONTROL AIR-CONDITIONING						A A					
	TINTED SIDE & REAR WINDOWS	•	A	-		- 1	A A		-		1	- 1
* * P	HANDGRIPS ABOVE PASSENGER DOORS	•	-	-   -	-	-	s -		- 5	5 -	S	-
	이 살아 어린 회사는 사내가 이렇게 하게 되어 가는 사람들은 모든 가장 되었다.						٠, ٠	٠.			1	-
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STANDARD EQUIPMENT AND OPTION SUMMARY (Continued..)

EQUIPMENT		SAND	K/W	1	} !		W N		W	1 8 W	
		MAN			8				1 - 1	6 6	6
TERNAL CONT'D				1 ·							Principal and the State of Sta
INTERIOR LIGHTING				21 11					1		-
DOME - LIGHT SWITCH CONTROLLED - FRONT DOOR SWITCH ACTIVATED - REAR DOOR SWITCH ACTIVATED - FRONT SEAT READING LAMPS INDIVIDUAL SWITCH CONTROLLED (INCORPORATED IN DOME LAMP)			S S		S S				S	SSS	SS
FOOTWELL - LIGHT SWITCH CONTROLLED - FRONT DOOR SWITCH ACTIVATED - REAR DOOR SWITCH ACTIVATED		S -		- :			-			SSS	5   5
REAR QUARTER LAMPS - LIGHT SWITCH CONTROLLED - FRONT DOOR SWITCH ACTIVATED - REAR DOOR SWITCH ACTIVATED - REAR QUARTER READING LAMP SWITCH CONTROLLED											03 03 03
FRONT & REAR DOOR COURTESY WARNING LAMPS (RED & WHITE LENSES IN LOWER PART OF DOOR)  - DOOR ACTIVATED (FRONT OR REAR) - LIGHT SWITCH ACTIVATED			-			1 1	-			1	
INSTRUMENT PANEL COMPARTMENT (GLOVE BOX)		-	-	Ċ	<u>.</u>	-	4.		S	S	3
LUGGAGE COMPARTMENT		-	-	_		-	-		.  -	S	3
INSTRUMENT PANEL ILLUMINATION		S	S	S	S S	s	S	SS	S	S	3
WARNING LAMPS (SEE INSTRUMENTS & CONTROLS)											
ASHTRAY AND CIGAR LIGHTER ILLUMINATION		S	S	S	s s	s	S	S S	ss	S	3
기가, 이 나는 사람들에게 그녀를 들어 모으면 그 이번 마음이 들었다.									-	ľ	STATE OF THE PERSON NAMED IN
INSTRUMENTS & CONTROLS									.   .	. 1	-
ALL INSTRUMENTS INCORPORATE INTERNATIONAL SYMBOLS		S	S	S	s s	S	S	5 5	SS	S	77
COMBINED INSTRUMENT CLUSTER - 220 KM/H SPEEDO, OIL, BATTERY, TEMPERATURE, FUEL GAUGES, CLOCK, TACHOMETER			-			1				A	1
WARNING LIGHTS - OIL - TEMPERATURE - GEN. PARK BRAKE, BRAKE FAILURE, HI-BEAM - TURN SIGNAL			S	S	S S S S	S	S		S	S	
GAUGES - FUEL OIL TEMPERATURE BATTERY TACHOMETER SPEEDOMETER - 200 KM/H - 220 KM/H TRIPMETER ODOMETER		888888	S A A A A S A	S A A A S A	S S A A A A A A A A A A A A A A A A	S A S A S A	SASAASA	SAAAASAAA	S S A A A A A A A A A A A A A A A A A A	A S A A	SSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSS
CLOCK - STANDARD TYPE - DIGITAL TYPE  RADIO - AM		S -	-	-	A A	-	-	A A	-   -	S	S
- AM/FM STEREO	-					1			-	A	100
		-	Ц			1					-

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STANDARD EQUIPMENT AND OPTION SUMMARY (Continued..)

	EQUIPMENT		SAN		8 W M	ı,		8 W N		8 W P	W	8 W S	W
			DMAN	0	6					3 6	5 6	6	6
	그 발생하는 그 생님은 지수 없는 사람들이 되었다고 했다.	T	1		,		-			•	•		
INTERNAL	CONT'D									12			
INS	RUMENTS AND CONTROLS Cont'd												
	CIGAR LIGHTER - IN INSTRUMENT PANEL (ILLUMINATED) - IN REAR OF CONSOLE		S	S -	- -	 	S -	SS	S S	S 5	S	S -	
	ANTENNA - LOCK DOWN - POWER WITH AUTOMATIC RETRACT		A -	A A	A .	A A	A -	A A A -	A A	S 5	SAA	S	S
	HOOD RELEASE		S	s	S	S S	S	SS	S	S	S	s	S
	HORN - LOW NOTE - HIGH NOTE		SA	S A	S A	S S A A	S	S S	SSAA	S S	SSS	SS	S
1	STEERING WHEEL - OVAL 16" x 15" (406 x 381 mm) - CIRCULAR SPORTS 15½" (394 mm) - CIRCULAR 15½" (394 mm)	:	S	S -		S S	S	S 5	S S	S S A A	S	S	-
	INTEGRATED SCREEN WIPER/WASHER SWITCH - 2 SPEED WIPER		S	S	S	S S	S	SS	S	S	S		
	CHOKE CONTROL		S	S	S	S S	S.	SS	S	S	-	-	-
4	POWER ENDGATE SWITCH		-	-	-		A		-	s ·	-  -	-	-
	ELECTRIC HEATED REAR WINDOW SWITCH		-	A	-		-	S.	-	- !	S	S	S
	AIR-CONDITIONING CONTROLS		A	A	A.	A A	A	A A	A	A A	AA	S	5
	HEATER/DEMISTER CONTROLS	3	s	s	s	s s	s	S	SS	S	s	s	2
	AUTOMATIC TRANSMISSION QUADRANT INDICATOR	1	A	A	Α.	A A	A	A A	A	S	S A	S	5
	VENTILATION - FORCED AIR		s	S	S	S S	S	SS	S	S	S	S	-
	CONSOLE MOUNTED CASSETTE STEREO TAPE PLAYER WITH 4 SPEAKERS	1	-	-	-		-		-		-  -	-	1
	WIPER, TIMED SINGLE SWEEP CONTROL		A	A	A	A A	A	A A	A	S	s	s	5
	REMOTE CONTROL VACUUM OPERATED LUGGAGE COMPARTMENT LID (PART OF TAXI PACKAGE ON 8WM AND 8WN)		-	-	-	<u>.</u> _	-				-	-	95
	STEERING COLUMN MOUNTED COMBINED WASH, WIPE, FLASH & DIP CONTROL INCORPORATING 2 SPEED WIPER & SINGLE SWEEP POSITION, TURN SIGNALS, DIP AND HEADLAMP FLASHERS		S	S	S	S S	S	SS	SS	SS	SS	s	5
	원님, 요즘 이 이 보는 이번 강된 방비에 하다고 주었어야 되었다.	1									7.		
	불레탈링크리아스 마리를 잃어 다 동안 동안 당 클린니 좀 모으셨												
	입니다고 있었다. 이 보고를 보고 있는데 되면 나는 네모드라이다.												-
	이번 여전에 뭐하면 보고 있습니다. 그 모든 모든데 하나 속으로 되었다.	1			-								
EHICLE 1	ACKAGES		1										
	SANDMAN	-	-	-	-	A A	-				- -	-	-
	PASSENGER DERIVATIVE 10 cwt. UTE & PANEL VAN (REGISTRATION REBATE VICTORIA)		-	-	-	A A		- A	AA		-	-	-
	TAXI		-	-	-		-	Α -	-		- -	-	-
	AMBULANCE		-	-	A	A -	-	-			-   -	-	-
	DERATED KINGSWOOD 'SL' - KINGSWOOD FLEET OWNER USEAGE		-	-	-		-	A		-		-	
	STATESMAN CALAIS		-	-	-		-	_		-		Α	1.

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#### SAFETY FEATURES

THE COMPREHENSIVE LIST OF SAFETY FEATURES OF THE PREVIOUS MODELS IS CARRIED OVER INTO HZ MODELS AS LISTED BELOW:-

LANE CHANGER

SEAT BELTS FOR ALL OCCUPANTS

ENERGY ABSORBING STEERING COLUMN AND STEERING WHEEL

ANTI-THEFT COMBINED STEERING / IGNITION LOCK

TANDEM BRAKE CYLINDER - DUAL HYDRAULIC CIRCUITS

SPRING LOADED KNOCK-CUT TYPE INTERNAL REAR VISION MIRROR MOUNTING WITH SHATTER RESISTANT MIRROR

EXTERNAL REAR VISION MIRROR GLARE REDUCED

TOUGHENED WINDSHIELD WITH MODIFIED ZONE

SAFETY GLASS WINDOWS

GLARE REDUCED - SAFETY PADDED INSTRUMENT PANEL

RECESSED INSTRUMENTS AND INSTRUMENT PANEL CONTROLS

GLARE REDUCED INSTRUMENTS AND CONTROLS

LOW PROFILE WINDOW REGULATOR HANDLES

SUN VISORS - ENERGY ABSORBING

FLUSH FITTING LIFT-UP EXTERIOR DOOR HANDLES

SAFETY DOOR LOCKS - HANDLES FREE-WHEEL

4-JET ELECTRIC WINDSHIELD WASHER

2 SPEED WINDSHIELD WIPERS WITH GLARE REDUCED ARMS AND BLADES (MATT BLACK)

CIGAR LIGHTER OPERATES ON IGNITION OR ACCESSORY POSITIONS ONLY

BACK-UP LAMPS

FLOW THROUGH VENTILATION

FUSIBLE LINK IN WIRING HARNESS

FAN ASSISTED HEATER DEMISTER

BRAKE FAILURE LAMP

SAFETY PLANGES ON BOTH RIMS OF ROAD WHEELS

FRONT SEAT HEAD RESTRAINTS

UNDERSLUNG FUEL TANK & EXTERNAL FUEL LINES

SKID HEADER PANEL

FLOOR MOUNTED HANDBRAKE

PARKING BRAKE WARNING LAMP

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# STYLING - EXTERIOR

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I MIN X

# STYLING - EXTERIOR

THE 'HZ' EXTERIOR STYLING CONSISTS OF AN ORNAMENTATION CHANGE TO THE 'HX' BODY.

THE BODY STYLE RANGE CONTÍNUES UNCHANGED, BUT THE MODEL LINE-UP IS REVISED BY DELETION OF BELMONT MODELS. KINGSWOOD 'SL' PASSENGER MODELS HAVE BEEN ADDED SUPERSEDING THE KINGSWOOD WHICH HOWEVER REMAINS AVAILABLE AS A PRODUCTION OPTION MODEL. THE STATESMAN CALAIS WILL ALSO BE INTRODUCED AS A PRODUCTION OPTION MODEL AFTER START OF PRODUCTION.

CHANGES TO EXTERNAL APPEARANCE IS MADE TO ALL MODELS.

THE IDENTIFICATION PLATES ARE RELOCATED IN A MORE PROMINENT FOSITION TO IMPROVE MODEL RECOGNITION. STATESMAN DEVILLE HAS NEW SCRIPT TYPE DEVILLE LETTERING TO MATCH THE OTHER STATESMAN MODELS.

NEW CRILLES ARE FEATURED ON ALL MODELS.

THE STATESMAN DECK LID STYLE IS ADDED TO ALL SHORT WHEELBASE SEDANS TO IMPROVE SERIES IDENTIFICATION. THE GTS RETAINS THE CARRYOVER DECK LID STYLE BUT THE FRONT AIR DAM AND DECK LID SPOILER ARE NOW STANDARD EQUIPMENT.

NEW BRIGHT WIDE VINYL FILLED MOULDING IS FITTED TO ALL MODELS FROM KINGSWOOD 'SL' UP EXCEPT GTS.

THE STAINLESS STEEL UPPER BODY MOULDINGS ON STATESMAN MODELS ARE NOW BRIGHT NICKEL CHROME PLATE.

RUMPER BARS FOR PREMIER, GTS, DEVILLE AND CAPRICE RETAIN THE RUBBER INSERT WITH PREMIER AND DEVILLE HAVING VERTICAL RUBBER FACED BUMPER GUARDS ADDED. KINGSWOOD 'SL' ALSO HAS RUBBER INSERTS.

NEW FULL WHEEL COVERS ARE USED ON KINGSWOOD 'SL', PREMIER AND STATESMAN MODELS WITH CARRYOVER 'HX' HUB CAPS ON OTHER MODELS. GTS SPORTS WHEEL PAINT TREATMENT IS NOW BODY COLOUR BACK-GROUND WITH BLACK HIGHLIGHTS INSTEAD OF BLACK WITH SILVER.

QUARTZ HALOGEN HEADLAMPS ARE STANDARD EQUIPMENT ON KINGSWOOD 'SL' (2), PREMIER, STATESMAN CALAIS AND CAPRICE (4).

QUARTZ HALOGEN HEADLAMPS (4) WITH 'PENCIL BEAM' HI BEAM INBOARD LAMPS ARE STANDARD ON GTS AND

THE FRONT TURN INDICATOR PARK LAMP LENSES HAVE A NEW APPEARANCE. THE TWO HORIZONTAL BARS FITTED TO 'HJ' AND 'HX' ARE NO LONGER USED.

FULL DETAILS OF EXTERIOR FEATURES CAN BE FOUND ON PAGES B-6 TO B-30.

#### PRODUCTION OPTION MODELS

PRODUCTION OPTION MODELS ARE CLASSIFIED AS A VEHICLE THAT WILL BE IDENTIFIED BY THE PUBLIC AS A SEPARATE MODEL. ADVERTISING LITERATURE, MOTORING CRITICS, REGISTRATION AUTHORITIES AND THE GENERAL PUBLIC HAVE IN THE PAST RECOGNISED THE 'SANDMAN' AS A MODEL AND FOR 'HZ' TWO ADDITIONAL P/O MODELS, KINGSWOOD AND STATESMAN CALAIS, WILL BE ACCEPTED IN A SIMILAR MANNER.

ALL P/O MODELS ARE BASED ON A REGULAR VEHICLE IN THE MODEL LINE-UP. THE MOST OBVIOUS VARIATION IS THE EXTERIOR STYLING AND THIS IS WHY THE VEHICLE DESCRIPTION IS CONTAINED IN THIS SECTION.

OTHER CHANGES EXIST TO BOTH INTERIOR AND MECHANICAL FEATURES AND THESE ARE ALSO OUTLINED.

DETAILS ON PAGES B-3, B-4 AND B-5.

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STYLING - EXTERIOR

# NEW MODEL

'KINGSWOOD SL'

THE KINGSWOOD SL IS INTRODUCED TO PROVIDE A VEHICLE WITH THE HIGHER EQUIPMENT LEVELS DEMANDED BY THE CONSUMER MARKET.

APPEARANCE FEATURE ITEMS ARE :-

RUBBER FACED BUMPERS

FULL WHEEL COVERS

QUARTZ HALOGEN HEADLAMPS

BUCKET SEATS WITH SEAT SEPARATOR

HEATED REAR WINDOW

PUSH BUTTON RADIO

FULL DETAILS OF EXTERIOR STYLING CAN BE FOUND ON PAGES B-6 and B-7.

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B - 2

# STYLING - EXTERIOR

# KINGSWOOD

PRODUCTION OPTION A9K \*

WITH THE BASE VEHICLE IN THE 'HZ' MODEL LINE-UP BEING THE 'KINGSWOOD SL'

A VEHICLE OF EQUIVALENT SPECIFICATION TO THE PREVIOUS BELMONT AND KINGSWOOD

IS NOT AVAILABLE.

TO PROVIDE A VEHICLE WITH A LOWER EQUIPMENT LEVEL THAN THE 'KINGSWOOD SL'

AN ADDITIONAL OPTIONAL MODEL DESIGNATED 'KINGSWOOD' IS RELEASED IN BOTH

SEDAN AND STATION WAGON FORM, THESE ARE PRIMARILY INTENDED AS A LOWER COST

VEHICLE TO MEET THE REQUIREMENTS OF GOVERNMENT DEPARTMENT AND FLEET OWNERS.

THE VEHICLE IS BASED ON AND IS SIMILAR TO THE 'KINGSWOOD SL' WITH THE FOLLOWING VARIATIONS :-

# EXTERIOR INTERIOR INTERIOR

'KINGSWOOD' BADGES REPLACE 'KINGSWOOD SL'.

BENCH FRONT SEAT WITH FOLDING ARMREST ONLY.

HUB CAFS REPLACE FULL WHEEL COVERS.

HEATED REAR WINDOW DELETED.

THE BODY WIDE MOULDING IS DELETED.

RADIO DELETED.

RUBBER FACED BUMPERS DELETED.

■CLOCK DELETED.

QUARTZ HALOGEN HEADLAMPS DELETED AND
TUNGSTEN FILAMENT SEALED BEAMS INSERTED.

- \*REMOTE CONTROL MIRROR DELETED.
- ■LAMINATED SCREEN DELETED.

#### MECHANICAL

# 195SR14 4 PLY TESTILE RADIAL TYRES

- \* TO AVOID CONFUSION BETWEEN THE SIMILAR MODEL NAMES 'KINGSWOOD SL' AND 'KINGSWOOD' THE
- ▶ PRODUCTION OPTION NUMBER A9K IS ATTACHED THROUGHOUT THE FEATURES BOOK i.e. 'KINGSWOOD A9K'.

  THE 'KINGSWOOD' IS ALSO AVAILABLE AS P/O A9Q OUTBACK PACKAGE OR P/O BO3 TAXI PACKAGE.

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STYLING - EXTERIOR

# STATESMAN CALAIS

PRODUCTION OPTION ASP

#### TO BE RELEASED APPROXIMATELY SIX MONTHS AFTER HZ START OF PRODUCTION.

THE CALAIS IS AN UPGRADED VERSION OF THE DEVILLE TO BROADEN THE MARKET COVERAGE OF THE STATESMAN RANGE BY RELEASING A VEHICLE TO FILL THE GAP BETWEEN DEVILLE AND CAPRICE AND TO MATCH EQUIPMENT LEVELS IN OPPOSITION VEHICLES.

STATESMAN CALAIS VARIATIONS TO DEVILLE ARE

MODEL CANCELLED

EXTERIOR

INTERIOR

STATESMAN CALAI.

SKILLE AND DECK LID

AIRCONDITIONING STANDARD

CALAIS EMBLEM ON SAIL PLANE

SEATS TRIMMED IN VELOUR

COLLAPSIBLE WREATH AND SHIELD HOOD ORNAMENT

POWER OPERATED WINDOWS

REAR COMPARTMENT LID MOULDING

CALAIS BADGE ON INSTRUMENT PANEL PAD

WHEEL COVER SIMILAR TO DEVILLE BUT WITH UNIQUE

CARPETED SPARE WHEEL COVER

BRIGHT DOOR SCALP MOULDINGS IDENTICAL TO CAPRICE

MECHANICAL

SAME AS ALL STATESMAN MODELS

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# STYLING - EXTERIOR

#### SANDMAN

THE SANDMAN IS AVAILABLE AS A PANEL VAN OR UTILITY AND WAS INTRODUCED ON 'HJ' AS A VEHICLE
TO SUIT THE DEMANDS OF THE RECREATIONAL VEHICLE MARKET. SANDMAN APPEARANCE AND EQUIPMENT
LEVELS ARE DESIGNED TO PROVIDE A COMMERCIAL DERIVATIVE VEHICLE WITH THE FEATURES OF THE GTS.

FOR COMPANY CONTROL PURPOSES THE SANDMAN HAS TWO PRODUCTION OPTION NUMBERS XX7 AND XU3, HOW-EVER, WITH THE EXCEPTION OF TYRE SIZE, XX7 AND XU3 VEHICLES ARE IDENTICAL.

THE TYRE SIZE CONTROLS THE PAYLOAD (CARRYING CAPACITY) OF THE VEHICLE. AS THE SANDMAN IS DESIGNED AS A RECREATIONAL VEHICLE MANY BUYERS DO NOT NEED TO CARRY MAXIMUM GVW AND AS A RESULT CAN BENEFIT IN SOME STATES, FROM A REDUCTION IN REGISTRATION COSTS BY PAYING ONLY PRIVATE REGISTRATION FOR A VEHICLE WITH A PAYLOAD OF UNDER 500 kg. (10 cwt). (THIS DERATED REGISTRATION IS ALSO AVAILABLE ON CONVENTIONAL PANEL VAN AND UTILITY MODELS).

THE TYRES FOR SANDMAN ARE - XU3, MAXIMUM PAYLOAD RATING, FR78S14 4 P/R STEEL BELTED RADIAL.

- XX7, DERATED 500 kg. (10 cwt) PAYLOAD RATING, ER70H14 6 P/R

STEEL BELTED RADIAL

ALL OTHER ITEMS ARE COMMON AND ARE :-

VEHICLES ARE BASED ON THE HOLDEN PANEL VAN AND UTILITY MODELS AS THESE MODELS.

DO NOT HAVE MOULDINGS AND FITTINGS REQUIRING ADDITIONAL REWORK. VARIATIONS

ARE LISTED AGAINST THE EASE MODEL DESCRIPTION.

EXTERIOR

INTERIOR

GTS FRONT END PANEL INCLUDING -4 HEADLAMPS (SAME AS GTS) GTS GRILLE

FRONT AIR DAM IN BODY COLOUR

BLACK WINDSCREEN MOULDINGS

BLACK PAINTOUT ON DOOR FRAME AND OPENING

BLACK PAINTOUT AROUND TAILGATE WINDOW

BRIGHT 'MYLAR' INSERT IN TAILGATE WINDOW RUBBER

BLACK DOOR HANDLES

BODY COLOURED STREAM LINED EXTERIOR LEFT AND RIGHT MIRRORS.

BRIGHT TAIL LAMP SURROUNDS

FULL INSTRUMENT CLUSTER ON BRUSHED BLACK CHROME PANEL.

GTS STEERING WHEEL

CIGAR LIGHTER

KINGSWOOD DOOR TRIM AND ARM RESTS

DOOR OPERATED COURTESY LIGHT

CHROME DOOR SILL PLATES

FULL LENGTH HEADLINING

GTS BUCKET SEATS

FLOORSHIFT CONSOLE

FORCED AIR VENTILATION

CARPET PASSENGER AREA

#### MECHANICAL

#4,2 V8 ENGINE

M20 4 SPEED TRANSMISSION

3.55:1 REAR AXLE RATIO

GTS WHEELS AND TRIMS WITH SILVER ON BLACK PAINTOUTS.

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STYLING - EXTERIOR

# KINGSWOOD SL SEDAN

#### RADIATOR GRILLE

ONE PIECE PLASTIC MOULDING WITH A CHROME SURROUND ENCLOSING 17 VERTICAL AND 5 HORIZONTAL BARS FORMING A MESH TYPE GRILLE OF HORIZONTALLY ALIGNED RECTANGULAR SECTIONS.

UPPER BODY DECORATION

BRIGHT FINISH REVEAL MOULDINGS ARE FEATURED

AROUND THE WINDSHIELD AND REAR WINDOW

TOGETHER WITH BRIGHT DRIP GUTTER MOULDINGS.



# FRONT TURN SIGNAL AND PARKING LAMPS

THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

PULL LENGTH HEADELWING

ORS BOSHET CONSOLE

FORCED ALK VENTILATION

# FRONT NAMEPLATE

A KINGSWOOD SL NAMEPLATE IS LOCATED ON REAR OF FRONT FENDERS BELOW THE BODY WIDE LINE AND IN THE LEFT HAND LOWER SECTION OF THE RADIATOR GRILLE.

# HEADLAMPS & BEZELS

HEADLAMPS ARE SINGLE 7 INCH (178 mm) QUARTZ HALOGEN UNITS RECESSED IN GREY PAINTED BEZELS HAVING BRIGHT RIMS.

# FRONT BUMPER BAR THOUSE

BEACE PAINTOUT AROUTD TAILCATE STADOW

BLACK CALVIOLT OF BOOK FIRMS: 1510 SERVICE

EUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIP.

# EMBLEM

A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN
OF THE EMBLEM ON A RED BACKGROUND IS CENTRALLY
MOUNTED ON THE TOP CHROME GRILLE SURROUND.

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OT WEEKS AND TRIME WITH STICKE

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B - 6

STYLING - EXTERIOR

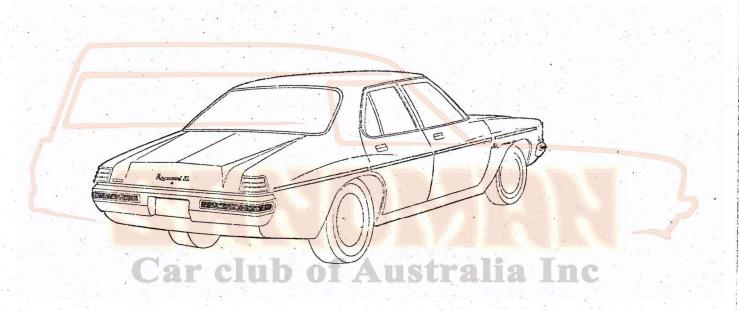
# KINGSWOOD SL SEDAN

#### REAR NAMEPLATE

A KINGSWOOD SL NAMEPLATE IS LOCATED IN THE CFMTRE OF THE REAR COMPARTMENT LID.

#### REAR BUMPER BAR

REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIPS EITHER SIDE OF LICENCE PLATE DEPRESSION.



#### TAIL LAMPS

TAIL LAMPS ARE HORIZONTALLY MOUNTED ON REAR QUARTER PANELS. THEY ARE RECT-ANGULAR WRAP-AROUND ONE PIECE ASSEMBLIES. COMPRISING AN UPPER STOP/ TAIL LAMP AND A LOWER TURN SIGNAL/ BACK-UP LAMP. A BRIGHT RIM WITH TWO BRIGHT HORIZONTAL RIBS IS FEATURED.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED
SUSPENSION SYSTEM IS FITTED TO THE LOWER LEFT
HAND SIDE OF THE PEAR COMPARTMENT LID.

#### BADGES

AN ENGINE IDENTIFICATION BADGE IS FITTED TO THE LOWER RICHT HAND SIDE OF THE REAR COMPART-MENT LID WHEN A V8 IS FITTED.

# BODY MOULDINGS

A WIDE STAINLESS STEEL MOULDING WITH BLACK VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS FULL LENGTH OK BODY WIDE LINE.

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B - 7

STYLING - EXTERIOR

# KINGSHOOD SL STATION WAGON

THE KINGSWOOD SL STATION WAGON HAS THE SAME FRONTAL APPEARANCE AS THE SEDAN MODEL.

THE DRIP GUTTERS HAVE BRIGHT MOULDINGS AND THE REAR QUARTER WINDOW MOULDINGS ARE
BODY COLCUR.

#### END GATE DECORATION

A BRIGHT REVEAL MOULDING IS FITTED AROUND ENDCATE GLASS OPENING.

#### BODY MOULDINGS

A WIDE STAINLESS STEEL MOULDING WITH A BLACK VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS FULL LENGTH ON BODY WIDE LINE.



#### REAR BUMPER AND LIGHTS

THE REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIPS EITHER SIDE OF LICENCE
PLATE DEPRESSION. TAIL LAMPS ARE MOUNTED

VERTICALLY IN THE REAR QUARTER PANELS ABOVE
THE BUMPER BAR. THE UPPER SECTIONS OF THE

LAMPS ARE STOP/TAIL WITH THE BOTTOM SECTIONS
BEING TURN SIGNAL/BACK-UP. THE TAIL LAMPS
ARE SURROUNDED BY BRIGHT DIE CAST REVEAL

MOULDINGS. SIDE MARKER LAMPS ARE MOUNTED
IN REAR QUARTER PANELS WHILST THE LICENCE
PLATE IS ALSO FITTED IN THE CENTRAL BUMPER
DEPRESSION.

#### REAR NAMEPLATE

A KINGSWOOD SL NAMEPLATE IS LOCATED IN THE CENTRE OF THE END GATE

#### BADGES

AN ENGINE IDENTIFICATION BADGE IS FITTED AT THE RIGHT HAND SIDE OF THE ENDGATE WHEN A V8 ENGINE IS FITTED.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LEFT HAND SIDE OF THE ENDGATE ABOVE THE WIDE LINE.

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B - 8.

STYLING - EXTERIOR

# KINGSWOOD SEDAN

#### PRODUCTION OPTION A9K

#### RADIATOR GRILLE

ONE PIECE PLASTIC MOULDING WITH A CHROME SURROUND ENCLOSING 17 VERTICAL AND 5 HORIZONTAL BARS FORMING A MESH TYPE GRILLE OF HOLIZONTALLY ALIGNED RECTANGULAR SECTIONS. UPPER BODY DECORATION
BRIGHT FINISH REVEAL MOULDINGS ARE
FEATURED AROUND THE WINESHIELD AND REAR
WINDOW TOGETHER WITH BRIGHT DRIP GUTTER
MOULDINGS.



FRONT TURN SIGNAL AND PARKING LAMPS
THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

FRONT NAMEPLATE

A KINGSWOOD NAMEPLATE IS LOCATED ON
REAR OF FRONT FENDERS BELOW THE BODY
WIDE LINE AND IN THE LEFT HAND LOWER
SECTION OF THE RADIATOR GRILLE.

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#### HEADLAMPS & BEZELS

HEADLAMPS ARE SINGLE 7 INCH (178mm) TUNGSTEN FILAMENT SEALED BEAM UNITS RECESSED IN GREY PAINTED BEZELS HAVING BRIGHT RIMS.

#### FRONT BUMPER BAR

BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RECESS.

#### EIBLEM

A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN EMBLEM ON A RED BACKGROUND IS CENTRALLY MOUNTED ON THE TOP CHEOME GRILLE SURROUND.

Revised:

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STYLING - EXTERIOR

# KINGSWOOD SEDAN

#### PRODUCTION OPTION A9K

REAR NAMEPLATE
A KINGSWOOD NAMEPLATE IS LOCATED IN
THE CENTRE OF THE REAR COMPARTMENT
LID.

REAR BUMPER BAR
REAR EUMPER BAR IS DEEP
SECTION WITH HORIZONTAL
RECESS EITHER SIDE OF LICENCE
PLATE DEPRESSION.



#### TAIL LAMPS

TAIL LAMPS ARE HORIZONTALLY MOUNTED ON REAR QUARTER PANELS. THEY ARE RECTANGULAR WRAP-AROUND ONE PIECE ASSEMBLIES COMPRISING AN UPPER STOP / TAIL LAMP AND A LOWER TURN SIGNAL / BACK-UP LAMP. A BRIGHT RIM WITH TWO BRIGHT HORIZONTAL RIBS IS FEATURED.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED
SUSPENSION SYSTEM IS FITTED TO THE LOWER
LEFT HAND SIDE OF THE PEAR COMPARTMENT LID.

#### BADGES

AN ENGINE IDENTIFICATION BADGE IS FITTED TO THE LOWER RIGHT HAND SIDE OF THE REAR COMPARTMENT LID WHEN A V8 IS FITTED.

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8 - 10

STYLING - EXTERIOR

#### KINGSWOOD STATION HAGON

#### PRODUCTION OPTION A9K

THE KINGSWOOD STATION WAGON HAS THE SAME FRONTAL APPEARANCE AS THE SEDAN MODEL. THE DRIP CUTTERS HAVE BRIGHT MOULDINGS AND THE REAR QUARTER WINDOW MOULDINGS ARE BODY COLOUR.

#### ENDGATE DECORATION

A BRIGHT REVEAL MOULDING IS FITTED

AROUND ENDGATE GLASS OPENING.



#### REAR BUMPER AND LIGHTS

THE REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RECESS EITHER SIDE OF LICENCE. PLATE DEFRESSION. TAIL LAMPS ARE MOUNTED VERTICALLY IN THE REAR QUARTER PANELS ABOVE THE BUMPER BAR. THE UPPER SECTIONS OF THE LAMPS ARE STOP / TAIL WITH THE BOTTOM SECTIONS BEING TURN SIGNAL / BACK-UP. THE TAIL LAMPS ARE SURROUNDED BY BRIGHT DIE CAST REVEAL MOULDINGS. SIDE MARKER LAMPS ARE MOUNTED IN REAR QUARTER PANELS WHILST THE LICENCE PLATE IS ALSO FITTED IN THE CENTRAL BUMPER DEPRESSION.

#### REAR NAMEPLATE

A KINGSWOOD NAMEPLATE IS LOCATED IN THE CENTRE OF THE ENDGATE WHEN A V8 ENGINE IS FITTED.

#### BADGES .

AN ENGINE IDENTIFICATION BADGE IS FITTED AT THE RIGHT HAND SIDE OF THE ENDGATE

'RTS' RADIAL TUNED SUSPENSION BADGE

A PECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LEFT HAND SIDE OF THE ENDCATE ABOVE THE WIDE LINE.

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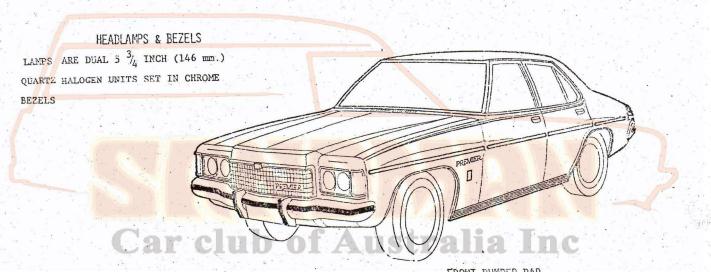
STYLING - EXTERIOR

# PREMIER SEDAN

RADIATOR GRILLE

ONE PIECE PLASTIC MOULDING WITH A CHROME
SURROUND ENGLOSING 33 VERTICAL AND 5
HCRIZONTAL BARS FORMING A MESH TYPE GRILLE
OF SQUARE BOXES.

UPPER BODY DECORATION
BRIGHT FINISH REVEAL MOULDINGS ARE FEATURED
AROUND THE WINDSHIELD AND REAR WINDOW
TOGETHER WITH BRIGHT DOOR BELT LINE AND
DRIP GUTTER MOULDINGS.



FRONT TURN SIGNAL AND PARKING LAMPS
THESE APE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

#### FRONT BUMPER BAR

FRONT BUMPER BAR IS DEEP SECTION WITH A HORIZONTAL RUBBER STRIP. VERTICAL CHROMED BUMPER GUARDS WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR EITHER SIDE OF THE LICENCE PLATE.

FRONT NAMEPLATE

A PREMIER NAMEPLATE IS LOCATED ON REAR OF FRONT FENDERS BELOW THE BODY WIDE LINE AND IN THE LEFT HAND LOWER SECTION OF THE RADIATOR GRILLE.

#### EMBLEMS

THE HOLDEN NAME AND LION ON A DECORATIVE SCROLL EMBLEM IS LOCATED ON REAR OF FRONT FENDERS BELOW.

THE NAMEPLATE. A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN EMBLEM ON A RED BACKGROUND IS CENTRALLY MOUNTED ON THE TOP CHROME GRILLE SURROUND.

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# STYLING - EXTERIOR

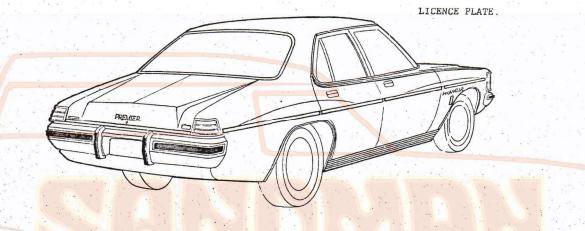
# PREMIER SEDAN

#### PREMIER NAMEPLATE

THE PREMIER NAME IS LOCATED IN THE CENTRE OF THE REAR COMPARTMENT LID.

#### REAR BUMPER BAR

REAR BUMPER BAR IS DEEP SECTION WITH
HORIZONTAL RUBBER STRIPS EITHER SIDE
OF LICENCE PLATE DEPRESSION. VERTICAL
CHROMED BUMPER GUARDS WITH RUBBER STRIPS
ARE LOCATED ON BUMPER BAR EITHER IDE OF



#### TAIL LAMPS

TAIL LAMPS ARE HORIZONTALLY MOUNTED
ON REAR QUARTER PANELS. THEY ARE
RECTANGULAR WRAP-AROUND ONE PIECE
ASSEMBLIES COMPRISING AN UPPER STOP /
TAIL LAMP AND A LOWER TURN SIGNAL /
BACK-UP LAMP. A BRIGHT RIM WITH TWO
BRIGHT HORIZONTAL RIBS IS FEATURED.

#### BADGES

AN ENGINE IDENTIFICATION BADGE ISP FITTED TO THE LOWER RIGHT HAND SIDE OF THE REAR COMPARTMENT LID WHEN A •5.00 V8 ENGINE IS FITTED.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED
SUSPENSION SYSTEM IS FITTED TO THE LOWER LEFT
HAND SIDE OF THE REAR COMPARTMENT LID.

BODY MOULDINGS

A WIDE STAINLESS STEEL MOULDING WITH A
BLACK VINYL INSERT RETAINED BY PLASTIC
CLIPS EXTENDS FULL LENGTH ON BODY WIDE
LINE. A BROAD SILVER STRIP IS FITTED
TO THE LOWER EDGE OF THE REAR COMPARTMENT
LID.

ROCKER PANEL & WHEEL OPENINGS
ROCKER PANEL FEATURES A FULL DEPTH RIBBED
MOULDING. BRIGHT MOULDINGS ARE FITTED TO
FRONT AND REAR WHEEL OPENINGS.

#### COACH LINE STRIPING

A THICK AND THIN COLOUR CODED STRIPE
EXTENDS FROM THE TIP OF THE FRONT.
FENDER TO THE REAR DOOR OPENING
FOLLOWING THE LINE OF THE FRONT FENDER
LUPPER EDGE.

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STYLING - EXTERIOR

# PREMIER STATION SEDAN

THE PREMIER STATION SEDAN HAS THE SAME FRONTAL APPEARANCE AS THE SEDAN. UPPER AND LOWER BODY MOULDINGS

ARE ALSO SIMILAR WITH THE ADDITION OF BRIGHT MOULDINGS ON THE REAR BODY LOCK PILLAR AND REAR QUARTER WINDOWS.

# · ENDGATE DECORATION

BRIGHT REVEAL MOULDINGS ARE FITTED AROUND THE END GATE GLASS OPENING.

#### REAR NAMEPLATE

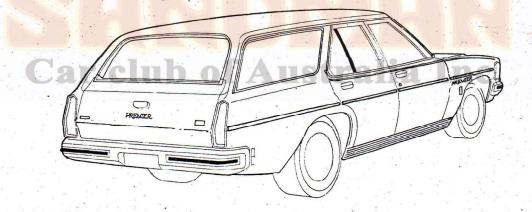
A PREMIER BADGE IS MOUNTED IN THE CENTRE OF THE ENDGATE

#### **BADGES**

AN ENGINE IDENTIFICATION BADGE IS
FITTED ON THE RIGHT HAND SIDE OF THE

END GATE WHEN A 5.02 V8 ENGINE IS FITTED.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED
SUSPENSION SYSTEM IS FITTED TO THE LEFT HAND
SIDE OF THE ENDGATE ABOVE THE WIDE LINE.



#### REAR BUMPER AND LIGHTS

THE REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIPS EITHER SIDE OF LICENCE PLATE DEPRESSION.

THE TAIL LAMPS ARE MOUNTED VERTICALLY IN THE REAR QUARTER PANELS ABOVE THE BUMPER BAR. THE UPPER SECTION OF THE LAMPS ARE STOP / TAIL WITH THE BOTTOM SECTION BEING TURN SIGNAL / BACK-UP. THE TAIL LAMP LENSES WITH SILVER RIBS ARE SURROUNDED BY BRIGHT DIE CAST REVEAL MOULDINGS, SIDE MARKER LAMPS ARE MOUNTED IN REAR QUARTER PANELS. WHILST THE LICENCE PLATE IS ALSO FITTED IN THE CENTRAL BUMPER DEPRESSION.

Issued:

JUNE, 1977

Revised: JULY, 1978

# STYLING - EXTERIOR

GTS

#### RADIATOR GRILLE

THE RADIATOR GRILLE IS A ONE PIECE MATT BLACK PLASTIC MOULDING WITH A BAR PATTERN SIMILAR TO THE PREMIER GRILLE. A BRIGHT MOULDING SURROUNDS THE GRILLE.

#### FRONT BUMPER BAR.

THE BUMPER BAR IS PAINTED BODY COLOUR
WITH A BLACK HORIZONTAL RUBBER RUB STRIP.

#### HEADLAMPS & BEZELS

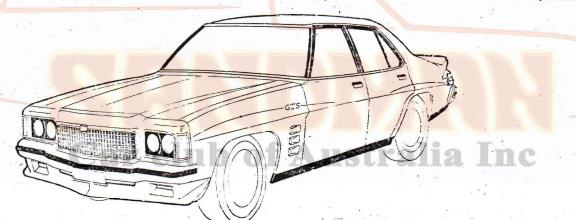
HEADLAMPS ARE DUAL 5  $\frac{3}{4}$ " QUARTZ HALOGEN UNITS WITH BRIGHT OUTER RIMS.ALL 4 LAMPS ARE QUARTZ HALOGEN UNITS WITH LONG RANGE INNER PENCIL BEAM HI-BEAM LAMPS.

#### FRONT FENDER DUCTS

THREE HORIZONTAL DUCTS ARE FEATURED IN THE FRONT FENDERS TO THE REAR OF THE WHEEL ARCH.

#### AIR DAM

A BODY COLOURED AIR DAM IS STANDARD EQUIPMENT.



#### BADGES

A GTS BADGE IS LOCATED IN THE LEFT HAND LOWER SECTION OF THE RADIATOR GRILLE AND ON THE REAR OF THE FRONT FENDERS ABOVE THE BODY WIDE LINE.

FRONT & SIDE PAINT TREATMENT
LOWER SECTION OF DOORS, SIDE GLASS FRAMES,
FRAME OPENINGS AND REAR QUARTER PANELS FEATURE
LOW GLOSS BLACK PAINTOUTS.

#### MIRRORS

A STREAMLINED MIRROR PAINTED IN BODY COLOUR IS MOUNTED ON EACH FRONT DOOR.

#### EMBLEM

A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN EMBLEM ON A RED BACKGROUND IS CENTRALLY MOUNTED ON THE TOP CHROME GRILLE SURROUND.

FRONT TURN SIGNAL & PARKING LAMPS
THESE ARE OF RECTANGULAR WRAP-AROUND
DESIGN VERTICALLY MOUNTED IN UPPER
LEADING EDGES OF FRONT FENDERS. AN OUTER
CLEAR LENS ENCLOSES AN INNER AMBER TURN
SIGNAL LAMP IN THE LOWER SECTION. A
BRIGHT RIM SURROUNDS THE LAMP.

Issued:

JUNE, 1977 ■Revised: OCTOBER, 1977

# STYLING - EXTERIOR

GTS

#### REAR BUMPER BAR

THE BUMPER BAR IS PAINTED BODY COLOUR WITH A HORIZONTAL BLACK RUBBER BUMP STRIP.

### BADGES

■ A GTS BADGE IS LOCATED IN THE CENTRE OF THE REAR COMPARTMENT LID.

### MOULDINGS

REAR WINDOW SURROUND. DRIP GUTTER AND BELT LINE MOULDINGS ARE BRIGHT CHROME. 'RTS RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE
IMPROVED SUSPENSION SYSTEM IS FITTED
TO THE LOWER LEFT HAND SIDE OF THE
REAR COMPARTMENT LID.



### TAIL LAMPS

TAIL LAMPS ARE HORIZONTALLY MOUNTED ON REAR QUARTER PANELS. THEY ARE RECTANGULAR WRAP-AROUND ONE-PIECE ASSEMBLIES COMPRISING AN UPPER STOP/TAIL LAMP AND A LOWER TURN SIGNAL BACK-UP LAMP. RIM AND HORIZONTAL RIBS ARE PAINTED BLACK.

### SPOILER

A BODY COLOURED SPOILER IS FITTED AS STANDARD ON THE REAR COMPARTMENT LID.

### OPTIONAL FINISH

THICK AND THIN COLOUR CODED STRIPING MAY BE APPLIED TO THE LOWER BODY, SCULPTURED ENGINE HOOD PANEL AND REAR COMPARTMENT LID SPOILER BY THE DEALER.

FRONT AIR DAM AND REAR COMPARTMENT LID SPOILER MAY BE DELETED.

CHROME BUMPERS CAN OPTIONALLY REPLACE PAINTED

### DOOR HANDLES

EXTERIOR DOOR HANDLES ARE MATT BLACK.

Issued:

JUNE, 1977 Revised: JULY, 1978

# STYLING - EXTERIOR

### STATESMAN DEVILLE

### RADIATOR GRILLE

TWO PIECE PLASTIC MOULDING WITH A CHROME SURROUND ENCLOSING 6 HORIZONTAL FINE SILVER PAINTED BARS IN THE UPPER GRILLE AND 2 IN THE LOWER GRILLE.

#### NAMEPLATE

DEVILLE IN BOLD SCRIPT LETTERING IS LOCATED ON THE THIRD TOP BAR ON THE LEFT SIDE

OF THE GRILLE AND AT THE REAR OF THE FRONT

HEADLAMP & BEZELS

DUAL 5 3/4 INCH (146 mm.) QUARTZ HALOGEN

FRONT TURN SIGNAL AND PARKING LAMPS

THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN

VERTICALLY MOUNTED IN UPPER LEADING EDGES OF

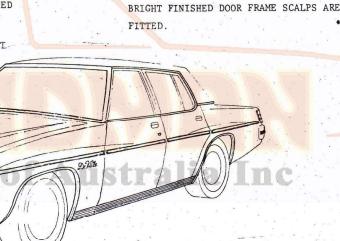
FRONT FENDERS AN OUTER CLEAR LENS ENCLOSES AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER

SECTION.

A BRIGHT RIM SURROUNDS THE LAMP.

UNITS ARE SET IN BRIGHT CHROME BEZELS.

FENDERS BELOW THE BODY WIDE LINE.



### SIDE MOULDINGS

UPPER BODY DECORATION

UPPER BODY DECORATION CONSISTS OF

BRIGHT WINDSHIELD AND REAR WINDOW

REVEAL MOULDINGS, DRIP GUTTER AND

BELT MOULDING IS EXTENDED ON TO THE REAR QUARTER TO FORM A BORDER FOR THE VINYL ROOF COVERING AT THE LOWER

EDGE OF THE SAILPLANE. IN ADDITION

A DOOR

DOOR BELT MOULDINGS.

A ERIGHT FULL DEPTH RIBBED ROCKER MOULDING TOGETHER WITH BRIGHT WHEEL OPENING MOULDINGS ARE FEATURED. A WIDE STAINLESS STEEL MOULDING WITH A BLACK VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS FULL LENGTH ON BODY WIDE-LINE.

### FRONT BUMPER BAR

BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIP. VERTICAL CHROMED BUMPER GUARDS WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR EITHER SIDE OF THE LICENCE PLATE.

### EMBLEM

A WREATH AND CREST EMBLEM IS LOCATED ON THE CENTRE OF FRONT END PANEL.

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STYLING - EXTERIOR

### STATESMAN DEVILLE



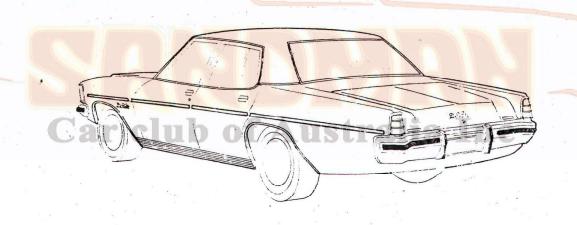
### TAIL LAMPS

THESE ARE VERTICALLY MOUNTED RECTANGULAR WRAPAROUND ONE PIECE ASSEMBLIES COMPRISING AN UPPER STOP / TAIL LAMP AND A LOWER TURN SIGNAL / BACK-UP LAMP. A BRIGHT RIM WITH TWO BRIGHT HORIZONTAL RIBS IS FEATURED.

### ROOF COVERING

THIS MODEL FEATURES A BLACK VINYL SOFT TRIM ROOF COVERING AS STANDARD WITH A CHOICE OF TWO OPTIONAL COLOURS.

A GRAINED MOULDING TO MATCH VINYL ROOF COLOUR IS FEATURED ON SAIL PLANE AT BELT LINE.



### REAR NAMEPLATE

DEVILLE IN BOLT SCRIPT LETTERING IS LOCATED IN THE CENTRE OF THE REAR COMPARTMENT LID.

A RECTANGULAR STATESMAN NAMEPLATE IS LOCATED ON THE LOWER LEFT HAND EDGE OF THE COMPARTMENT LID.

### 'RTS' RADIAL TUNED SUSPENSION BADGE

A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LOWER RIGHT HAND SIDE OF THE REAR COMPARTMENT LID.

### REAR BUMPER BAR

REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIPS EITHER SIDE OF LICENCE PLATE DEPRESSION. VERTICAL CHROMED BUMPER GUARDS WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR EITHER SIDE OF THE LICENCE PLATE.

### WHEEL OPENINGS

BRIGHT MOULDINGS ARE FITTED TO FRONT AND PEAR WHEEL OPENINGS.

Issued:

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# STYLING - EXTERIOR

### STATESNAN CALAIS

### RADIATOR GRILLE

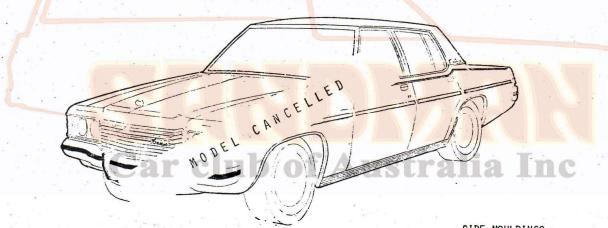
TWO PIECE PLASTIC MOULDING WITH A CHROME SURROUND ENCLOSING 6 HORIZONTAL FINE SILVER PAINTED BARS IN THE UPPER GRILLE AND 2 IN THE LOWER GRILLE.

### NAMEPLATE

CALAIS IN BOLD SCRIPT LETTERING IS LOCATED ON THE FOURTH TOP BAR ON THE LEFT SIDE OF THE GRILLE.

#### UPPER BODY DECORATION

UPPER BODY DECORATION CONSISTS OF BRIGHT WINDSHIELD AND REAR WINDOW REVEAL MOULDINGS DRIP GUTTER AND DOOR BELT MOULDINGS. A DOOR BELT MOULDING IS EXTENDED ON TO THE REAR QUARTER TO FORM A BORDER FOR THE VINYL ROOR COVERING AT THE LOWER EDGE OF THE SAILPLANE. IN ADDITION BRIGHT FINISHED DOOR FRAME SCALPS ARE FITTED.



#### EMBLEM

A DISTINCTIVE WREATH AND CREST COLLAPSIBLE HOOD GRNAMENT IS LOCATED CENTRALLY ON THE FORWARD SECTION OF THE ENGINE HOOD.

### FRO.IT TURN SIGNAL & PARKING LAMPS

THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS AN OUTER CLEAR LENS ENCLOSES AN
INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURPOUNDS THE LAMP.

### SIDE MOULDINGS

A BRIGHT FULL DEPTH RIBBED ROCKER MOULDING
TOGETHER WITH BRIGHT WHEEL OPENING MOULDINGS
ARE FEATURED. A WIDE STAINLESS STEEL MOULDING
WITH A BLACK VINY! INSERT RETAINED BY PLASTIC
CLIPS EXTENDS FULL LENGTH ON BODY WIDE-LINE.

### FRONT BUMPER BAR

BUMPER BAR IS DEEP SECTION WITH HORIZONTAL
RUBBER STRIP. VERTICAL CHROMED BUMPER GUARDS
WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR
EITHER SIDE OF THE LICENCE PLATE.

### HEADLAMP & BEZELS

DUAL 5 3/4 INCH (146 mm.) QUARTZ HALOGEN UNITS ARE SET IN BRIGHT CHROME BEZELS.

■Revised: OCTOBER, 1977

Issued: JUNE, 1977

# STYLING - EXTERIOR

### STATESMAN CALAIS

### TAIL LAMPS

THESE ARE VERTICALLY MOUNTED RECTANGULAR WRAP AROUND ONE PIECE ASSEMBLIES COMPRIS-ING AN UPPER STOP/TAIL LAMP AND A LOWER TURN SIGNAL/ BACK-UP LAMP, A BRIGHT RIM WITH TWO BRIGHT HORIZONTAL RIBS IS FEATURED.

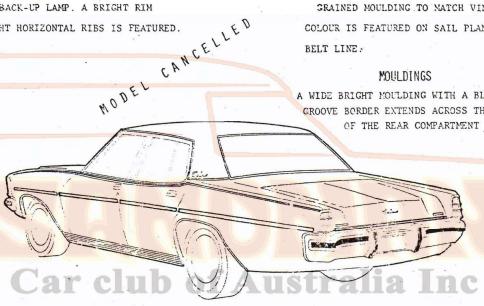
#### ROOF COVERING

THIS MODEL FEATURES A BLACK VINYL SOFT TRIM ROOF COVERING AS STANDARD WITH A CHOICE OF TWO OFTIONAL COLOURS.

GRAINED MOULDING TO MATCH VINYL ROOF COLOUR IS FEATURED ON SAIL PLANE AT BELT LINE :

#### MOULDINGS

A WIDE BRIGHT MOULDING WITH A BLACK PAINTED GROOVE BORDER EXTENDS ACROSS THE LOWER EDGE OF THE REAR COMPARTMENT LID.



### NAMEPLATES

CALAIS IN BOLD SCRIPT LETTERING IS LOCATED ON THE SAIL PLANE AND ON CENTRE OF REAR COMPARTMENT LID. A RECTANGULAR STATESMAN NAMEPLATE IS LOCATED ON THE LOWER LEFT HAND EDGE OF THE COMPARTMENT LID.

### 'RTS' RADIAL TUNED SUSPENSION BADGE

A RECTANGULAR EADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LOWER RIGHT HAND SIDE OF THE REAR COMPARTMENT LID.

### REAR BUMPER BAR

REAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL RUBBER STRIPS EITHER SIDE OF LICENCE PLATE DEPRESSION. VERTICAL CHROMED BUMPER GUARDS WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR EITHER SIDE OF THE LICENCE PLATE.

### WHEEL OPE!!!!!GS

BRIGHT MOULDINGS ARE FITTED TO FRONT AND REAR WHEEL OPENINGS.

### COACHLINE

A COLOUR CODED THICK AND THIN COACHLINE EXTENDS FROM THE TIP OF THE PRONT FENDER TO THE TIP OF THE REAR FENDER FOLLOWING THE LINE OF THE FENDER UPPER EDGE.

Issued: JUNE, 1977

Revised: october, 1977

# STYLING - EXTERIOR

### STATESMAN CAPRICE

### RADIATOR GRILLE

A TWO PIECE PLASTIC MOULDING WITH AN UPPER GRILLE OF 10 HORIZONTAL FINE SILVER BARS GROUPED IN 5 PAIRS AND A LOWER GRILLE OF ONE FINE SILVER BAR ABOVE THE BROAD SILVER BAR. A CHROME TRIM WITH A BROAD DIE CAST TOP MOULDING SURROUNDS THE GRILLE.

#### UPPER BODY DECORATION

UPPER BODY DECORATION CONSISTS OF BRIGHT WINDSHIELD AND REAR WINDOW REVEAL MOULDINGS TOGETHER
WITH BRIGHT DRIP GUTTER AND DOOR BELT MOULDINGS.
A DOOR BELT MOULDING IS EXTENDED ON TO THE REAR
QUARTER TO FORM A BORDER FOR THE VINYL ROOF COVERING AT THE LOWER EDGE OF THE SAIL PLANE. IN
ADDITION BRIGHT FINISHED DOOR FRAME SCALPS ARE
FITTED. COACHLINING ON THE ENGINE HOOD AND REAR



FRONT TURN SIGNAL AND PARKING LAMPS
THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

#### FRONT BUMPER BAR

FRONT BUMPER BAR IS DEEP SECTION WITH A HORIZONTAL RUBBER STRIP. VERTICAL CHROMED BUMPER GUARDS WITH RUBBER STRIPS ARE LOCATED ON BUMPER BAR EITHER SIDE OF THE LICENCE PLATE.

#### SIDE MOULDINGS

A BRIGHT FULL DEPTH RIBBED ROCKER MOULDING TOGETHER WITH BRIGHT WHEEL OPENING MOULDINGS ARE FEATURED.

A WIDE STAINLESS STEEL MOULDING WITH A BLACK VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS FULL LENGTH ON BODY WIDE LINE.

#### **EMBLEM**

A DISTINCTIVE CAPRICE COLLAPSIBLE HOOD ORNAMENT IS LOCATED CENTRALLY ON THE FORWARD SECTION OF THE ENGINE HOOD.

### HEADLAMPS & BEZELS.

THESE ARE DUAL 5 3/4 INCH (146 mm) QUARTZ HALOGENUMITS SET IN BRIGHT BEZELS.

WHEEL OPENINGS

BRIGHT MOULDINGS ARE FITTED TO THE FRONT AND

REAR WHEEL OPENINGS.

Issued: JUNE, 1977

# STYLING-EXTERIOR

### STATESMAN CAPRICE

### TAIL LAMPS

THESE ARE VERTICALLY MOUNTED RECTANGULAR WRAP-AROUND ONE PIECE ASSEMBLIES COMPRISING AN UPPER STOP / TAIL LAMP AND LOWER TURN SIGNAL / BACK-UF LAMP. A BRIGHT RIM WITH TWO BRIGHT HORIZONTAL RIBS IS FEATURED.

### ROOF COVERING

THIS MODEL FEATURES A BLACK VINYL SOFT
TRIM ROOF COVERING AS STANDARD WITH A
CHOICE OF FIVE OPTIONAL COLOURS.
A GRAINED MOULDING TO MATCH VINYL ROOF
COLOUR IS FEATURED ON SAIL PLANE AT
BELT LINE.



REAR NAMEPLATE
CAPRICE IN BOLD SCRIPT LETTERING
IS LOCATED IN THE CENTRE OF THE
REAR COMPARTMENT LID.
A RECTANGULAR STATESMAN NAMEPLATE IS LOCATED ON THE LOWER
LH SIDE OF THE REAR COMPARTMENT
LID.

### EMBLEMS

CAPRICE EMBLEMS ARE LOCATED ON SAILPLANE

### REAR BUMPERS

BUMPER BAR IS DEEP SECTION
WITH A BLACK HORIZONTAL RUBBER
STRIP. VERTICAL CHROMED BUMPER
GUARDS WITH MATCHING RUBBER
STRIPS ARE LOCATED ON BUMPER BAR
EITHER SIDE OF THE LICENCE PLATE.

### MOULDINGS

A WIDE BRIGHT MOULDING WITH A BLACK PAINTED GROOVE
BORDER EXTENDS ACROSS THE LOWER EDGE OF THE
REAR COMPARTMENT LID.

### 'RTS' RADIAL TUNED SUSPENSION BADGE

A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LOWER RIGHT HAND SIDE OF THE REAR COMPARTMENT LID.

Issued: JUNE, 1977

# STYLING - EXTERIOR

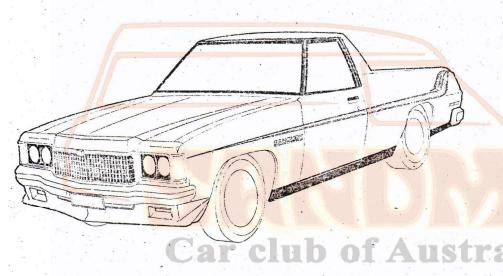
### SANDHAN

### FRONTAL APPEARANCE

A MATT BLACK PLASTIC GRILLE DUAL QUARTZ
HALOGEN HEADLAMPS AND A BODY COLOURED
AIR DAM THE SAME AS MONARO GTS ARE
FEATURES OF THE FRONT END APPEARANCE.

#### PAINT TREATMENT

ROCKER PANEL SIDE GLASS FRAMES, FRAME
OPENINGS, REAR QUARTER PANELS, WINDSCREEN
FRAME, DOOR MANDLES AND TAIL GATE WINDOW
SURROUND FEATURE LOW GLOSS BLACK PAINTOUTS.



RTS RADIAL TUNED SUSPENSION BADGE

AN 'RTS' (RADIAL TUNED SUSPENSION)
BADGE IS FITTED ON THE LEFT HAND
SIDE OF THE TAILGATE BELOW THE
BODY WIDE LINE.

#### BUMPER BARS

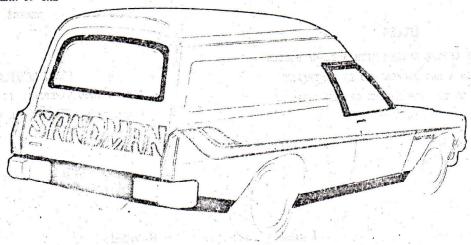
FRONT BUMPER IS CHROME PLATED DEEP
SECTION WITH HORIZONTAL RECESS.
REAR PROTECTION IS BY CHROME PLATED
BUMPERETTES.

### IDENTIFICATION DECALS

A COLOUR KEYED DECORATIVE FLASH EXTENDS FULL LENGTH ON THE SIDE ABOVE THE BODY WIDE LINE. 'SANDMAN' IN COLOUR MATCHED POP-ART TYPE LETTERING EXTENDS FULL WIDTH ACROSS THE TAIL GATE AND IN SMALLER SIZE AT THE REAR OF THE FRONT WHEEL ARCH.

### MI RRORS

A STREAMLINED BODY COLOURED MIRROR IS MOUNTED ON EACH FRONT DOOR.



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Revised:

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STYLING - EXTERIOR

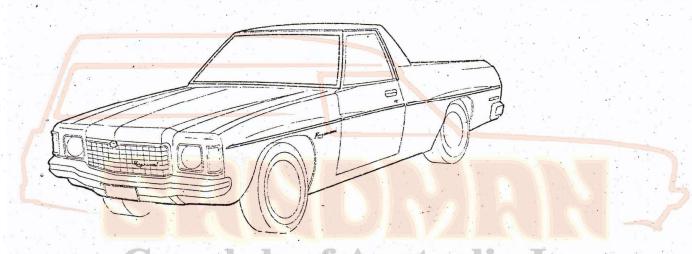
### KINGSWOOD UTILITY

### RADIATOR GRILLE

ONE PIECE PLASTIC MOULDING WITH A CHROME GURROUND ENCLOSING 17 VERTICAL AND 5 HORZONTAL BARS FORMING A MESH TYPE GRILLE OF HORIZONTALLY ALIGNED RECTANGULAR ECTIONS.

### UPPER BODY DECORATION

BRIGHT REVEAL MOULDINGS AROUND THE WINDSHIELD TOGETHER WITH BRIGHT DRIP GUTTER AND BODYLOCK PILLAR MOULDINGS ARE FITTED. THE REAR WINDOW SURROUND FEATURES A BRIGHT INSERT.



# Car club of Australia Inc

FRONT TURN SIGNAL AND PARKING LAMPS
THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMBER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

### HEADI AMPS & RETELS

HEADLAMPS ARE SINGLE 7 INCH (178mm) TUNGSTEN FILAMENT SEALED BEAM RECESSED IN GREY PAINTED BEZELS HAVING BRIGHT RIMS.

### EMBLEM

A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN EMBLEM ON A RED BACKGROUND IS CENTRALLY MOUNTED ON THE TOP CHROME GRILLE SURROUND.

# FRONT BUMPER BAR BUMPER BAR IS DEEP SECTION WITH HORIZONTAL

RECESS.

### FRONT NAMEPLATE

A KINGSWOOD NAMEPLATE IS LOCATED ON REAR OF FRONT FENDERS BELOW THE BODY WIDE LINE;

Issued: June, 1977 Revised:

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STYLING - EXTERIOR

### KINGSWOOD UTILITY

### REAR BUMPER AND LIGHTS

REAR END PROTECTION CONSISTS OF BUMPERETTES.

TAIL LAMPS ARE MOUNTED VERTICALLY IN THE REAR.

QUARTER PANELS ABOVE THE BUMPERETTES WITH

BRIGHT FINISHED DIE CAST REVEAL MOULDINGS.

THE UPPER SECTIONS OF THE LAMPS ARE STOP/TAIL

WITH THE BOTTOM SECTIONS BEING TURN SIGNAL /

BACK-UP. SIDE MARKER LAMPS ARE LOCATED IN

REAR QUARTER PANELS.

### ENDGATE DECORATION

A WIDE ALUMINIUM MOULDING WITH A
BLACK VINYL INSERT RETAINED BY PLASTIC
CLIPS EXTENDS FULL WIDTH ON BODY WIDE LINE.

### TONNEAU COVER

A LASH-ON TONNEAU COVER IS FITTED AS STANDARD EQUIPMENT ON THIS MODEL.



### BADGES

AN ENGINE IDENTIFICATION BADGE IS FITTED ON THE RIGHT HAND SIDE OF THE TAILGATE ABOVE THE FULL WIDTH MOULDING.

### BODY MOULDINGS

AN ALUMINIUM MOULDING WITH A BLACK
VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS
FULL LENGTH ON BODY WIDE LINE.

REAR NAMEPLATE

A KINGSWOOD NAMEPLATE IS LOCATED

IN THE CENTRE OF THE ENDGATE

ABOVE THE FULL WIDTH MOULDING.

### 'RTS' RADIAL TUNED SUSPENSION BADGE

A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM IS FITTED TO THE LEFT HAND SIDE OF THE ENDGATE ABOVE THE WIDE LINE.

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JUNE: 1977 -

STYLING - EXTERIOR

### KINGSWOOD PANEL VAN

THE KINGSWOOD PANEL VAN HAS THE SAME FRONT END APPEARANCE AS THE UTILITY.

### REAR BUMPER AND LIGHTS

REAR END PROTECTION CONSISTS OF BUMPERETTES.

TAIL LAMES ARE MOUNTED VERTICALLY IN THE REAR
QUARTER PANELS ABOVE THE BUMPERETTES WITH
BRIGHT FINISHED DIE CAST REVEAL MOULDINGS.

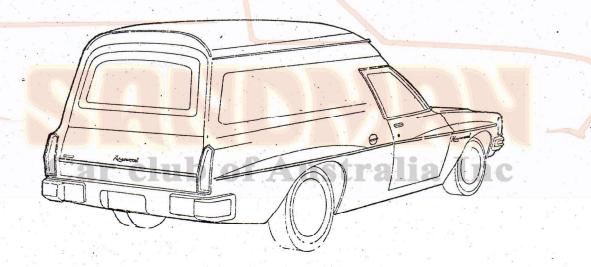
THE UPPER SECTIONS OF THE LAMPS ARE STOP/TAIL
WITH THE BOTTOM SECTIONS BEING TURN SIGNAL /
BACK-UP. SIDE MARKER LAMPS ARE LOCATED IN
REAR QUARTER PANELS.

#### ENDGATE DECORATION

AN ALUMINIUM MOULDING WITH A BLACK
VINYL INSERT RETAINED BY PLASTIC CLIPS
EXTENDS FULL WIDTH ON BODY WIDE LINE.

### REAR NAMEPLATE

A KINGSWOOD NAMEPLATE IS LOCATED IN THE CENTRE OF THE ENDGATE ABOVE THE FULL WIDTH MOULDING.



#### BADGES

AN ENGINE IDENTIFICATION BADGE IS FITTED ON THE RIGHT HAND SIDE OF THE TAILGATE ABOVE THE FULL WIDTH MOULDING WHEN A V8 IS FITTED.

### BODY MOULDINGS

A NEW WIDE ALUMINIUM MOULDING WITH A BLACK VINYL INSERT RETAINED BY PLASTIC CLIPS EXTENDS FULL LENGTH ON BODY WIDE LINE.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SUSPENSION SYSTEM
IS FITTED TO THE LEFT HAND SIDE OF THE ENDGATE ABOVE THE WIDE LINE.

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STYLING EXTERIOR

# HOLDEN UTILITY

RADIATOR GRILL

ONE PIECE PLASTIC MOULDING WITH A CHROME
SURROUND ENCLOSING 17 VERTICAL AND 5 HORIZONTAL BARS FORMING A MESH TYPE GRILLE
OF HORIZONTALLY ALIGNED RECTANGULAR SECTIONS.

UPPER BODY DECORATION
A BRIGHT FINISHED REVEAL MOULDING IS
FEATURED AROUND THE WINDSHIELD.



FRONT TURN SIGNAL AND PARKING LAMPS
THESE ARE OF RECTANGULAR WRAP-AROUND DESIGN
VERTICALLY MOUNTED IN UPPER LEADING EDGES OF
FRONT FENDERS. AN OUTER CLEAR LENS ENCLOSES
AN INNER AMZER TURN SIGNAL LAMP IN THE LOWER
SECTION. A BRIGHT RIM SURROUNDS THE LAMP.

### HEADLAMPS AND BEZELS

HEADLAMPS ARE SINGLE 7 INCH (178mm) TUNGSTEN FILAMENT SEALED BEAM UNITS RECESSED IN GREY PAINTED BEZELS HAVING BRIGHT RIMS.

### EMBLEM

A SQUARE CHROME EMBLEM WITH A BLACK HOLDEN EMBLEM ON A RED BACKGROUND IS CENTRALLY MOUNTED ON THE TOP CHROME GRILLE SURROUND.

FRONT BUMPER BAR
BUMPER BAR IS DEEP SECTION WITH HORIZONTAL
RECESS.

Issued: JUNE, 1977 Revised:

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STYLING - EXTERIOR

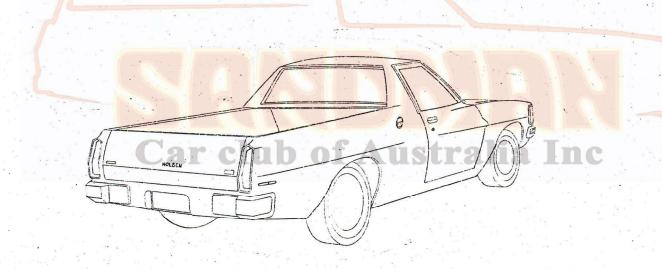
### HOLDEN UTILITY

REAR BUMPER AND LIGHTS

REAR END PROTECTION CONSISTS OF BUMPERETTES:
TAIL LAMPS ARE MOUNTED VERTICALLY IN THE REAR
QUARTER PANELS ABOVE THE BUMPERETTES WITH DIE
CAST SURROUNDS IN BODY COLOUR.

THE UPPER SECTIONS OF THE LAMPS ARE STOP / TAIL WITH THE BOTTOM SECTIONS BEING TURN SIGNAL / BACK-UP. SIDE MARKER LAMPS ARE LOCATED IN REAR QUARTER PANELS.

REAR NAMEPLATE
A HOLDEN NAMEPLATE IS LOCATED IN THE
CENTRE OF THE ENDGATE.



### BADGES

AN IDENTIFICATION BADGE IS FITTED ON THE RIGHT HAND SIDE OF THE END-GATE AT THE BODY WIDE LINE WHEN A V8 ENGINE IS FITTED.

### "RTS" PADIAL TUNED SUSPENSION BADGE

A PECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED SYSPENSION SYSTEM IS FITTED TO THE LEFT HAND SIDE OF THE ENDGATE ABOVE THE WIDE LINE.

Issued:

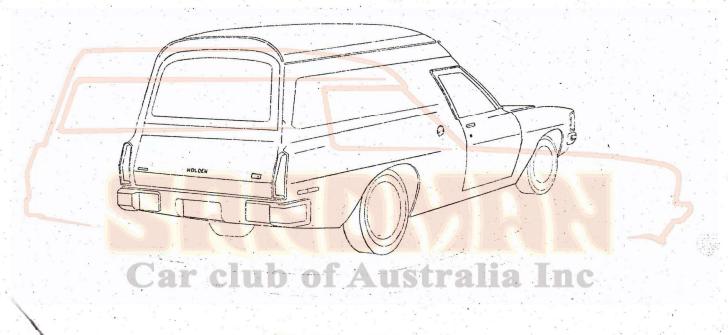
June, 1977

STYLING - EXTERIOR

### HOLDEN PANEL VAN

REAR NAMEPLATE
A HOLDEN NAMEPLATE IS LOCATED
IN THE CENTRE OF THE TAILGATE.

THE HOLDEN PANEL VAN HAS
THE SAME FRONTAL APPEARANCE
AS THE UTILITY MODEL.



### REAR BUMPER AND LIGHTS

REAR END PROTECTION CONSISTS OF BUMPERETTES.

TAIL LAMPS ARE MOUNTED VERTICALLY IN THE REAR

QUARTER PANELS ABOVE THE BUMPERETTES WITH DIE

CAST SURROUNDS IN BODY COLOUR.

THE UPPER SECTIONS OF THE LAMPS ARE STOP / TAIL

WITH THE BOTTOM SECTIONS BEING TURN SIGNAL /

BACK UP, SIDE MARKER LAMPS ARE LOCATED IN REAR

QUARTER PANELS.

### BADGES

AN IDENTIFICATION BADGE IS FITTED ON THE RIGHT HAND SIDE OF THE ENDCATE AT THE BODY WIDE LINE WHEN A V8 ENGINE IS FITTED.

'RTS' RADIAL TUNED SUSPENSION BADGE

A RECTANGULAR BADGE TO BIGHLIGHT THE INFROVED SUSPENSION SYSTEM IS FITTED TO THE LEFT HAND SIDE OF THE ENDOATE ABOVE THE WIDE LINE.

Issued: JUNE, 1977 Revised:

STYLING - EXTERIOR

### HOLDEN CHASSIS & CAB

#### RADIATOR GRILLE

THE CHASSIS AND CAB GRILLE IS A ONE PIECE STEEL PRESSING WITH SILVER PAINTED FINISH

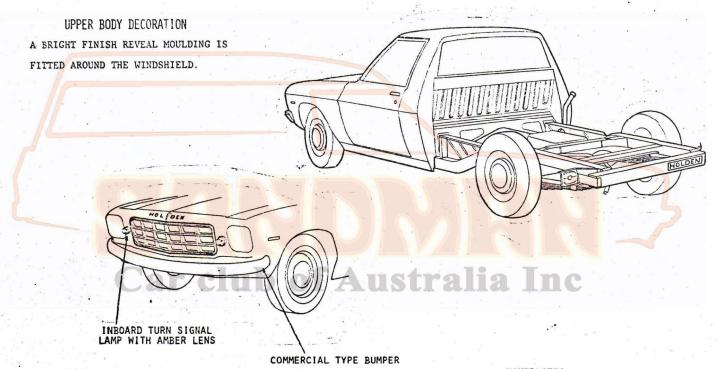
### **HEADLAMPS**

HEADLAMPS INFORPORATING PARKING LAMPS

ARE SINGLE 7 INCH (178mm) TUNGSTEN FILAMENT

SEALED BEAM UNITS RECESSED IN GREY PAINTED BEZELS

HAVING BRIGHT RIMS.



### NAMEPLATES

A HOLDEN NAME TRANSFER IS LOCATED AT THE REAR ON THE RIGHT SIDE OF THE FRAME CROSSMEMBER.

INDIVIDUAL HOLDEN NAME LETTERS ARE FEATURED ON THE RADIATOR GRILLE FRONT PANEL.

### REAR LIGHTS

UNIVERSAL TYPE STOP / TAIL AND TURN SIGNAL / BACK-UP LAMPS ARE ATTACHED TO THE FRAME. THE REAR LICENCE PLATE LIGHT AND BRACKET IS LOCATED ON THE RIGHT SIDE OF THE FRAME.

### BUMPEPS, HUBCAPS & WHEELS

THE FRONT BUMPER, HUBCAPS AND WHEELS ARE PAINTED SILVER.

'RTS' RADIAL TUNED SUSPENSION BADGE
A RECTANGULAR BADGE TO HIGHLIGHT THE IMPROVED
SUSPENSION SYSTEM IS FITTED TO THE FRONT FENDER
FORWARD OF THE WHEEL ARCH.

Issued:

JUNE, 1977

# STYLING - EXTERIOR

### WHEEL DECORATIONS

BELMONT KINGSWOOD HOLDEN CHASSIS & CAB



THE HUB CAP IS STYLED TO SHOW 2 RAISED RINGS SEPARATED BY A BLACK RING.

THE CENTRE IS A FLAT LARGE DEPRESSION WITH A CENTRAL 'GMH' LION EMBLEM IN BLACK.

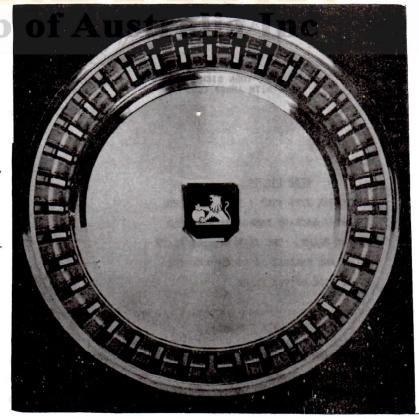
THE CHASSIS AND CAB MODEL USES THE SAME HUB CAP FINISHED IN SILVER PAINT INSTEAD OF CHROME AND BLACK.

### KINGSWOOD SL

THE 'KINGSWOOD SL' WHEEL COVER IS AN ALUMINIUM PRESSING WITH AN OUTER BORDER OF 36 SHORT RADIAL SLOTS.

THE CENTRE CONSISTS OF A BRIGHT SLICHTLY CONVEX SECTION WITH A BEVELLED OUTER EDGE.

A HOLDEN LION EMBLEM ON A NEW BLACK SHIELD BACK-GROUND IS LOCATED CENTRALLY.



Issued:

JUNE, 1977

Revised:

B - 31

# STYLING EXTERIOR

### WHEEL DECORATIONS

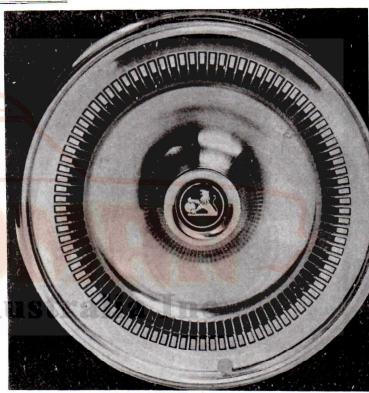
### PREMIER

THE PREMIER WHEEL COVER IS A BRIGHT PRESSING WITH AN OUTER BORDER OF 90 SHORT RADIAL SLOTS.

A SMOOTH CONCAVE SECTION JOINS THE SLOTS TO A PROJECTING CIRCULAR CENTRE BOSS CONTAINING A 'GMH' LION EMBLEM. THE CENTRE BOSS DECORATION CONSISTS OF A NARROW BLACK PAINTED RING SURROUNDING A BRIGHT LION EMBLEM ON A BLACK FIELD.

# Car club of A





GTS AND SANDMAN

THE WHEEL DISC FOR MONARO GTS AND SANDMAN IS A FIVE SPOKE DESIGN OF PRESSED STEEL.

FOR GTS THE INNER PORTION OF THE DISC IS PAINTED BLACK WITH BODY COLOUR ON THE RIM AND OUTER SURFACE OF THE SPOKES.

FOR SANDMAN THE INNER PORTION OF THE DISC IS PAINTED BLACK WITH A SILVER RIM WHICH CARRIES THROUGH TO THE OUTER SURFACE OF THE SPOKES.

HUB CENTRES ARE CHROME PLATED WITH A CHROME HOLDEN LION EMBLEM ON A BLACK BACKGROUND.

DOME TYPE CHROME PLATED WHEEL NUTS ARE A VISIBLE FEATURE.

A CHROME PLATED RIM MOUNTED TRIM RING IS A STANDARD FITMENT TO GIVE A DEEP DISHED EFFECT.

Issued:

JULY, 1977

STYLING - EXTERIOR

### WHEEL DECORATIONS



### STATESMAN CALAIS

THE CALAIS WHEEL COVER FEATURES A CHROME OUTER BAND AND 3 FINE SILVER CONCENTRIC RINGS SURROUND-ING A SILVER CIRCULAR CENTRE SECTION. THE CENTRE CONTAINS A COLOURED RAISED STATESMAN LAUREL WREATH AND GMH HERALDIC SHIELD EMBLEM ON A SMALL DIAMETER BLACK FIELD WITH A THICK BORDER RING.

#### STATESMAN DEVILLE

THE DEVILLE WHEEL COVER FEATURES A CHROME OUTER BAND AND 4 FINE SILVER CONCENTRIC RINGS ON A BLACK BACK GROUND SURROUNDING A SILVER CIRCULAR CENTRE SECTION. THE CENTRE CONTAINS A SILVER MONOTONE STATESMAN LAUREL WREATH AND GMH HERALDIC SHIELD EMBLEM ON A LARGE DIAMETER BLACK BACK-GROUND WITH A THIN BORDER RING.



Issued: JULY, 1977

STYLING-INTERIOR

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Revised:

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# STYLING - INTERIOR

### INTRODUCTION

THE 'HZ' INTERIOR IS SIMILAR TO THE PREVIOUS 'HX' WITH THE FOLLOWING NEW FEATURES.

GTS DOOR TRIMS ARE NOW COMMON WITH THE PREMIER MODEL.

OPTIONAL TRIM MATERIAL ON GTS IS PLAID CLOTH, ALSO VELOUR HEADLINING IS OPTIONAL ON CAPRICE.

COMMERCIAL VEHICLE SEATING IS IMPROVED WITH THE ADDITION OF A CENTRE FOLD DOWN ARMREST TO THE BENCH SEAT.

THE NEW KINGSWOOD 'SL' MODEL IS FITTED WITH BUCKET FRONT SEATS, HIGH ARMREST SEAT DIVIDER, CARPETS AND RADIO

THE CALAIS IS TRIMED IN VELOUR CLOTH AND IS OTHERWISE IDENTICAL TO THE DEVILL.

ALL BUCKET SEAT BACKS FEATURE A RECESSED PANEL TO ALLOW INCREASED LEG ROOM IN THE REAR COMPARTMENT.

ar ciub oi Austrana in

INSTRUMENT PANELS ARE REVISED WITH THE USE OF ISO STANDARD SYMBOLS, NEW POINTERS & CLEARER SPEEDO DIVISIONS. YELLOW POINTERS ON ALL MODELS EXCEPT STATESMAN AND CAPRICE WHICH HAVE WHITE.

GTS, SANDMAN AND STATESMAN HAVE A RESETTABLE TRIP ODOMETER.

GTS AND SANDMAN HAVE A BRUSHED BLACK CHROME INSTRUMENT SURROUND AND A NEW HORN BUTTON.

AN 'RTS RADIAL TUNED SUSPENSION' BADGE IS FITTED TO THE INSTRUMENT PANELS ON ALL VEHICLES EXCEPT WHEN OPTIONAL BIAS PLY TYRES ARE FITTED TO COMMERCIAL MODELS.

DOOR LOCK STRIKERS ON STATESMAN ARE CHROME PLATED TO IMPROVE APPEARANCE.

■ SEE PAGE A-1

Revised: OCTOBER, 1977

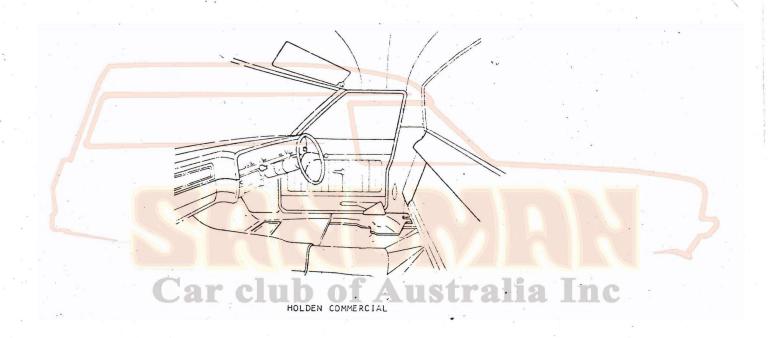
Issued: June, 1977

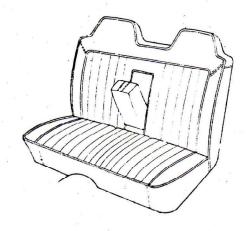
STYLING - INTERIOR

SANDMAN, KINGSWOOD & HOLDEN COMMERCIALS

A BENCH FRONT SEAT WITH CENTRE FOLDING ARMREST IS STANDARD ON HOLDEN & KINGSWOOD COMMERCIALS, BUCKET SEATS WITH INFINITELY RECLINING MECHANSIM AND SEAT SEPARATOR ARE OPTIONAL. BUCKET SEATS AND FLOORSHIFT CONSOLE ARE STANDARD ON SANDMAN.

VINYL & CHEVRON CLOTH TRIM IS OPTIONAL ON BOTH SEAT STYLES. BUCKET SEATS AND BENCH OUTBOARD POSITIONS HAVE INTEGRAL HEAD RESTRAINTS.





BENCH SEAT STANDARD HOLDEN & KINGSWOOD

#### SEAT PADDING AND TRIM

SEAT CUSHION AND SEAT BACK COVERS ARE EMBOSSED PVC IN A VERTICAL FLUTED DESIGN. FRONT SEAT CUSHION AND BACK PADS ARE OF MOULDED FOAM CONSTRUCTION.

#### DOOR TRIM

DOOR TRIM COVERED UP TO BELT LINE IS EMBOSSED PVC MATERIAL IN A BROAD VERTICAL RIB DESIGN.

Issued: John, 1977

Revised:

r; - 2

# STYLING - INTERIOR

SANDMAN, KINGSWOOD & HOLDEN COMMERCIALS

### ARM RESTS

SANDMAN & KINGSWOOD

SHORT PADDED ARMRESTS WITH ASSOCIATED DOOR HANDLES ARE FITTED TO THE FRONT

DOORS.

SANDMAN & KINGSWOOD

MATS AND SILL PLATES

HOLDEN MATS ON PASSENGER AND LUGGAGE COMPARTMENTS

ARE BLACK RUBBER SILL PLATES ARE CADMIUM PLATES

STEEL.

SANDMAN & KINGSWOOD - FLOOR COVERINGS ARE COLOUR MATCHED HIGH LOOP-PILE CARPET.

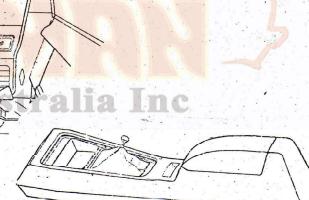
SILL PLATES ARE CHROME PLATED STEEL.

BUCKET SEAT STANDARD SANDMAN AND SPTIONAL HOLDEN & KINGSWOOD.

### ASH TRAY

A DRAWER TYPE ILLUMINATED ASH TRAY IS LOCATED

IN THE CENTRE OF THE INSTRUMENT PANEL.



SEAT SEPERATOR OR CONSCLE

SANDMAN CONSOLE STANDARD EQUIPMENT.

KINGSWOOD AND HOLDEN WITH BUCKET SEATS
A SEAT SEPERATOR OR CONSOLE IS FITTED.

### HEADLINING

SANDMAN AND KINGSWOOD PANEL VANS HAVE A FULL LENGTH HEADLINING. HOLDEN HEADLINING FINISHES AT THE START OF THE LOAD AREA.

Issued: JUNE, 1977



# STYLING - INTERIOR

'KINGSWOOD (A9K)' SEDAN, STATION WAGON

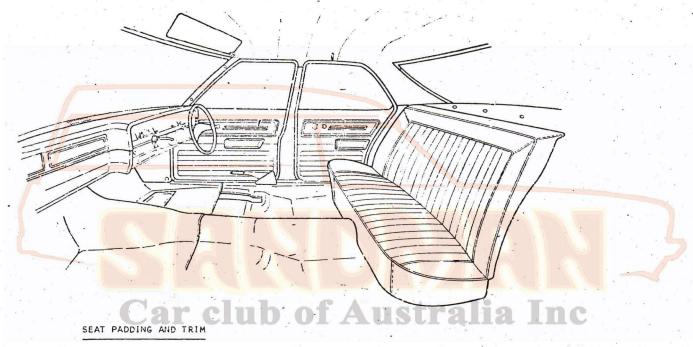
A BENCH FRONT SEAT WITH CENTRE FOLDING ARMREST IS STANDARD ON KINGSWOOD (A9K) PASSENGER MODELS.

A FURTHER OPTION OF A REAR SEAT CENTRE FOLDING ARMREST IS AVAILABLE TOGETHER WITH THE FRONT BENCH

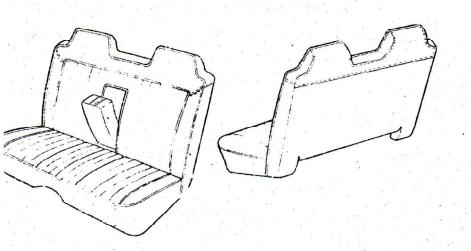
SEAT AND WITH THIS COMBINATION THE PREMIER SEAT DESIGN IS USED. BUCKET SEATS 'RE NOT AVAILABLE

ON THIS MODEL. VINYL AND CHEVRON CLOTH TRIM IS OPTIONAL. BENCH OUTBOARD POSITIONS HAVE INTEGRAL

HEAD RESTRAINTS.



SEAT COVERS ARE IN CARIBOU GRAIN SACLON VINYL MATERIAL WITH CUSHION AND SEAT BACK INSERTS OF CONTRASTING GRAIN MATERIAL. COVERS ARE DIELECTRICALLY EMBOSSED PVC IN A VERTICAL FLUTED DESIGN. FRONT SEAT CUSHION AND SEAT BACK PADS ARE OF MOULDED FOAM CONSTRUCTION.



### DOOR TRIM

DOOR TRIM COVERED UP TO BELT LINE IS EMBOSSED PVC MATERIAL IN A BROAD HORIZONTAL RIB DESIGN. A BRIGHT MOULDING IS APPLIED TO THE UPPER DOOR AREA.

Issued: JUNE, 1977

Revised:

C - 4

# STYLING - INTERIOR

KINGSWOOD (A9K) SEDAN AND STATION WAGON

### STATION WAGON REAR SEAT

THE REAR SEAT BACK HAS A HINGED PRESSED METAL PAN WHICH FOLDS DOWN TO FORM AN EXTENSION TO THE TONNEAU FLOOR WITH A HINGED FLAP COVERING THE SPACE OVER THE SEAT CUSHION.

BRIGHT FINISHED WEAR STRIPS ARE FITTED ON THE TONNEAU FLOOR.

### ASH TRAYS

FOR FRONT SEAT PASSENGERS A ILLUMINATED DRAWER TYPE
ASH TRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT
PANEL. FOR REAR SEAT PASSENGERS THE ASH.
TRAY IS LOCATED IN THE REAR OF THE SEAT BACK.

# ASSIST HANDLES AND COAT HOOKS DOT A UST

ASSIST HANDLES ARE FITTED ON STATION WAGONS
ONLY AND ARE LOCATED ABOVE THE FRONT PASSENGER'S DOOR AND ABOVE THE REAR DOORS.

COAT HOOKS ON STATION WAGONS ARE INTEGRAL
WITH ASSIST HANDLE. COAT HOOKS ON SEDANS
ARE LOCATED ONE EACH SIDE ABOVE REAR DOORS.

### CARPET MATS & SILL PLATES

LOOP-PILE CARPET IS COLOUR KEYED TO MATCH THE TRIM. SEDAN LUGGAGE COMPARTMENT FEATURES A RUBBER MAT. SILL PLATES ARE MACHINE POLISHED CHROME PLATED STEEL.

### ARM RESTS

SHORT PADDED DOOR ARM RESTS WITH ASSOCIATED DOOR HANDLES ARE FITTED TO THE FRONT DOORS ON ALL MODELS. REAR DOOR ARM RESTS ARE FITTED ON SEDANS ONLY.

Issued: JUNE, 1977

Revised:

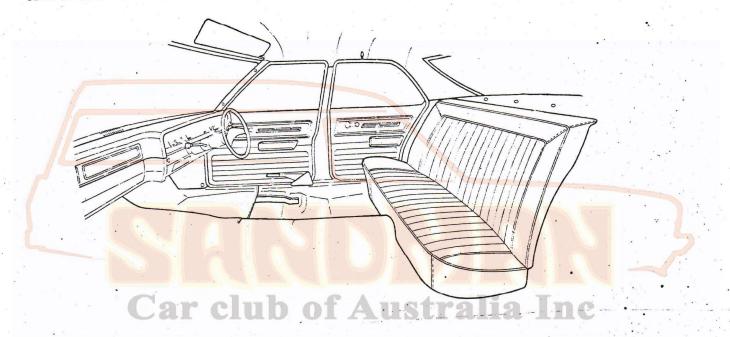
C = 5

# STYLING-INTERIOR

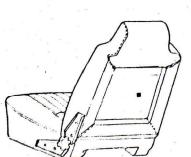
'KINGSWOOD SL' SEDAN, STATION WAGON

BUCKET SEATS WITH INFINITELY RECLINING MECHANISM AND SEAT SEPARATOR ARE STANDARD ON KINGSWOOD 'SL'.

A BENCH FRONT SEAT WITH CENTRE FOLDING ARM REST IS OPTIONAL. A FURTHER OPTION OF A REAR SEAT CENTRE
FOLDING ARM REST IS AVAILABLE TOGETHER WITH THE FRONT BENCH SEAT AND WITH THIS COMBINATION THE PREMIER
SEAT DESIGN IS USED. VINYL AND CHEVRON CLOTH TRIM IS OPTIONAL ON ALL SEAT STYLES. BUCKET SEATS AND
BENCH OUTBOARD POSITIONS HAVE INTEGRAL HEAD RESTRAINTS.







### SEAT PADDING AND TRIM

SEAT COVERS ARE IN CARIBOU GRAIN SADLON VINYL

MATERIAL WITH CUSHION AND SEAT BACK INSERTS OF

CONTRASTING GRAIN MATERIAL. COVERS ARE DIELECTRICALLY

EMBOSSED PVC IN A VERTICAL FLUTED DESIGN. FRONT SEAT

CUSHION AND SEAT BACK PADS ARE OF MOULDED FOAM.

CONSTRUCTION.

### DOOR TRIM

DOOR TRIM COVERED UP TO BELT LINE IS EMBOSSED PVC MATERIAL IN A BROAD HORIZONTAL RIB DESIGN.

A BRIGHT MOULDING IS APPLIED 30 THE UPPER DOOR AREA.

Issued: JUHE, 1977 Re

· Revised: AUGUST, 1977

C - G

# STYLING-INTERIOR

KINGSWOOD SL SEDAN & STATION WAGON

# STATION WAGON REAR SEAT

THE REAR SEAT BACK HAS A HINGED PRESSED METAL PAN WHICH FOLDS DOWN TO FORM AN EXTENSION TO THE TONNEAU FLOOR WITH A HINGED FLAP COVERING THE SPACE OVER THE SEAT CUSHION.

BRIGHT FINISHED WEAR STRIPS ARE FITTED ON THE TONNEAU FLOOR.

#### ASH TRAYS

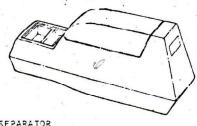
FOR FRONT SEAT PASSENGERS AN ILLUMINATED DRAWER TYPE ASH TRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT PANEL. FOR REAR SEAT PASSENGERS THE ASH TRAY IS LOCATED IN THE REAR OF THE SEAT SEPERATOR WITH BUCKET SEATS AND THE SEAT BACK WITH A BENCH SEAT.

### ASSIST HANDLES AND COAT HOOKS

ASSIST HANDLES ARE FITTED ON STATION WAGONS
ONLY AND ARE LOCATED ABOVE THE FRONT
PASSENGER'S DOOR AND ABOVE THE REAR DOORS.
COAT HOOKS ON STATION WAGONS ARE INTEGRAL
WITH ASSIST HANDLE. COAT HOOKS ON SEDANS
ARE LOCATED ONE EACH SIDE ABOVE REAR DOORS.

### CARPET MATS & SILL PLATES

LOOP-PILE CARPET IS COLOUR KEYED TO MATCH THE TRII
SEDAN LUGGAGE COMPARTMENT FEATURES A RUBBER
MAT. SILL PLATES ARE MACHINE POLISHED CHROME
PLATED STEEL.



### SEAT SEPARATOR

THE SEAT SPEARATOR FEATURES

A STORAGE COMPARTMENT WITH

A PADDED AND HINGED HIGH ARMREST. THE FORWARD SECTION

INCLUDES A SMALL ITEMS TRAY

AND A COIN PECESS.

#### ARM RESTS

SHORT PADDED DOOR ARM RESTS WITH

ASSOCIATED DOOR HANDLES ARE FITTED TO
THE FRONT DOORS ON ALL MODELS. REAR
DOOR ARM RESTS ARE FITTED ON SEDANS
ONLY.

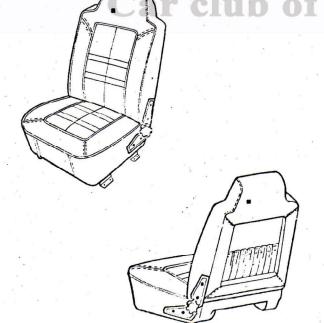
Issued: JUNE, 1977

# STYLING - INTERIOR

### PREMIER SEDAN AND STATION WAGON

FRONT BUCKET SEATS WITH INFINITELY VARIABLE RECLINING MECHANISM ARE STANDARD ON PREMIER MODELS WITH A BENCH SEAT WITH CENTRE FOLDING ARMRESI BEING AVAILABLE AS AN OPTION. VINYL & CORNICHE TRIM IS OPTIONAL ON BOTH SEAT STYLES. BENCH OUTBOARD AND BUCKET SEATS HAVE INTEGRAL HEAD RESTRAINTS. THE REAR BENCH SEAT FEATURES A CENTRE FOLDING ARMREST.





#### SEAT PADDING AND TRIM

SEAT COVERS ARE IN CARIBOU GRAIN SADLON VINYL MATERIAL. COVERS ARE SEWN WITH COVER PADS AND PULLDOWNS IN CUSHIONS AND SEAT BACKS. FRONT SEAT CUSHION AND SEAT BACK PADS ARE OF MOULDED FOAM CONSTRUCTION.

#### DOOR TRIM

DOOR TR'IM IS COVERED UP TO BELT LINE WITH PVC MATERIAL WITH A BRIGHT HORIZONTAL MOULDING.

A CARPET PANEL COVERS LOWER PORTION OF DOORS.

CONSTRUCTION AND DESIGN IS THE SAME AS GTS SEDAN.

Issued:

JUHE. 1977

Revised: AUGUST, 1977

C - H

# HOLDEN'IIZ' FEATURES

STYLING-INTERIOR

PREMIER SEDAN AND STATION WAGON

### STATION WAGON REAR SEAT

THE REAR SEAT HAS A HINGED PRESSED METAL PAN WHICH FOLDS DOWN TO FORM AN EXTENSION TO THE TONNEAU FLOOR WITH A HINGED FLAP COVERING THE SPACE OVER THE SEAT CUSHION. BRIGHT FINISHED WEAR STRIPS ARE FITTED ON THE TONNEAU FLOOR.

### ASH TRAYS

FOR FRONT SEAT PASSENGERS AN ILLUMINATED DRAWER TYPE ASH TRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT PANEL. FOR REAR SEAT PASSENGERS THE ASH TRAYS ARE LOCATED IN EACH REAR DOOR ARM REST FOR SEDANS AND IN REAR SECTION OF SEAT SEPERATOR/CONSOLE FOR STATION SEDANS.

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### MATS AND SILL PLATES

FLOOR COVERINGS ARE COLOUR MATCHED HIGH LOOP

PILE CARPET. SEDAN LUGGAGE COMPARTMENT

FEATURES A RUBBER MAT. SILL PLATES ARE CHROME

PLATED STEEL.

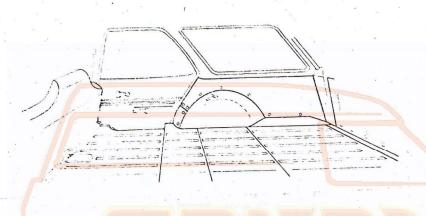
### ARM RESTS

ARM RESTS ARE LOCATED ON THE FRONT AND REAR DOORS, SEAT SEPARATOR/CONSOLE, REAR SEAT BACK. THE DOOR ARM RESTS ARE FULL LENGTH AND PADDED WITH ASSOCIATED DOOR HANDLES. STATION WAGONS DO NOT HAVE ARM RESTS ON THE REAR DOORS. THE CENTRE ARM REST ON THE SEAT SEPARATOR/CONSOLE IS A HINGED PADDED TYPE. THE ARM REST IN THE REAR SEAT BACK IS THE PADDED FOLD DOWN TYPE TRIMMED TO MATCH THE SEATS, AND A SIMILAR APM REST IS FITTED IN THE OPTIONAL FRONT BENCH SEAT.

### MAP POCKETS

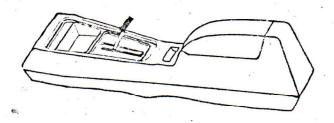
MAP POCKETS ARE LOCATED ON EACH FRONT BUCKET SEAT

Revised:



### ASSIST HANDLES AND COAT HOOKS

ASSIST HANDLES ARE FITTED ON STATION WAGONS
ONLY AND ARE LOCATED ABOVE THE FRONT
PASSENGER'S DOOR AND ABOVE THE REAR DOORS.
COAT HOOKS ON STATION WAGONS ARE INTEGRAL
WITH REAR ASSIST HANDLES. COAT HOOKS ON
SEDANS ARE LOCATED ONE EACH SIDE ABOVE
REAR DOORS.



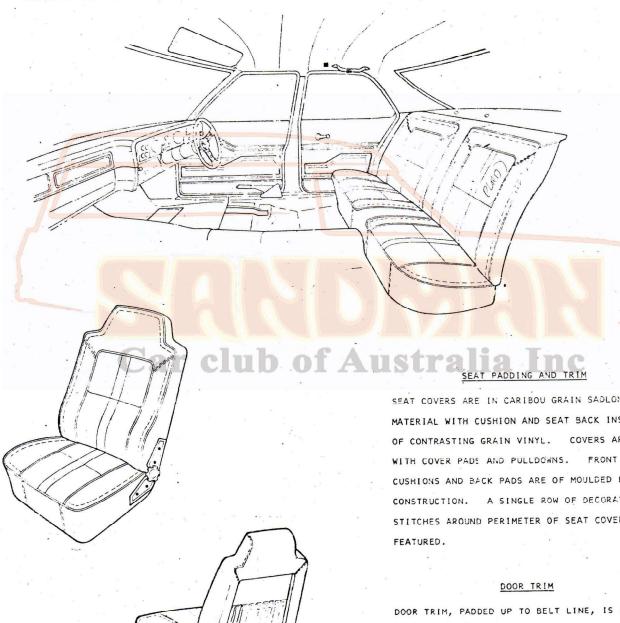
A CONSOLE IS STANDARD FITMENT ON THIS
MCDEL. THE FULL LENGTH CONSOLE EXTENDS
REAPWARDS FROM UNDER THE INSTRUMENT PANEL
AND FEATURES A STORAGE COMPARTMENT WITH
A HINGED PADDED APM-REST COVERED IN
COLOUR MATCHED PVC. A STOWAGE RECESS IS
LOCATED FORWARD OF THE GEARSHIFT WITH A
COIN TRAY AT THE REAR EDGE OF THE GEARSHIFT
COVER.

Issued. ...... 1977

STYLING - INTERIOR

#### "GTS" 4 DOOR SEDAN

THE MONARO 'GTS' 4-DOOR SEDAN HAS INFINITELY VARIABLE RECLINING FRONT BUCKET SEATS WITH INTEGRAL HEAD RESTRAINTS AS STANDARD EQUIPMENT. VINYL AND PLAID CLOTH TRIM IS AVAILABLE AS AN OPTION, AND WITH THIS TRIM A DIFFERENT INSERT PATTERN IS USED TOGETHER WITH A REAR SEAT FOLDING ARMREST.



SEAT COVERS ARE IN CARIBOU GRAIN SADLON VINYL MATERIAL WITH CUSHION AND SEAT BACK INSERTS OF CONTRASTING GRAIN VINYL. COVERS ARE SEWN FRONT SEAT CUSHIONS AND BACK PADS ARE OF MOULDED FOAM CONSTRUCTION. A SINGLE ROW OF DECORATIVE STITCHES AROUND PERIMETER OF SEAT COVERS IS

DOOR TRIM, PADDED UP TO BELT LINE, IS EMBOSSED PVC MATERIAL WITH A BRIGHT LONGITUDINAL MOULDING. A CARPET PANEL COVERS LOWER PORTION OF DOORS. CONSTRUCTION AND DESIGN IS THE SAME AS PREMIER SEDAN.

Issued: 15,411, 1977

Revised: OCTOBER, 1977

### STYLING-INTERIOR

"GTS" 4 DOOR SEDAN

### ■ASSIST HANDLES AND COAT HOOKS

ASSIST HANDLES ARE FITTED ABOVE THE FRONT PASSENGER'S DOOR AND ABOVE THE REAR DOORS. COAT HOOKS ARE INTEGRAL WITH REAR ASSIST HANDLES.

#### ASH TRAYS

FOR FRONT SEAT PASSENGERS AN ILLUMINATED TYPE ASH TRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT PANEL. FOR REAR PASSENGERS THE ASH TRAY IS INTEGRAL WITH THE REAR OF THE CONSOLE.

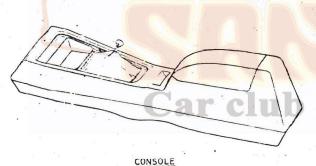
### MATS AND SILL PLATES

FLOOR COVERINGS ARE COLOUR MATCHED HIGH LOOP PILE CARPET. LUGGAGE COMPARTMENT FEATURES A RUBBER MAT. SILL PLATES ARE CHROME FINISHED STEEL.

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### MAP POCKETS

MAP POCKETS ARE LOCATED ON EACH FRONT BUCKET SEAT BACK.



A CONSOLE IS STANDARD FITMENT ON THIS IT IS A FULL LENGTH CONSOLE EXTENDING REARWARDS FROM UNDER THE INSTRUMENT PANEL AND FEATURES A STORAGE COMPARTMENT WITH A HINGED PADDED ARM REST COVERED IN COLOUR MATCHED PVC. AND A STOWAGE RECESS FORWARD OF THE GEARSHIFT. A COIN TRAY IS LOCATED AT THE REAR EDGE OF THE GEARSHIFT COVER.

### ARM RESTS

ARM RESTS ARE LOCATED ON THE FRONT AND REAR DOORS AND THE DOOR ARM RESTS ARE FULL LENGTH SADLON CONSOLE. COVERED AND PADDED WITH ASSOCIATED DOOR HANDLES. THE ARM REST ON THE CONSOLE IS A HINGED TYPE COVERED IN COLQUE MATCHED ELASCOFAS SADLON MATERIAL. WITH OPTIONAL PLAID CLOTH TRIM. THE ARM REST IN THE REAR SEAT BACK IS THE PADDED FOLD DOWN TYPE, TRIMMED TO MATCH THE SEATS.

Issued:

Juni. 1977

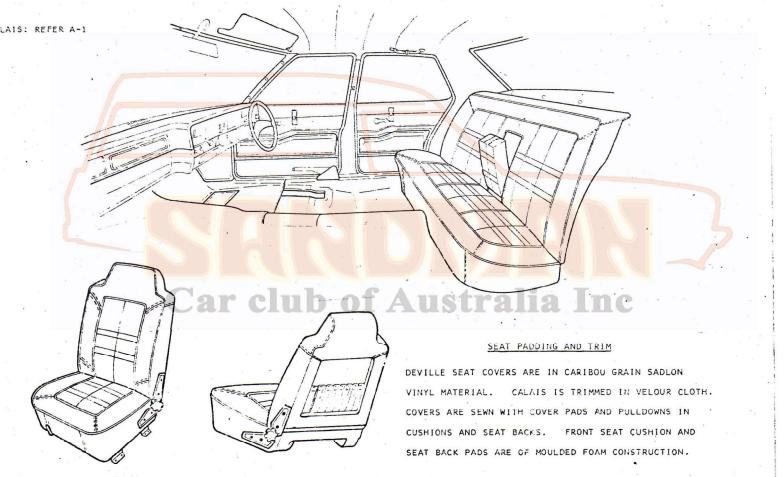
Revised: OSTOBER, 1977

# STYLING-INTERIOR

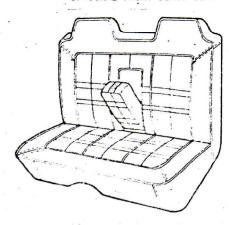
### STATESMAN DEVILLE AND CALAIS

FRONT SEATS FOR THESE MODELS ARE BUCKET SEATS WITH AN INFINITELY VARIABLE RECLINING MECHANISM AND INTEGRAL HEAD RESTRAINTS. A CENTRE FOLDING ARM REST IS STANDARD IN THE REAR SEAT.

FRONT BENCH SEAT IS AVAILABLE AS AN OPTION ON BOTH MODELS AND VINYL AND CORNICHE CLOTH TRIM IS AVAILABLE ON DEVILLE.



### OPTIONAL FRONT BENCH SEAT



Issued: June 1575

#### DOOR TRIM

DOOR TRIM IS COVERED UP TO BELT LINE IN PVC MATERIAL WITH A VERTICAL POSEWOOD DECORATIVE PANEL BEARING A LAUREL WREATH EMBLEM AND SURROUNDED BY A BRIGHT MOULDING. A CARPET PANEL COVERS THE LOWER PORTION OF DOORS.

Revised: OCTOBER, 1977

# STYLING - INTERIOR

### STATESMAN DEVILLE AND CALAIS

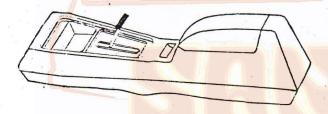
### ASSIST HANDLES AND COAT HOOKS

ASSIST HANDLES ARE FITTED ABOVE THE FRONT PASSENGER'S DOOR AND ABOVE THE REAR DOORS.

COAT HOOKS ARE INTEGRAL WITH REAR ASSIST HANDLES.

### ASH TRAYS

FOR FRONT SEAT PASSENGERS AN ILLUMINATED DRAWER TYPE ASH TRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT PANEL. FOR REAR SEAT PASSENGERS THE ASH TRAYS ARE LOCATED IN EACH REAR DOOR ARM REST.



### MATS AND SILL PLATES

FLOOR COVERINGS ARE COLOUR MATCHED CUT PILE CARPET. SILL PLATES ARE CHROME PLATED STEEL. LUGGAGE COMPARTMENT FEATURES A MOULDED CARPET AND SPARE WHEEL COVER.

A CONSOLE IS STANDARD FITMENT ON THIS
MODEL. THE FULL LENGTH CONSOLE EXTENDS
REARWARDS FROM UNDER THE INSTRUMENT PANEL
AND FEATURES A STORAGE COMPARTMENT WITH
A HINGED PADDED ARM-REST COVERED IN
COLOUR MATCHED PVC. A STOWAGE RECESS IS
LOCATED FORWARD OF THE GEARSHIFT WITH A
COIN TRAY AT THE REAR EDGE OF THE GEARSHIFT

# of Australia Inc

### VANITY MIRROR

A VANITY MIRROR IS FITTED INSIDE THE INSTRU-MENT PANEL COMPARTMENT.

#### MAP POCKETS

MAP POCKETS ARE LOCATED ON EACH FRONT BUCKET SEAT BACK.

#### ARM RESTS

ARM RESTS ARE LOCATED ON THE FRONT AND
REAR DOORS, SEAT SEPARATOR AND REAR
SEAT BACK. THE DOOR ARM RESTS ARE FULL
LENGTH AND PADDED WITH ASSOCIATED DOOR
HANDLES. THE ARM REST ON THE SEAT
SEPARATOR IS A HINGED PADDED TYPE COVERED
IN COLOUR MATCHED PYC. THE ARM REST
IN THE REAR SEAT BACK IS THE PADDED FOLD
DOWN TYPE TRIMMED TO MATCH THE SEATS.

CALAIS - REFER A-1

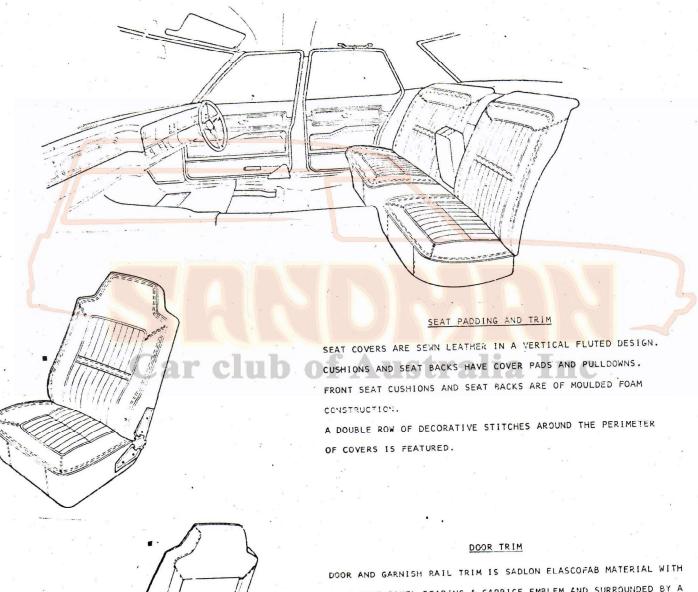
Revised: GCTOBER, 1977

Issued: JUTE, 1977

# STYLING-INTERIOR

### STATESMAN CAPRICE

FRONT BUCKET SEATS WITH INTEGRAL HEAD RESTRAINTS AND INFINITELY VARIABLE RECLINING MECHANISM 15 THE ONLY SEATING ARRANGEMENT AVAILABLE IN THIS MODEL. VINYL AND VELOUR CLOTH TRIM IS OPTIONAL.



AN INSERT PANEL BEARING A CAPRICE EMBLEM AND SURROUNDED BY A BURL WALNUT PANEL AND A BRIGHT MOULDING.

LOWER PORTION OF DOORS HAVE A CARPET PANEL. MAP POCKETS ARE INCORPORATED IN FURWARD SECTION OF CARFET PANELS .

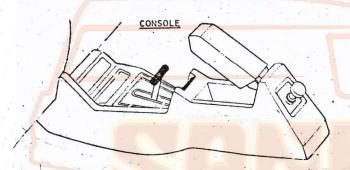
Issued: JUNE, 1977 ... Revised: AUGUST, 1977

# STYLING-INTERIOR

### STATESMAN CAPRICE

# ASSIST HANDLES AND COAT HOOKS

ASSIST HANDLES ARE FITTED ABOVE THE FRONT PASSENGER'S
DOOR AND ABOVE THE REAR DOORS. COAT HOOKS ARE INTEGRAL
WITH REAR ASSIST HANDLES.



A PADDED AND TRIMMED CONSOLE HOUSING THE AUTOMATIC
TRANSMISSION 'T' BAR IS STANDARD FITMENT ON THIS TOP
OF THE LINE MODEL. IT EXTENDS REARWARDS FROM UNDER
THE INSTRUMENT PANEL AND FEATURES A STORAGE COMPARTMENT, SWITCHES FOR ELECTRIC WINDOWS, PROVISION FOR
STEREO TAPE DECK, CIGAR LIGHTER FOR REAR PASSENGERS
AND A HINGED HIGH PADDED ARM REST COVERED IN COLOUR
MATCHED ELASCOFAB MATERIAL.

### ASH TRAYS

FOR FRONT SEAT PASSENGERS AN ILLUMINATED DRAWER TYPE ASHTRAY IS FITTED IN THE CENTRE OF THE INSTRUMENT PANEL. FOR REAR SEAT PASSENGERS THE ASH TRAYS ARE LOCATED IN EACH REAR DOOR ARM RESTS.

### MATS AND SILL PLATES

FLOOR COVERINGS ARE COLOUR MATCHED CUT PILE

CARPET. SILL PLATES ARE CHROME PLATED STEEL.

LUGGAGE COMPARTMENT FEATURES A MOULDED CARPET

AND A SPARE WHEEL COVER.

### VANITY MIRROR

A VANITY MIRROR IS FITTED INSIDE THE INSTRUMENT PANEL COMPARTMENT.

### MAP POCKETS

NYLON FISHNET MAP POCKETS ARE LOCATED ON EACH FRONT BUCKET SEAT BACK.
WITH OPTIONAL CLOTH TRIM A MATCHING CLOTH SLEEVE IS FITTED INSIDE THE
FISHNET.

### ARM RESTS

ARM RESTS ARE LOCATED ON THE FRONT AND REAR DOORS, CONSOLE AND REAR SEAT BACK.

THE DOOR ARM RESTS ARE FULL LENGTH SADLON COVERED AND PADDED WITH ASSOCIATED DOOR HANDLES.

THE ARM REST ON THE CONSOLE IS A HINGED TYPE COVERED IN COLOUR MATCHED ELASCOFAB SADLON MATERIAL.

THE ARM REST IN THE REAR SEAT BACK IS THE PADDED FOLD DOWN TYPE, TRIMMED TO MATCH THE SEATS.

Issued: JOHE, 1977. Revised:

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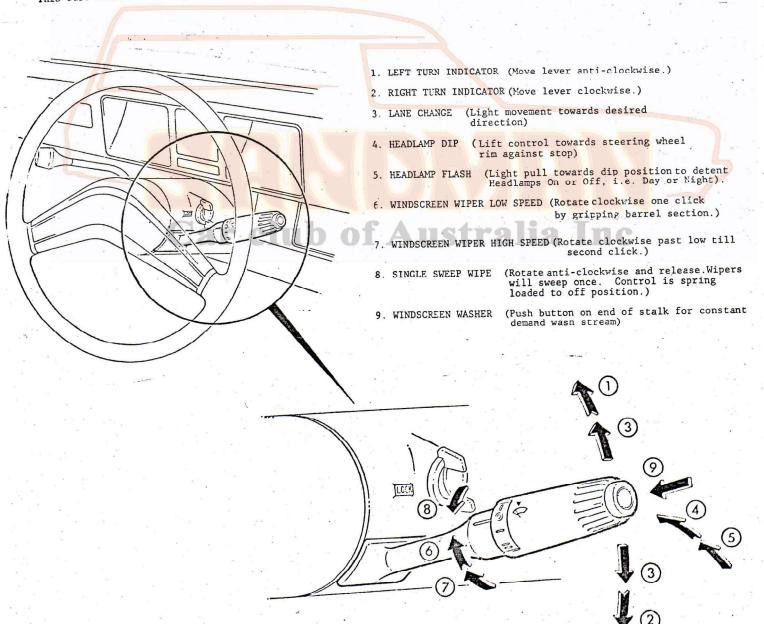
# STYLING-INTERIOR

### STEERING COLUMN MULTI-FUNCTION CONTROL

The Steering Column mounted multi-function switch continues to be used on 'HZ'. The most frequently operated controls are grouped together in one unit within finger-tip reach of the driver's right hand. The control is mounted on the steering column below the ignition lock and the functional switch reaches to just below the steering wheel rim.

The Control Operates : Windscreen wipers, washers and a single sweep wipe, headlamp dip, headlight flash, and finally lane change and turn signals. New for 'HZ' is a demand type windscreen washer pump system.

This list describes the operation of the functions shown on the illustration :-



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Revised: AUGUST, 1977

# STYLING-INTERIOR

<b>\</b> .					
HOLDEN COMMERCIALS	KINGSWOOD SL KINGSWOOD	PREMIER	Horatice 616	<ul> <li>STATESMAN DEVILLE, CALAIS</li> </ul>	STATESMAN CAPRICE

# APPLICABILITY OF STANDARD WARNING LAMPS (ILLUMINATION COLDUR SHOWN IN BRACKETS) & GAUGES

INST	RUMENT FACIA FINISH	BLACK GRAIN TEXTURE	SATIN SILVER	ROSEWOOD	BLACK BRUSHED CHROME	ROSEWOOD	BURL WALNUT	
	DIL .	YES RED			Ю	YES (RED)	. NO	
	TEMPERATURE	YES(RED) NO						
W	GENERATOR	YES (RED)						
A L R A	BRAKE PARK	YES (RED)						
N M I P	BRAKE FAILURE	YES (RED)						
N S	DIRECTION INDICATOR	YES (GREEN ARROW)						
	HI SEAM	YES (BLUE LAMP SYMBOL)						
-	OPT. ECCNOMY	AVAILABLE (ORANGE) NOT AVAILABLE						
-/	SPEEDOMETER	200 KM/H			220 KM/H WITH TR	200KM/H IPMETER		
	FUEL ·	YES						
G	OIL		NO		YES	NO .	YES	
A U G	TEMPERATURE	NO		2111AA	YES			
E	VCLTS		NO		YES	NO	YES	
3	TACHOMETER	NO ATTRACTOR YES ON NO				10		
	CLOCK		10	A CHO C	YES		YES (DIGITA	

■SEE PAGE A-1

### APPLICABILITY OF STANDARD CONTROLS AND EQUIPMENT

STEERING WHEEL		DVAL		ROUND SPORTS	OVAL.	ROUND	
HORN	SINGLE			DUAL			
LIGHT S*ITCH		YES					
WIPE/WASH/TURN/DIP/FLASH CONT.		YES					
DELAY WIPER		40	1 1	Υ	ES		
INTERNAL HOOD RELEASE		YES					
CHOKE		MANUAL			AUTO	•	
UPPER LEVEL VENTS	YES						
HEATER DEMISTER	YES						
BLOWN UPPER LEVEL VENTILATION	ИО	D YES				МО	
AIR-CONDITIONING	NO YE					YES	
CIGAR LIGHTER	МО	NO YES					
PADIO	NO	KINGSWOOD NO					
LOCK DOWN ANTENNA	NO	' KINGSWOOD NO	Y	E3	И	0	
POWER ANTENNA			NO YE				
ELECTRIC MEATED REAR WINDOW		'SE' YES	-	. 7E			
POWER SIDE WINDOWS					SALAIS YES	YES	
POWER END GATE		но	ST. CEDAN YES	-		-	
PEMOTE DECK LID PELEASE		,	NO			YES	

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Revised: OCTOBER, 1977

BODY

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#### INTERIOR HATERIURES

### BODY

#### INTRODUCTION BODY

WB FIFTH

THE "ME" IS THE POURTE MODEL IN THE PROVEN "W" CAR BODY LINE FIRST INTRODUCED ON "HQ"

AND DEVELOPED SUBSEQUENTLY ON "HJ" AND "HX".

THIS SCIENT HAS BEEN CHANGED EXPERIMENTELY IN THE BODY FOR WIS WITH! THE

THE RANGE OF SIX BODY STYLES REMAINS UNCHANGED FOR 'HE'.

111" RHOELBASE BEDRANS BEING DISCONTINUED.

#### 'HZ' BODY RANGE

- KINGSWOOD 'SL', PREMIER & 111" WHEELBASE SEDAN 3 VARIATIONS MONARO GTS. - STATESMAN DEVILLE & STATESMAN CAPRICE 114" WHEELBASE SEDAN 2 VARIATIONS - KINGSWOOD 'SL' & PREMIER 114" WHEELBASE STATION WAGON 2 VARIATIONS 114" WHEELBASE HIGH ROOF PANEL VAN 2 VARIATIONS - HOLDEN & KINGSWOOD 114" WHEELBASE COUPE UTILITY 2 VARIATIONS - HOLDEN & KINGSWOOD 120.4" WHEELBASE - SEPARATE CAB FOR CAB & 1 VARIATION - HOLDEN

#### PACKAGE OPTION BODY RANGE

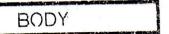
THE FOLLOWING VEHICLES ARE OPTIONS BUT BECAUSE THEY ARE AVAILABLE FOR THE VEHICLE MODEL LIFE THEY ARE ACCEPTED AS AND SOMETIMES PRESENTED AS INDIVIDUAL MODELS.

111" WHEELBASE SEDAN CIUID	2 VARIATIONS 1 - KINCSWOOD & TAXI
■114" WHEELBASE SEDAN	1 VARIATION - STATESMAN CALAIS
114" WHEELBASE HIGH ROOF PANEL VAN	3 VARIATIONS - SANDMAN, SANDMAN 10 cwt. & AMBULANCE 500 kg.
114" WHEELBASE COUPE UTILITY	2 VARIATIONS - SANDMAN, SANDMAN 10 cwt. 500 kg.
120.4" WHEELBASE - CAB & CHASSIS	1 VARIATION - ALBULANCE

SEE PAGE A-1

ISSUED: April, 1977 REVISED: OCTOBER, 1977

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#### A FRONT VISION

LARGE AREA WINDSHIELD WITH THIN SECTION FRONT
PILLARS AND ABSENCE OF QUARTER VENT CBSTRUCTIONS
CONTRIBUTE TO EXCELLENT FORWARD AND SIDE VISION.

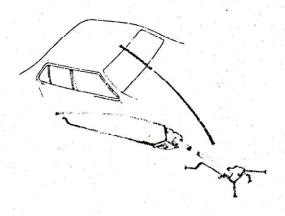
#### WINDSHIELD

ALL MODELS EXCEPT STATESMAN CAPRICE HAVE TOUGHENED SAFETY GLASS WITH MODIFIED ZONE.
WINDSHIELD FOR STATESMAN CAPRICE IS LAMINATED GLASS WITH TINTED UPPER SHADE BAND.



#### B SKID HEADER PANEL

AN IMPORTANT BODY STRUCTURAL MEMBER FOR CONTINUING OCCUPANT SAFETY IS THE USE OF A SKID HEADER PANEL. THIS CONSISTS OF A SMOOTH PANEL EXTENDING FROM THE TOP OF THE WINDSHIELD INTO THE FORWARD AREA OF THE ROOF. THE SKID HEADER PANEL, IF SEAT BELTS ARE CORRECTLY WORN, IS DESIGNED TO MINIMISE POSSIBLE HEAD INJURIES TO THE FRON'S SEAT OCCUPANTS IN THE EYENT OF A COLLISION.



#### C STEEL CARGO BARRIER

THE PURPOSE OF THE STEEL CARGO BARRIER IS TO MINIMISE THE CHANCE OF ANY HEAVY OBJECTS INTRUDING INTO THE PASSENGER COMPARTMENT IN THE EVENT OF A COLLISION.

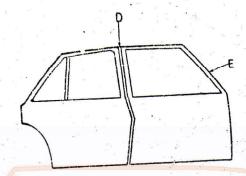
ALL STANDARD EQUIPMENT ITEMS IN THE LUGGAGE COMPARTMENT ARE FASTENED SECURELY.

#### D ROOF RAILS

ROOF RAILS HAVE ALL PINCH WELD FLANGES OUT-BOARD. THIS FEATURE PEDUCES THE CHANCES OF HEAD INJURY UPON IMPACT.

Issued: APZIL, 1977

BODY



#### D CENTRE PILLAR

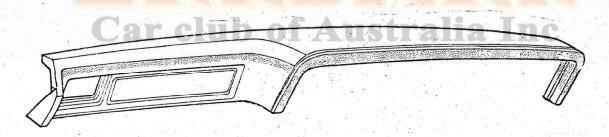
THIN SECTION CENTRE PILLARS
PROVIDING A MINIMUM OF SIDE
AND REAR VISION OBSTRUCTION
ARE CONTINUED IN 'HZ'.

#### DOOR FRAMES

DOOR FRAMES ARE THIN SECTION, COMPLEMENTING
THIN FRONT PILLARS AND, TOGETHER WITH
ABSENCE OF FRONT DOOR QUARTER VENT WINDOWS,
CONTINUE TO PROVIDE EXCELLENT FORWARD AND
SIDE VISION.

#### SUN VISORS

RIGHT AND LEFT SIDE ENERGY ABSORBING
SUN VISORS ARE FITTED TO ALL MODELS.
ALL CONTOURED SUN VISORS ARE OF FULL
WIDTH CONSTRUCTION.



#### INSTRUMENT PANEL PAD

THE FULL WIDTH ENERGY ABSORBING INSTRUMENT PANEL PAD COMPLEMENTS
THE NEW INSTRUMENTS AND CONTROLS.
THE CONSTRUCTION OF THE PAD IS POLURETHANE FOAM BONDED TO A
RIGID PLASTIC BACKING AND COVERED WITH A FLEXIBLE PVC SKIN,
COLOUR MATCHED TO INTERIOR TRIM.
THE PAD IS DESIGNED SO THAT UPON IMPACT ENERGY IS ABSORBED BY
THE PROGRESSIVE COLLAPSE OF THE PAD. THE DASH PANEL AND
INSTRUMENT CARRIER ARE ALSO OF ENERGY ABSORBING CONSTRUCTION.

Issued: APRIL, 1977 Revised:

### BODY

## DOOR LOCKS AND DOOR HANDLES

FORK TYPE DOOR LOCKS AND FLUSH FITTING EXTERIOR DOOR HANDLES ARE SAFETY FEATURES RETAINED IN ALL 'HZ' MODELS. DOOR LOCKS AND HANDLES OFFER ADDITIONAL OCCUPANT PROTECTION IN THE EVENT OF VEHICLE ROLL OVER. THE CHANCE OF ACCIDENTAL DOOR OPENING IS REDUCED DUE TO THE PROTECTION GIVEN BY THE FLUSH FITTING EXTERIOR DOOR HANDLES.

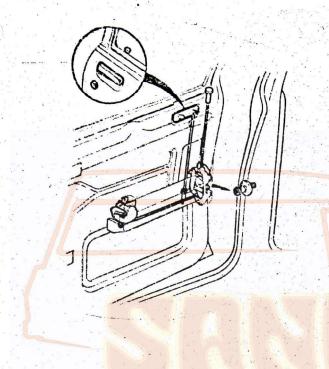
ANOTHER SAFETY ITEM IS THE FREE-WHEELING FEATURE OF THE DOOR LOCKS. WHEN THE INSIDE DOOR LOCKING KNOB IS DEPRESSED INTERNAL AND EXTERNAL DOOR HANDLES FREE-WHEEL IF AN ATTEMPT IS MADE TO OPEN THE DOOR.

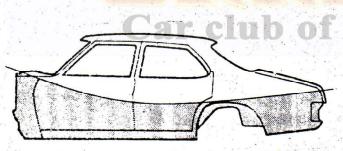
THE INSTRUMENT PANEL COMPARTMENT DOOR LOCK IS ALSO OF THE FORK DESIGN, TO PREVENT THE DOOR ACCIDENTALLY OPENING IN THE EVENT OF A COLLISION.

WHEN LEAVING THE CAR THE DOORS ARE LOCKED BY SETTING THE BUTTON AND PUSHING THE DOOR CLOSED. THE HANDLE DOES NOT HAVE TO BE TOUCHED AS ON PREVIOUS MODELS.

#### CORROSION PROTECTION

BODY AND CHASSIS SHEET METAL IS SUBJECTED TO SPECIAL CORROSION FROTECTION FROCESSES. THE BODY DESIGN AVOIDS MUD AND WATER TRAPS TO ELIMINATE POTENTIAL CORROSION AREAS AND TO ASSIST IN MAXIMUM PAINT TO BODY PENETRATION. AT PANEL FABRICATION A ZINC RICH PRIMER IS APPLIED TO DOORS, TAILGATES, FENDERS, ENGINE HOOD, REAR BODY PILLARS AT-THIS POINT A SOUND INSULATING AND DECK LID. BITUMINOUS MATERIAL IS SPRAYED ON THE INSIDE OF DOORS, DECK LID AND ROOF. THE BODY IS THEN DIP PRIMED TO A MINIMUM DEPTH OF 17.5", FOLLOWED BY A RED OXIDE PRIMER AND A BLACK FLASH PRIMER. BEFORE THE FINAL PAINT COATS ARE APPLIED THE FRONT AND REAR WHEELHOUSES ARE SPRAYED WITH A BITUMINIOUS BASE PROTECTIVE MATERIAL, WHICH HELPS TO PROTECT AGAINST STONE DAMAGE AND NOISE. AFTER THE FINAL PAINT COATS HAVE BEEN APPLIED A WAX BASE CORROSION PREVENTATIVE COMPOUND "TECTYL" IS SPRAYED TO THE INSIDE OF DOORS, DOOR FRAMES, FRONT FENDERS, TAILGATES, DRIP GUTTERS, HOODS, FRONT PANEL, BUMPER FACE BARS AND UNDER MOULDINGS. FRONT AND REAR WINDOW SURROUNDS ARE PROTECTED BY AN OIL BASE PROCESS "BODY GUARD". DOORS ARE SUBJECTED TO AN ADDITIONAL RUST PREVENTATIVE PROCESS WHERE ACID RESISTANT ENAMEL IS APPLIED TO BOTTOM OF WEATHER-STRIP REBATE AREAS





DIP PRIMER

TO IMPROVE ENGINE COMPARTMENT APPEARANCE ALL SHEET METAL AND MECHANICAL ITEMS ARE SPRAYED IN CLEAR LACQUER.

Issued: APRIL, 1977 Revised:

BODY

### BUMPER BARS

BUMPER BARS ARE DESIGNED TO MINIMISE LOW SPEED IMPACT PANEL DAMAGE. BUMPER MOUNTINGS PROVIDE FOR A FRONT AND REAR BUMPER BAR JACKING SYSTEM FOR SEDANS.

AS AN ADDITIONAL PROTECTION REFINEMENT PREMIER STATESMAN DEVILLE AND STATES-MAN CAPRICE FEATURE HORIZONTAL FRONT AND REAR BUMPER BAR RUB STRIPS. PREMIER DEVILLE CALAIS AND CAPRICE MODELS FEATURE VERTICAL FRONT AND REAR RUBBER FACED BUMPER OVER-RIDERS.

#### SPARE WHEEL LOCATION

SEDAN MODELS EXCEPT STATESMAN HAVE THE SPARE WHEEL FLAT MOUNTED ON THE LEFT HAND REAR SECTION OF THE REAR COMPARTMENT. THE WHEEL IS USED TO SECURE THE JACK AND WHEELBRACE AND IS LOCATED BY A STUD WITH A PLASTIC WINGNUT. A HARDBOARD PANEL IS CLIPPED IN THE CENTRE OF THE WHEEL. MONARO GTS AND CARS WITH OPTIONAL WHEELS DO NOT HAVE THE HARDBOARD COVER.

STATION WAGONS HAVE THE WHEEL SECURED UNDER THE TONNEAU FLOOR.

STATESMAN MODELS HAVE THE WHEEL OBLIQUELY MOUNTED AT THE LEFT HAND FORWARD SIDE OF THE REAR COMPARTMENT. DEVILLE AND CALAIS MODELS HAVE A FULL P.V.C. COVER WHILE THE CAPRICE COVER IS CARPET.

COMMERCIAL VEHICLES HAVE THE SPARE WHEEL LOCATED UNDER THE LOAD FLOOR SUPPORTED BY A SMALL WINCH ACCESSIBLE THROUGH AN ACCESS HOLE IN THE REAR PANEL.

#### WINDSHIELD WIPERS AND WASHERS

THE SAFETY AND CONVENIENCE OF TWO SPEED ELECTRIC WINDSHIELD WIPER, DRIVER'S SIDE ARTICULATED WIPER ARM, BLACK GLARE REDUCED ARMS AND BLADES, AND FOUR JET SCREEN WASHING SYSTEM CONTINUES IN ALL 'HZ' MODELS. THE 'HZ' MODEL FEATURES A COLUMN MOUNTED WIPER/WASHER LIGHT CONTROL SWITCH. THIS CONTROL IS DESCRIBED ON PAGE C-15. WINDSHIELD WASHERS ARE DEMAND TYPE FOR 'HZ'. WIPERS SWITCH TO LOW WHEN BUTTON IS PRESSED AND WASHERS SPRAY A CONSTANT STREAM UNTIL BUTTON IS RELEASED.

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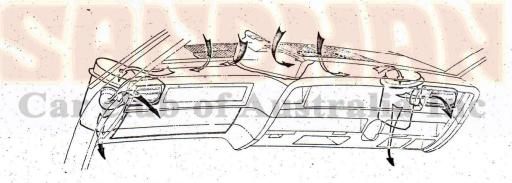
BODY

#### FLOW-THROUGH VENTILATION

THE FORCED AIR VENTILATION SYSTEM IS STANDARD ON ALL MODELS EXCEPT WHEN AIRCONDITIONING IS FITTED, HOWEVER,
OUTSIDE BLOWN AIR VENTILATION IS ALSO A FEATURE OF THE AIRCONDITIONING SYSTEM WHICH IS STANDARD ON STATESMAN
CAPRICE AND DEVILLE AND OPTIONAL ON ALL OTHER MODELS.

#### AIR INLET

FRESH AIR IS DUCTED INTO THE VEHICLE THROUGH THE SHROUD VENTILATOR GRILLE AND FULL WIDTH PLENUM CHAMBER. AIR ENTRY INTO THE PASSENGER COMPARTMENT IS VIA SIX INLET DUCTS.



#### LOWER LEVEL VENTILATION

THERE ARE TWO INLETS LOCATED BELOW THE INSTRUMENT PANEL, ONE EITHER SIDE. THE AIR FLOW IS REGULATED BY CABLE OPERATED FLAP VALVES. CONTROL OF THESE VALVES IS BY MEANS OF HORIZONTAL SLIDING KNOBS ON THE INSTRUMENT PANEL EITHER SIDE OF THE STEERING COLUMN WHICH CAN BE REGULATED TO VARY THE FLOW OF INCOMING AIR TO THE DESIRED VOLUME OR CAN BE COMPLETELY CLOSED OFF.

#### UPPER LEVEL VENTILATION

CONSISTS OF:-

FOUR INLETS, ONE EITHER SIDE OF THE INSTRUMENT PANEL FOR RAM AIR, AND TWO INLETS LOCATED ON THE CENTRE OF THE INSTRUMENT PANEL FOR FORCED AIR VENTILATION ON ALL VEHICLES LIGT PITTED WITH AIRCONDITIONING.

THE AIR FLOW DIRECTION IS CONTROLLED BY HORIZONTALLY SWIVELLING VANES IN THE VENTS. A THUMB WHEEL CONTROL HAS

A DUAL PURPOSE OF COMPLETELY CLOSING OFF THE UPPER LEVEL VENTILATION, OR DIRECTING THE AIR FLOW TO THE PREFERENCE

OF THE OCCUPANTS.

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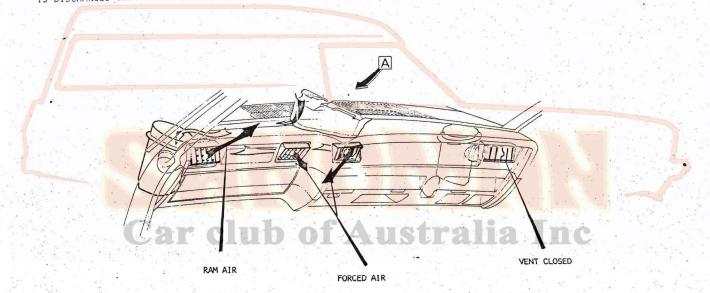
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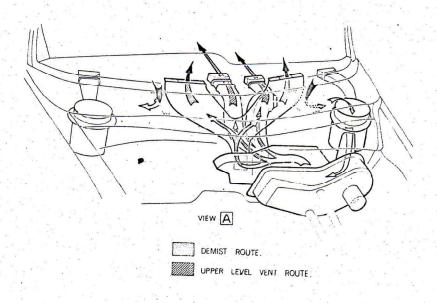
FLOW- THROUGH VENTILATION (CONTINUED)

#### FORCED AIR VENTILATION

THE ADVANTAGE OF THE FORCED AIR VENTILATION IS THAT IT ALLOWS AN INCREASED VOLUME OF OUTSIDE AMBIENT AIR
TO ENTER THE PASSENGER COMPARTMENT THROUGH TWO ADDITIONAL UPPER LEVEL VENTS LOCATED IN THE CENTRE OF THE
INSTRUMENT PANEL. THIS SYSTEM CAN BE OPERATED WHILE STATIONARY OR MOVING AT A SLOW SPEED, OR USED TO
SUPPLEMENT THE NORMAL RAM AIR SYSTEM. VOLUME OF AIR IS CONTROLLED BY SELECTING EITHER OF THE TWO FAN.

SPEEDS. ON STATESMAN CAPRICE AND CALAIS OR VEHICLES EQUIPPED WITH OPTIONAL AIRCONDITIONING, BLOWN AIR
IS DISCHARGED THROUGH ALL FOUR VENTS, VOLUME OF AIR BEING CONTROLLED BY SELECTING ANY OF FOUR FAN SPEEDS.





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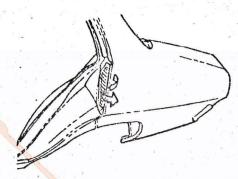
BODY

FLOW-THROUGH VENTILATION

(CONTINUED)

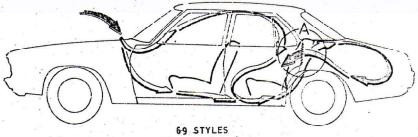
#### PRESSURE RELIEF

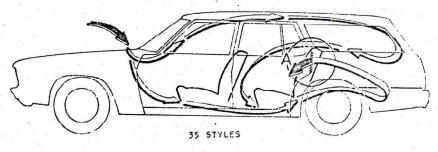
PRESSURE RELIEF VALVES ARE LOCATED ON THE REAR DOOR LOCK PILLARS. THESE ACT AS EXHAUST OUTLETS TO ATMOSPHERE FOR STALE AIR. THE ACTION OF THE VALVES IS SUCH THAT THE VEHICLE INTERIOR IS SLIGHTLY PRESSURISED AND THUS AIDS PREVENTION OF DUST ENTRY.



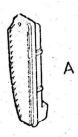
PRESSURE RELIEF AIR OUTLET

DIAGRAMS SHOWING THE AIR CIRCULATION ROUTE IN VARIOUS BODY STYLES





SHADED SECTION OF ARROW SHOWS AIR FLOWING RETWEEN INNER AND OUTER PANELLS.



Issued:

### BODY

#### 'AIRMIX' HEATING SYSTEM

A TWO SPEED FAN BOOSTED HEATER AND DEMISTER UNIT IS A STANDARD FITMENT ON ALL 'HZ' MODELS. HEAT CONTROL IS VARIED BY MIXING COLD AIR WITH HEATED AIR TO PROVIDE THE DESIRED TEMPERATURE WHICH IS KNOWN AS THE 'AIRMIX' PRINCIPLE.

#### HEAT OUTLET

CONNECTED INTO THE UNDER DASH FLOW-THROUGH DUCT IS A CENTRAL VENT THAT SERVES AS THE OUTLET FOR HEATED AIR WHICH IS EQUALLY AND BROADLY DISTRIBUTED ACROSS THE FULL WIDTH OF THE PASSENGER COMPARTMENT AT FLOOR LEVEL. NO HOT AIR IS DISCHARGED THROUGH THE UPPER LEVEL VENTS WHILE IN THE HEATING MODE.

#### HEAT CONTROL

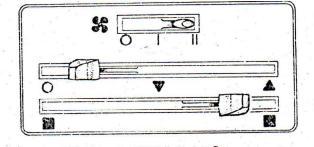
HOT WATER FROM THE ENGINE COOLING SYSTEM IS DIRECTED TO A HEATER CORE IN THE MAIN DUCT AIRSTREAM.

A CABLE OPERATED HEAT DOOR DIRECTS INCOMING AIR THROUGH THE HEATER CORE IN THE HEATING MODE, AND DIVERTS
THE COLD INCOMING AIR PAST THE HEATER CORE WHEN THE HEATER IS NOT IN OPERATION. THE POSITION OF THE HEAT
DOOR IS VARIABLE SO THAT A MIXTURE OF HOT AND COLD AIR WILL PRODUCE THE REQUIRED DEGREE OF WARMTH. WITH
THE CONTROL IN THE HEAT MODE, TEN PER CENT OF HOT AIR IS FED TO THE DEMIST DUCTS.

#### DEMISTING

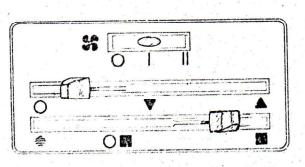
A LARGE TWO BRANCH DEMIST DUCT EXTENDING THE FULL WIDTH OF THE WINDSHIELD IS ALSO CONNECTED INTO THE DUCT SYSTEM. WITH THE CONTROL IN THE DEMIST MODE ALL THE HOT AIR IS DIRECTED TO THE WINDSHIELD FOR RAPID DEMISTING.

- CA FAN
- O FAN OFF OR VENT
  - LOW SPEED
  - HIGH SPEED



CONTROLS

- PASSENGER COMPARTMENT
- WINDSCREEN DEMIST
- BLUE COLD
- RED HOT
- FORCED VENTILATION



HEATER DEMISTER AND

Issued:

APP.IL, 1977

Revised:

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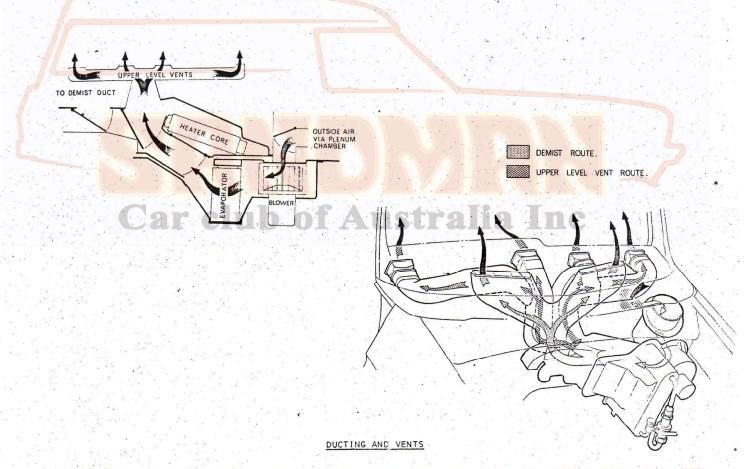
BODY

### FULLY INTEGRATED AIR-CONDITIONING SYSTEM

A FULLY INTEGRATED AIRCONDITIONING SYSTEM IS STANDARD EQUIPMENT ON BOTH STATESMAN CAPRICE AND DEVILLE AND IS OPTIONAL ON ALL OTHER MODELS. THE SYSTEM IS DESIGNED TO COMBINE BOTH THE SEPARATE COOLING AND HEATING FUNCTION INTO A SINGLE UNIT TO SIMILTANEOUSLY CONTROL BOTH THE HEATING AND AIRCONDITIONING OF THE VEHICLE.

THUS THE AIR MAY BE COOLED, HEATED OR BOTH COOLED AND RE-HEATED BY THE 'AIRMIX' PRINCIPLE.

THE REFRIGERATING COMPONENTS LOCATED IN THE ENGINE COMPARTMENT ARE OF THE USUAL TYPE INCLUDING THE WELL PROVEN FRIGIDAIRE DOUBLE ACTING PISTON/SWASH PLATE DESIGN OF COMPRESSOR WHICH IS BELT DRIVEN THROUGH A MAGNETIC CLUTCH.



THE UNDERDASH DUCT ARRANGEMENT AND UPPER LEVEL VENTS ARE DIFFERENT TO THAT USED FOR THE FLOW-THROUGH VENTILATION
SYSTEM. THE SIDE VENTS HAVE FULLY ADJUSTABLE VERTICAL AND HORIZONTAL DIRECTIONAL VANES AND TWO VERTICALLY
ADJUSTABLE VANE OUTLETS ARE FITTED IN THE CENTRE OF THE INSTRUMENT PANEL PAD FOR IMPROVED AIR DISTRIBUTION TO
THE REAR COMPARTMENT. THE FOUR VENTS ARE DIRECTLY CONNECTED TO THE AIR-CONDITIONING SYSTEM DIFFERENTLY ARRANGED UNDER DASH DUCTING, THIS PROVIDES INDIVIDUAL ADJUSTMENT FOR BOTH DRIVER AND PASSENGER.

#### COOLING CORE

ACDITION TO THE CLOSED CIRCUIT HEATER COPE WHICH IS CONNECTED TO THE ENGINE COOLING SYSTEM, THERE IS ALSO A COOLING COPE THROUGH WHICH ALL AIR MUST PASS. AS THE AIR PASSES THROUGH THE COOLING CORE IT IS WASHED FREE OF AND POLLEN AND THE EXCESS MOISTURE REMOVED AND DRAINED AWAY.

Issued: APELE, 1977 Revised: JULY, 1978

### BODY

### FULLY INTEGRATED AIR-CONDITIONING SYSTEM (CONTINUED)

FAN

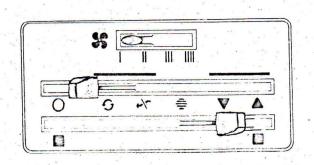
THE AIR FLOW THROUGH THE SYSTEM IS CONTROLLED WITH A FOUR SPEED FAN, AND IS OPERATED BY THE SWITCH LOCATED 60 ON THE UPPER SECTION OF THE AIR-CONDITIONER CONTROL PANEL ON RIGHT OF STEERING COLUMN. THE FAN LEVER HAS FOUR POSITIONS FROM 'I' AT THE LEFT TO 'IIII' AT THE RIGHT. THE FAN' IS OPERATIONAL AUTOMATICALLY WHEN IGNITION IS SWITCHED 'ON' REGARDLESS OF LEVER POSITION WITH THE EXCEPTION OF THE 'O' (OFF) POSITION ON MODE SELECTOR LEVER WHEN THE COMPLETE SYSTEM IS NON-FUNCTIONAL.

#### TEMPERATURE CONTROL (LOWER LEVER)

THE CENTRE LEVER ON THE AIR-CONDITIONER CONTROL PANEL VARIES THE TEMPERATURE OF THE AIR AT THE OUTLETS FROM A MINIMUM OF 40°F (5°C) TO A MAXIMUM OVER 100°F (38°C) IF DESIRED. MOVEMENT OF THE LEVER AWAY FROM THE COLD POSITION WILL VARY THE AIR TEMPERATURE. THE OUTLET TEMPERATURE IS ADJUSTED FOR MAXIMUM COMFORT BY MOVING THE LEVER TO AN INTERMEDIATE POSITION BETWEEN COLD (BLUE ZONE) AND HOT (RED ZONE).

#### MODE OR UPPER SELECTOR LEVER OPERATION

- THIS POSITION SHUTS THE ENTIRE SYSTEM OFF, INCLUDING BLOWER FAN. 0
- AIR FROM THE PASSENGER COMPARTMENT IS RECIRCULATED THROUGH THE SYSTEM AND DISCHARGED THROUGH THE CENTRE OUTLET S THIS POSITION IS USED FOR RAPID 'COOL-DOWN' OF CAR INTERIOR, OR VENTS LOCATED ON THE INSTRUMENT PANEL. WHEN MAXIMUM COOLING IS REQUIRED, IT CAN ALSO BE USED TO BLOCK OUT OBNOXIOUS FUMES.
- OUTSIDE AIR IS BLOWN THROUGH THE SYSTEM, REFRIGERATED AND DISCHARGED THROUGH UPPER VENTS LOCATED ON THE INSTRU-MENT PANEL INTO CAR INTERIOR. NO RECIRCULATION OF THE AIR IS POSSIBLE IN THIS POSITION. THE COOLED DRYER AIR MAY THEN BE HEATED AS DESIRED TO PROVIDE A COMFORTABLE TEMPERATURE. THE AÍR IS THEN DISCHARGED FROM THE VEHICLE THROUGH PRESSURE RELIEF VALVES LOCATED IN REAR BODY PILLARS.
- THIS POSITION IS FORCED VENT AND INTAKES AMBIENT AIR IN THE SAME WAY AS BUT IS NOT REFRIGERATED. THIS POSITION SHOULD BE USED FOR SOME MINUTES WITH WINDOW OPEN AFTER A PERIOD OF HOT SOAK.
- OUTSIDE AIR IS DIRECTED THROUGH DEMISTER DUCTS FOR MAXI-MUM DEMISTING OF THE WINDSHIELD. AIR TEMPERATURE IS VARIED BY MOVEMENT OF THE TEMPERATURE LEVER.
- AMBIENT OUTSIDE AIR IS DISCHARGED THROUGH LOWER OUTLETS INTO THE PASSENGER COMPARTMENT. TEMPERATURE OF THE AIR CONTROLLED BY ADJUSTING THE TEMPERATURE LEVER TO OBTAIN OPTIMUM COMFORT. A PROPORTION OF THIS AIR IS BLED THROUGH DEMISTER DUCT TO MAINTAIN A CLEAR WIND-SHIELD.



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BODY

FRONT SEAT BELTS

ALL FRONT SEAT PASSENGER POSITIONS ARE PROVIDED WITH A SEAT BELT.

FRONT SEAT OUTER BELTS ARE OF THE DUAL SENSITIVE RETRACTABLE INERTIA

REEL TYPE WITH THE RETRACTOR MOUNTED ON THE CENTRE PILLAR. ON

MODELS WITH A BENCH FRONT SEAT THE CENTRE PASSENGER HAS A LAP BELT,

WITH ONE POINT ADJUSTMENT AT THE TONGUE.

ALL OUTBOARD FEMALE BUCKLES ARE MOUNTED ON FORMABLE STEEL STALKS

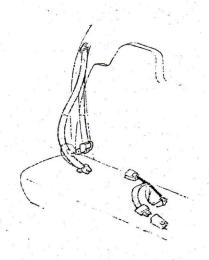
WITH THE BELT RELEASE BUTTON INCORPORATED IN THE BUCKLE. THE STALK

IS MADE FROM PLASTIC COVERED FORMABLE STEEL CABLE. THE STALK CAN

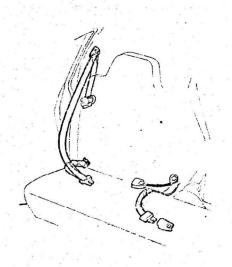
BE REPOSITIONED WITH LIGHT PRESSURE WHILE STILL REMAINING SELF

SUPPORTING, TO ENABLE EASE OF CONNECTING SELTS.

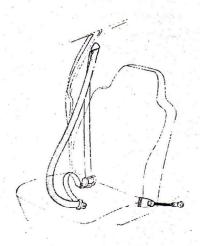
## Car club of Australia Inc



SEDAN AND STATION WAGON WITH FRONT BENCH SEAT



HOLDEN COMMERCIAL



SEDAN AND STATION WAGON WITH BUCKET SEATS

Issued: OCTOBER, 1975

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BODY

REAR VISION MIRRORS

REAR VISION MIRRORS ON THE 'HZ' MODELS ARE A CARRYOVER ITEM FROM 'HX'. ALL MODELS FEATURE GLARE REDUCED EXTERNAL MIRRORS, AND EITHER GLARE REDUCED OR PRISMATIC "DAYLIGHT" INTERNAL MIRRORS. ALL INTERNAL MIRRORS ARE MOUNTED ON A SAFETY TYPE, SPRING LOADED, KNOCK-OUT MOUNTING.

#### EXTERIOR MIRRORS

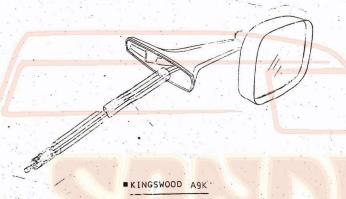
#### REMOTE CONTROL EXTERIOR MIRROR

THE "REMOTE CONTROL, CABLE OPERATED MIRROR" IS MOUNTED ON THE FORWARD SECTION OF THE FRONT DOO. A FIXED RECTANGULAR KNOCK PROOF HOUSING PROTECTS THE MIRROR.

ADJUSTMENT IS BY A CABLE CONTROL ON THE UPPER LEADING EDGE OF THE INNER DOOR TRIM. THE VISION AREA IS 5.7" X 3.9" (145MM X 99MM).

\* KINGSWOOD SL, -PREMIER; DEVILLE AND CAPRICE HAVE A

REMOTE CONTROL MIRROR AS STANDARD EQUIPMENT.



A MANUAL ADJUSTMENT RECTANGULAR MIRROR IS MOUNTED ON THE FORWARD SECTION OF THE DRIVER'S DOOR.

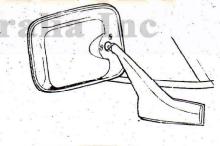
THE VISION AREA IS 5.5" X 4" (136 X 102 MM.).

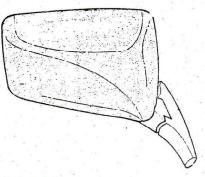
#### PANEL VAN, UTILITY AND CHASSIS CAB

MANUAL ADJUSTMENT RECTANGULAR MIRRORS ARE MOUNTED ON THE FORWARD SECTION OF THE DRIVER'S AND PASSENGER'S DOORS. THE CHASSIS CAB HAS OUTWARD EXTENDED MOUNTING ARMS TO ENSURE REAR VISION AT MAXIMUM BODY WIDTH. THE VISION AREAS ARE :- 5.5" X 4" (136 X 102 MM.) - PANEL VAN & UTILITY 6.5" X 4.6 (165 X 117 MM.) - CHASSIS CAB.

#### MONARO GTS & SANDMAN

THE MONARC GTS HAS TWO MIRRORS MOUNTED IN MATT BLACK FIXED STREAMLINED HOUSING. ADJUSTMENT IS BY MOVING THE PIVOTED. GLASS MANUALLY. MIRROR HEIGHT CAN BE ALTERED BY ADJUSTING THE MOUNTING BOSS. THE VISION AREA IS 5.0" X 3.0" (127 X 36 MM)





### INTERIOR MIRRORS

STATESMAN, PREMIER AND MONARO GTS

A PRISMATIC "DAYLIGHT" TYPE RECTANGULAR MIRROR WITH VERTICAL ADJUSTMENT TO SUIT DRIVER'S HEIGHT IS FITTED. THE VISION AREA IS 2" X 10" (51 X 254 MM.)

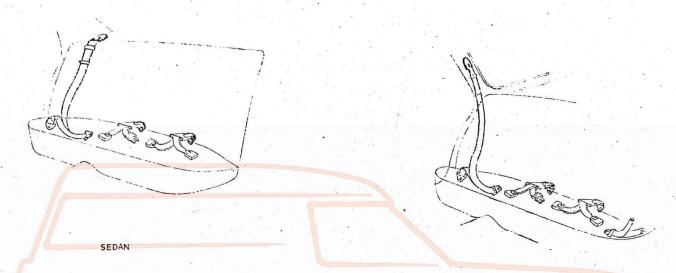
KINGSWOOD, HOLDEN AND KINGSWOOD PANEL VAN & UTILITY

A VERTICALLY ADJUSTABLE GLARE REDUCED RECTANGULAR MIRROR IS FITTED. THE VISION AREA IS 2" X 10" (51 X 254 MM.)

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REAR SEAT BELTS



#### REAR SEAT BELTS

ALL MODELS ARE PROVIDED WITH A SEAT BELT FOR EACH SEATING POSITION.

THE OUTER BELTS ARE LAP SASH WITH ONE POINT ADJUSTMENT ON THE UPPER

SECTION OF THE SASH. THE INNER BELTS ARE LAP TYPE WITH A ONE POINT

ADJUSTMENT ADJACENT ON THE TONGUE BELT. THE STATION WAGON UPPER

MOUNTING IS POSITIONED ON THE REAR BODY PILLAR, ALLOWING THE REAR

SEAT TO BE FOLDED WITHOUT TANGLING THE BELTS. THE COVER FOR THE

UPPER SASH MOUNTING INCORPORATES A STOWAGE HOOK.



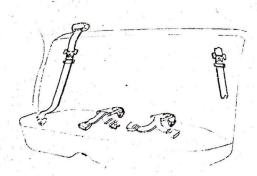


PROVISION IS AVAILABLE FOR THE INSTALLATION OF CHILD RESTRAINT SYSTEMS AT 3 POINTS ON THE PARCEL SHELF OF SEDANS AND THE FORWARD TONNEAU FLOOR ON STATION SEDANS.

#### STATESMAN CAPRICE

THE STATESMAN CAPRICE REAR SEAT IS FITTED WITH DUAL SENSITIVE RETRACTABLE BELTS ON THE OUTER POSITIONS. THESE BELTS ARE AVAILABLE AS AN OPTION ON ALL SEDAN MODELS. THE CENTRE BELT REMAINS A LAP TYPE.

STOWAGE HOOK



STATESMAN CAPRICE & OPTIONAL EQUIPMENT (SEDAN STYLES ONLY)

Issued: APRIL, 1977

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## MECHANICAL

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가입다 여러 한 사람들이 하는 사람들이 얼마를 했다.		
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MAY, 1977

Revised:

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### MECHANICAL

#### INTRODUCTION

The major feature changes to 'HZ' are mechanical,

The objectives of improved ride and handling on all GMH manufactured vehicles first introduced on the Holden Sunbird is followed through to 'HZ' resulting in a complete character change to all models. This feature is highlighted by 'Radial Tuned Suspension' badges on all models.

#### THE DESIGN OBJECTIVES WERE :

#### RIDE - SUSPENSION IMPROVEMENTS

- To improve ride comfort, through a stiffer and flatter ride.
- To reduce vehicle noise, impact harshness and shake.
- To reduce the level of axle hop and shock absorber fade which occurs on broken road surfaces.

#### DURABILITY - SUSPENSION IMPROVEMENTS

- To improve durability of critical chassis components.
- To improve tyre mileage/cost ratio.

#### HANDLING - SUSPENSION IMPROVEMENTS

- To improve vehicle handling on all types of road surfaces and under all load conditions:
- To reduce vehicle roll when cornering.
- To improve straight ahead stability.
- To improve load carrying capability and eliminate the need for separate outback, Taxi and Towing suspensions.

#### STEERING - IMPROVEMENTS

- To improve steering response, returnability and on centre feel for both manual and power steering.
- To improve power steering parking effort with brakes on.
- To give power steering the European feel.

#### THE RADIAL TUNED SUSPENSION REVISION CONSISTS OF :

- o Relocated front suspension upper control arm bracket to allow new wheel alignment geometry.
- o Revised characteristics for front lower control arm bushes.
- Modified rate rear axle control arm bushes on passenger models.
- o New front and rear springs and revised ride height.
- o Tuned front and rear shock absorbers.
- o Increased piston diameter on all rear snock-absorbers and on front shock absorbers for certain models.
- New shock-absorber upper attachment front and rear.
- o Larger front suspension bump rubber.
- o Increased diameter front stabilizer bar, (common with GTS), on all models.
- o Rear stabiliser bar fitted to all models.
- o 6.00JJx14" wheels fitted to all models with changed offset to give a wider track, except chassis cab. GTS wheels are carryover.
- o Radial tyres are fitted to all models. Steel belted on base passenger models and Chassis Cab. Textile belted on Kingswood (A9K), Panel Van and Utility.
- o Stiffer bushes in steering linkage connecting rod.
- o Revised power steering gear and revised power steering pump.
- New wheel alignment specifications incorporating positive instead of negative caster angles and specific adjustments for manual and power steering.

Both the partial front frame and full commercial frames are constructed of lighter gauge material to reduce weight, improve durability and reduce lateral body shake.

The passenger frame mounts on all models are now 6 (six) as used on 'HX' Kingswood and Belmont and with the deletion of these mounts the frame extensions are shortened.

Commercial frames, Taxis and Outback option frames are fitted with a frame brace in the engine bay area to further improve durability.

4 Wheel disc brakes are introduced as standard on Monaro GTS and Statesman models. The availability of rear disc brakes in lieu of drum brakes is optional on all other models except Chassis Cab. The anti-lock rear drum brake system is optional on all Statesman models and is now available with 2.60, 3.08 and 3.36 rear axle ratios.

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No CHANGE

### MECHANICAL

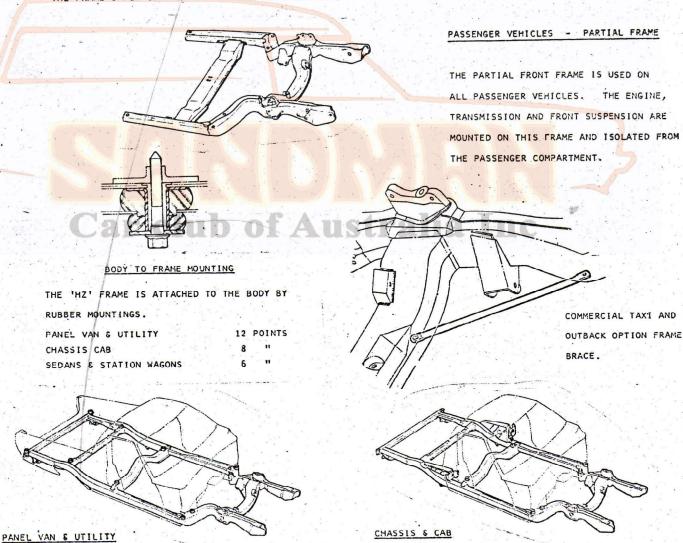
#### FRAME

THE FRAME FOR 'HZ' IS CONSTRUCTED OF LIGHTER GAUGE MATERIAL TO REDUCE WEIGHT. THIS HAS RESULTED IN REDUCTION OF LATERAL BODY SHAKE AND AN IMPROVEMENT IN DURABILITY.

ALL PASSENGER MODELS NOW HAVE 6 (SIX) BODY MOUNTINGS AND THE EXCESS FRAME LENGTH IS DELETED TO

A BRACE IS FITTED BETWEEN THE SUSPENSION CROSSMEMBER AND THE FRAME SIDEMEMBER ON EACH SIDE TO TRIANGULATE THE FRAME ON COMMERCIAL VEHICLES, TAXIS AND OUTBACK PACKAGE OPTION.

THE FRAME UPPER CONTROL ARM BRACKET IS RELOCATED TO ALLOW IMPROVEMENTS TO THE SUSPENSION GEOMETRY.



#### COMMERCIAL VEHICLES - FULL FRAME

THE SAME BASIC PASSENGER CAR FRONT FRAME IS UTILIZED FOR COMMERCIAL VEHICLES WITH THE ADDITION OF REAR SIDE BARS AND INNER BOXING MEMBERS FORMING A FULL PERIMETER FRAME TO COPE WITH THE INCREASED WORK LOAD OF A COMMERCIAL VEHICLE.

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## MECHANICAL

#### SUSPENSION FRONT

THE HZ FRONT SUSPENSION AREA HAS BEEN THE CENTRE OF DEVELOPMENT OF THE RIDE AND HANDLING IMPROVEMENTS.

OTHER AREAS COMPLEMENTING THE FRONT SUSPENSION IMPROVEMENTS ARE LIGHT WEIGHT CHASSIS AND SHOCK ABSORBER UPPER MOUNTINGS, STEERING LINKAGE, STEERING COLUMN MOUNTING, WHEELS AND TYRES.

WHILE EASICALLY USING THE SAME COMPONENTS AS HX THE HZ FRONT SUSPENSION EFFICIENCY HAS BEEN GREATLY IMPROVED BY ALTERING THE FOLLOWING ITEMS :-

RELOCATING THE FRONT UPPER CONTROL ARM BRACKET

REDUCE UNDERSTEER

REDUCE ROLL STEER VARIATION

REDUCE CAMBER & TOE CHANGE ON BUMP & CORNERING

ACHIEVE POSITIVE INSTEAD OF NEGATIVE CASTER ANGLES

IMPROVE HANDLING

IMPROVE ON CENTRE FEEL

IMPROVE STRAIGHT AHEAD STABILITY

NEW HIGHER LOAD FRONT SPRINGS (STIFFER ON V8 CARS)

INCREASE GROUND CLEARANCE

IMPROVE RIDE

REDUCE SPRING BOTTOMING

NEW BUMP RUBBER TO -

PREVENT METAL TO METAL CONTACT IMPROVE DYNAMIC GROUND CLEARANCE

INCREASED DIAMETER STABILIZER BAR (ALL MODELS SAME AS HX GTS)

OPTIMISE ROLL COUPLE DISTRIBUTION FRONT TO REAR FOR IMPROVED HANDLING

TUNED FRONT LOWER CONTROL ARM BUSHES (FRONT BUSH - RADIALLY HARD - LONGITUDINALLY SOFT. REAR BUSH - RADIALLY INTER-MEDIATE HARDNESS - LONGITUDINALLY SOFT)

PROVIDE LONGITUDINAL LOAD COMPLIANCE UF TO PRE-DETERMINED LEVEL BEFORE PROGRESSIVELY HARDENING. THIS ACHIEVES IMPROVED CONTROL ROAD SHOCK DAMP-ENING WITHOUT DETRIMENT TO HANDLING AND VEHICLE

RESPONSE .

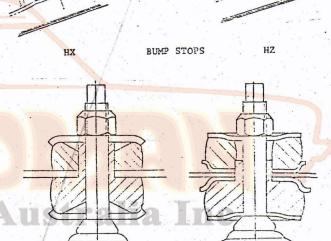
NEW SHOCK ABSORBER ATTACHMENTS

TO - IMPROVE ROAD HOLDING

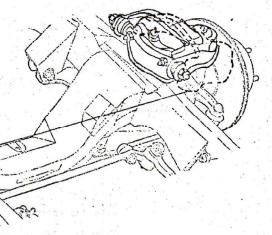
IMPROVE DURABILITY REDUCE NOISE TRANSMITTANCE

RELOCATED UPPER CONTROL ARM BRACKETS TO ALLOW POSITIVE CASTER ANGLE.

(HX POSITION IN CHOST OUTLINE)



HX UPPER SHOCK ABSORBER MOUNTING



HZ

Issued:

MAY, 1977

### MECHANICAL

### REAR AXLE AND SUSPENSION

REAR AXLE

HAVE ROLLED SPUNES &

d on All axle shafts are fitted with taper roller bearings to achiev two types of rear axle used am high load capacity with long bearing life.

The Salisbury type rear axle is used to accommodate the high power output of the V8 engines and the load carrying capac of the Chassis and Cab.

The Banjo type rear axle remains unchanged and is fitted to all 6 cylinder models except chassis and Cab.

THE MEDITION OF THE 178mm SALISBURY AXLE ON WE COMPLETES THE LISENCE OF THIS TYPE OF A ON ALL HOLDEN VEHICLES.

REAR AXLE RATIO AVAILABILITY

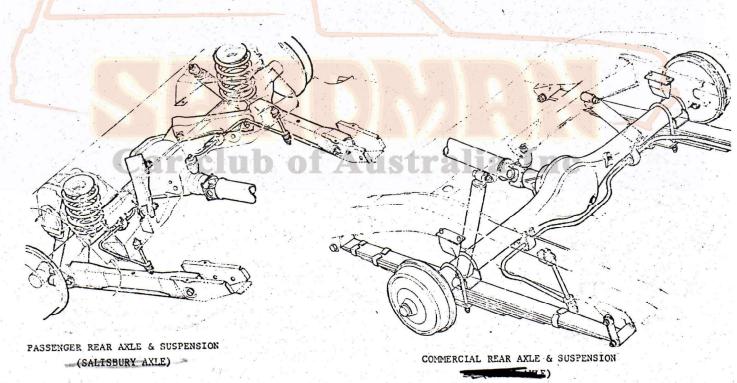
V8 Salisbury type 6 Cylinder Banjo type 2.60, 3.08, 3.36, 3.55 3.08, 3.36, 3.55

Chassis & Cab Salisbury type

3,36, 3.55

190 mm ARLES

A limited slip differential is available as an option on at models.



#### REAR SUSPENSION

The rear suspension as a factor in the ride and handling improvement objective has been re-developed for 'HZ'.

- New rear axle lower control arm bushings are fitted to reduce road noise transmission, improve impact harshness and provide reduced compliance understeer.
- Higher load and stiffer rear springs to improve ground clearance and ride with more progressive suspension bump through.
- Increased diameter rear shock absorbers tuned to the new suspension giving reduced fade, improved road holding and ride comfort.
- \* Improved shock absorber upper mountings improving road holding and durability while reducing noise transmittance.
- Rear stabiliser bars are featured on the entire Holden model range giving benefits of less body roll and optimum roll couple distribution front to rear for improved handling. The stabiliser bar is a 'Decoupled type', the advantages of which are: Improved efficiency, minimum weight penalty, reduced compliance steer, impact harshness, and noise transmission.

Revised: Issued: MAY, 1977

E - 4

MECHANICAL

#### BRAKES

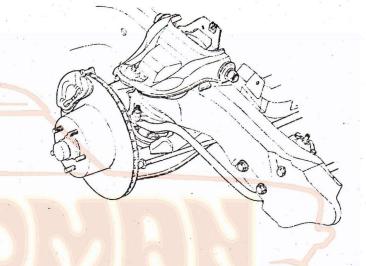
CENOING TRALIA

KINGSWOOD 'SL', PREMIER AND COMMERCIAL MODELS ARE FITTED WITH THE 11" (279 mm.) DISC FRONT BRAKES AND 10" SUGCERM REAR DRUM BRAKES. 4 WHEEL DISC BRAKES, FOR IMPROVED FADE RESISTANCE ARE A STANDARD FEATURE ON THE LAND MICHEMASE STATESMAN MODELS AND MODELS AND MODELS AND MODELS AND IS NOT AVAILABLE ON ANY OTHER MODEL. THESE PLUS THE FLOOR MOUNTED HANDBRAKE AND THE HANDBRAKE WARNING LAMP ARE ALL ITEMS WHICH CONTRIBUTE TO 'WE' SAFETY AND BRAKING EFFICIENCY.

UB

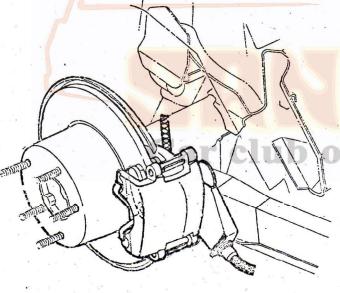
#### FRONT DISC BRAKES

STANDARD EQUIPMENT ON ALL MODELS. THE POWER ASSISTED FRONT DISC ERAKES USE A LIGHTWEIGHT ALUMINIUM SINGLE PISTON SLIDING CALIPER. A ONE INCH THICK VENTILATED DISC PROVIDES A COOLING EFFECT DURING OPERATION WHICH ALLOWS EXTENDED PAD LIFE.





STANDARD ON STATESMAN AND STAND AVAILABLE AS AN OPTION ON ALL OTHER MODELS EXCEPT CHASSIS CAB. THE SOLID DISCS ARE MOUNTED ON THE REAR AXLE SHAFT FLANGE AND OPERATED BY SINGLE PISTON SLIDING HEAD CALIPERS MOUNTED ON THE AXLE HOUSING. THE CALIPERS INCORPORATE AN INTEGRAL SELFADJUSTING PARKING BRAKE FEATURING AN EFFICIENT BALL AND RAMP ACTUATING MECHANISM.



REAR ANTI-LOCK SYSTEM

TO PREVENT REAR WHEEL LOCK WHEN BRAKING A SMALL ELECTRONIC CONTROL DEVICE MEASURES DECELERATION AGAINST WHEEL SPEED AND AUTOMATICALLY APPLIES AND RELEASES THE REAR BRAKES BY MODULATING HYDRAULIC DINE PRESSURE TO THE REAR BRAKES.

#### PARKING BRAKE

WB

THE CONVENIENT FOLD DOWN HANDBRAKE ALLOWING EASE OF ACCESS TO AND EXIT FROM THE VEHICLE IS RETAINED FOR THE THE LEVER IS FLOOR MOUNTED ON THE RIGHT SIDE OF THE FRONT SEAT, AND OPERATES THE REAR BRAKES THROUGH A SYSTEM OF CABLES. A HANDBRAKE WARNING LAMP WHICH OPERATES WHEN THE BRAKES ARE ENGAGED AND A SEPARATE HYDRAULIC BRAKE CIRCUIT FAILURE WARNING LAMP ARE RETAINED FOR THE HANDBRAKE LEVER.

Issued:

MAY, 1977

### MECHANICAL

ENGINES

■ THE ENGINE AVAILABILITY FOR 'HZ' CONSISTS OF TWO ENTIRELY SEPARATE ENGINE LINE-UPS! A DOMESTIC RANGE COMPRISING OF 3,3 L6 4,2 AND 5,0 V8's AND AN EXPORT RANGE OF 2,8 & 3,3 L6 4,2 & 5,0 V8's.

LOCAL ENGINES COMPLY WITH 1976 EMISSION CONTROL STANDARDS.

ENGINES PROVIDED FOR EXPORT AND INDUSTRIAL APPLICATIONS WHERE AUSTRALIAN DESIGN STANDARDS FOR EMISSION CONTROL ARE NOT REQUIRED ARE MANUFACTURED TO UNCHANGED 'HJ' FORM.

#### 'HZ' BASE DOMESTIC ENGINE RANGE

- Car	CIUD O	COMP.	GR	oss	nc
ENGINE	BORE & STROKE ins./ mm.	RATIO :1	TORQUE RPM LBFT Nm	OUTPUT RPM HP kW	MODEL

#### 6 CYLINDER

•	3,3 MANUAL	9.2	14 185	00 251	390 109	C 81	HOLDEN COMMERCIAL KINGSWOOD 'SL'
	12110112						KILIOUNGU

#### 8 CYLINDER

4, 2	3.625 x 3.062 92.0 x 77.7		260	00 325	45 161	50 : 120	PREMIER
<b>5</b> ,0	4.000 x 3.062 101.6 x 77.7	9.4	31 295	00 400	480 216	00 161	GTS & STATESMAN

Issued: \_ MAY, 1977.

Revised: JULY, 1978

## MECHANICAL

TRANSMISSION

THERE ARE SIX TRANSMISSIONS USED IN THE WAY RANGE:

ONE 3-SPEED, ALL SYNCHROMESH MANUAL TRANSMISSION.

THREE ALL SYNCHRONESH, 4-SPEED MANUAL TRANSMISSIONS.

TWO 3-SPEED AUTOMATIC TRANSMISSIONS (TRIMATIC AND TURBO-HYDRAMATIC 400)

ALL TRANSMISSIONS ACCEPT AND OPERATE THE EMISSION CONTROL TRANSMISSION CONTROLLED SWITCH (TCS)
THIS SWITCH IS ACTIVATED WHEN THE TRANSMISSION ENTERS TOP GEAR.
THE NOISE ISOLATION ADVANTAGES OF A CABLE OPERATED CLUTCH CONTROL MECHANISM FOR ALL MANUAL TRANSMISSION EQUIPPED VEHICLES IS RETAINED.

### 'HX' TRANSMISSION LINE-UP

PRODUCTION OPTION NOS.	TRANSMISSION	RATIO :1 FIRST GEAR	■ AVAILABILITY
M15	3 SPEED ALL SYNCHRO MANUAL.	3.07	L6 AND 4,2 V8
M20		3.05	LO AND 4,2 VO
M21	4 SPEED ALL SYNCHRO MANUAL.	2.54	4,2 AND 5,0 V8
M22	FLOOR SHIFT	3.74	L6
M40	3 SPEED AUTOMATIC (TRIMATIC)	TANGE OF S	L6 AND 4,2 V8
128 -	3 SPEED AUTOMATIC (TURBO- HYDRAMATIC 400)		5,0 V8

## Car clil 3 speed all synchromesh in a lia line

THE BASE MANUAL TRANSMISSION FOR KINGSWOOD AND HOLDEN COMMERCIALS IS THE 3 SPEED COLUMNSHIFT, ALL SYNCHROMESH UNIT.

#### 4 SPEED ALL SYNCHROMESH

THE 4 SPEED MANUAL TRANSMISSION HAS SYNCHROMESH ON ALL FORWARD GEARS, WITH A FLOORSHIFT CONTROL LEVER. TO SUIT ENGINE OR VEHICLE LOAD REQUIREMENTS, THREE VERSIONS OF THIS TRANSMISSION ARE AVAILABLE (SEE CHART ABOVE). PREMIER SEDANS CAN BE FITTED WITH M20 OR M21 TRANSMISSIONS AS OPTIONAL EQUIPMENT.

#### 'TRIMATIC' AUTOMATIC TRANSMISSION

3 SPEED AUTOMATIC 'TRIMATIC'TRANSMISSION OPERATES WITH THE LOW VACUUM SIGNAL OF EMISSION EQUIPPED ENGINES.
THE FEATURE OF "FULLY COUNTERPHASED GEARSET" DESIGN IS RETAINED TO ENSURE LOW GEAR AND TRANSMISSION NOISE.
AN ELECTRICALLY OPERATED DETENT DOWNSHIFT IS USED. THE TRIMATIC TRANSMISSION IS FITTED AS STANDARD ON

PREMIER AND IS AVAILABLE WITH 3,3 AND 4,2 ENGINES AS AN OPTION.

#### TURBO-MYDRAMATIC 400

TO CATER FOR THE HIGH POWER OUTPUT OF THE 5.0 ENGINE, A 3 SPEED AUTOMATIC TRANSMISSION KNOWN AS TURBOHYDRAMATIC TOO IS FITTED. THIS TRANSMISSION IS OF HEAVY DUTY CONSTRUCTION FOR SMOOTH OPERATION AND
DURABILITY, A MAJOR FORMULE IS A LOCKUP TOUR OF SHOWN THIS WANT
LOCKS AT A PREDETERMINED LONG I SPEED. CLIMITATING SLIPPING AND COUNTRIVE
REQUIRED FUEL CONSUMPTION.

Issued:

MAY, 1977

■Revised: AUGUST, 1977

## MECHANICAL

FUEL TANK

New

THE PASSENGER VEHICLE FUEL TANK USES A CARRY OVER SHAPE GIVING A FUEL CAPACITY OF 1

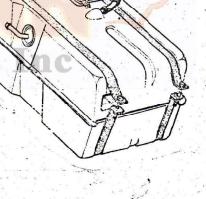
(75 LITRES). THE TANK IS LOCATED BY STRAPS UNDER THE REAR COMPARTMENT FLOOR, WITH THE FUEL LINES AND FILLER OUTSIDE THE BODY. THE CHASSIS CAB, PANEL VAN AND UTILITY TANK IS CARRIED OVER FROM 'HE'. THE TANK IS MOUNTED WITHIN THE CHASSIS FRAME AT THE REAR OF THE CAB. ALL COMMERCIALS USE THE SAME TANK,

THE FILL PIPE VENT SYSTEM BEING DIFFERENT ON THE CHASSIS CAB. THE COMMERCIAL TANK CAPACITY IS 15.5 GALLS. (70 LITRES). THE FUEL FILLER CAP FOR SECON MODELS IS CONCEALED BEHIND THE HINGED REAR LICENCE PLATE WHILE O

STATION WAGONS IT IS LOCATED ON THE RIGHT HAND LOWER REAR QUARTER ADJACENT TO THE REAR WHEEL ARCH. SCALESMAN K ON COMMERCIAL VEHICLES THE FUEL FILLER IS LOCATED ON THE RIGHT HAND SIDE ABOVE THE BODY WIDE LINE TO

THE REAR OF THE DRIVERS DOOR. THE FUEL TANK CAP IS FITTED WITH A SPECIAL VALVE TO FORM PART OF THE

EVAPORATIVE EMISSIONS SYSTEM. THIS CAP MUST NEVER BE REPLACED BY A NON STANDARD PART. A LUCRABLE CAP IS LOCATED BEHAVO A COTER FLAR



KEYS & LOCKS

CISED A NEW 2 KEY LOCKING SYSTEM IS THIRODUGED TO ALLOW A SECURITY

FACILITY FOR PERSONAL VALUABLES WHEN LEAVING VEHICLE IN CAR PARK AREAS.

A MASTER KEY RETAINED BY THE DRIVER OPERATES ALL LOCKS ON THE VEHICLE WHILE A SERVICE KEY THAT WILL OPERATE IGNITION AND DOOR LOCKS BUT NOT LUGGAGE AND INSTRUMENT PANEL COMPARTMENT REMAINS WITH THE CAR.

THE ANTI-THEFT FEATURE OF THE COMBINED IGNITION SWITCH AND STEERING LOCK IS CARRIED OVER WITH THE SWITCH BEING MOUNTED IN THE UPPER RIGHT HAND SECTION OF THE STEERING COLUMN BELOW THE STEERING WHEEL.

HASTER KEY

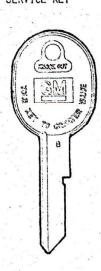


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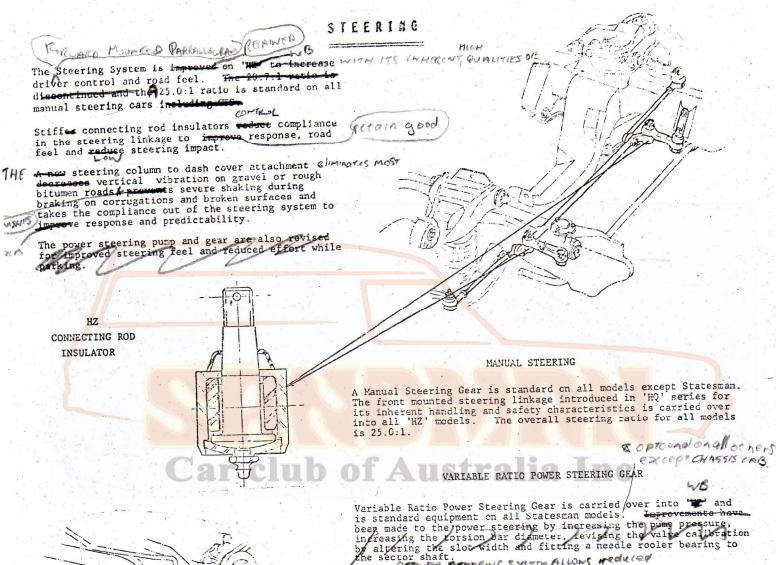
MAY, 1977

Revised:

SERVICE KEY



## MECHANICAL



been made to the power steering by increasing the pump pressure, increasing the torsion bar diameter, revising the value calibration by altering the slot width and fitting a needle rooler bearing to the sector shaft.

This nodifications have improved steering effort during parking with brakes on, improved on-centre feel and improved dynamic affort to provide a high degree of vehicle feel comparable to top suropean ears. These revisions have also improved the durability of the fear. Suropean cars. with noticable

The power steering maintains a pleasant steering feel throughout all steering conditions. Compared to a manual steering car a reduction in the number of turns lock to lock is achieved without affecting driver effort adversely. Power steering is 2.6 turns affecting driver effort adversely. Power s lock to lock while the manual has 5.2 turns.

The steering gear is a full integral unit with all control mechanism and assist piston inbuilt. The variable ratio gives an overall ratio of 18.1:1 on centre varying to 11.4:1 at full lock. This gives a faster ratio the further the wheel is turned to give a light effort for parking while still allowing driver'feel' during normal operating conditions. operating conditions.

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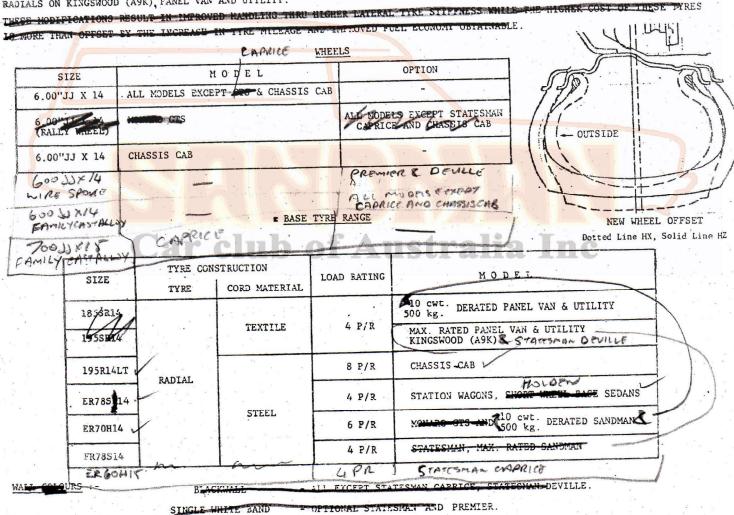
MECHANICAL

### WHEELS & TYRES

TO OBTA " MAXIMUM RIDE AND HANDLING BENEFITS NEW WHEELS AND TYPES

6.00JJ WHEELS ARE STANDARD ON ALL VEHICLES WITH THE WHEEL OFFSET INCREASED TO GIVE THE WIDE TRACK PREVIOUSLY AVAILABLE CALL WITH GIS RALLY WHEELS.

RADIAL PLY TYRES STANDARD ON ALL VEHICLES, STEEL BELTED ON ALL BASE PASSENGER MODELS AND CHASSIS CAR. TEXTILE RADIALS ON KINGSWOOD (A9K), FANEL VAN AND UTILITY.



VERTICALLY MOUNTED ON LIMSTOF OF LUCCASE COMPARTMENT

ALL SEDANS (EXSEPT STAT STATESMAN DEVILLE

HORIZOHTALLY MOUNTED O'L LUGGAGE COMPARTMENT FLOOR. COVER - HARDBOARD. CAPRICE - CARPET.

OSLIQUELY MCHARED ON FORWARD SECTION OF LUCC COVER: - DEVILLE - VINYL, CAPRICE - CAN

STATION SEDANS

HORIZOHTALLY MOUNTED BELOW LOAD COMPARTMENT FLOOR.

COMMERCIALS

HORIZONTALLY MOUNTED TO THE FRAME ON A DROP CRADLE.

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mRevised: JUHE, 1977

MAY, 1977

## MECHANICAL

#### EXTERNAL LAMPS

ALL VEHICLES ARE FITTED WITH HEAD, PARKING, STOP/TAIL, AMBER TURN SIGNAL/BACK-UP, AND REAR LICENCE PLATE LAMPS. SIDE MARKER LAMPS ARE USED ON SOME MODELS. LAMP LOCATIONS ARE SHOWN ON VEHICLE ILLUSTRATIONS IN GROUP 'B'.

HEAD LAMPS

Holpen Passinecia And

THE HEADLAMPS ON MINGSWOOD AND NORTH COMMERCIALS ARE SINCLE 71 (178 MM) SEALED BEAMS. ADDITIONALLY CHASSIS CAB HAS INTEGRAL HEAD AND PARK LAMPS. QUARTZ HALOGEN SEMI-SEALED BEAMS ARE FEATURED ON KINGS PREMIER, GTS, SANDMAN AND STATESMAN HAVE DUAL 5 1/2" (146 MM) SEALED BEAM QUARTZ HALOGEN LAMPS WITH GTS AND STATESMEN MUDELS ARE FITTED WITH TRAPPZOIDAL QUARTZ HALOGON KAMPS. SANDMAN HAVING HI-POWER HI-BEAM LAMPS.

FRONT TURN SIGNAL AND PARKING LAMP

FROM THE SIGNEL & PARENCE LAND GINSISTS OF

THE 'HZ' MODEL (EXCEPT CHASSIS CAB) RETAINS A RECTANGULAR WRAP AROUND LAMP ASSEMBLY MOUNTED VERTI-CALLY IN THE UPPER LEADING EDGE OF THE FRONT FENDERS. THE LAMP HAS AN OUTER CLEAR LENS WITH THE PARKING LAMP MOUNTED IN THE UPPER SECTION. THE LOWER SECTION HAS AN INNER AMBER LENS FOR THE TURN SIGNAL LAMPS. THE POSITION OF THE LAMPS AFFORDS AN EXCELLENT FIELD OF VISIBILITY TO OTHER TRAFFIC. THE CHASSIS CAB IS FITTED WITH HEAD LAMP MOUNTED PARK LAMPS AND CIRCULAR PROJECTING AMBER TURN SIGNAL LAMPS INBOARD OF THE HEADLAMPS.

#### REAR LAMPS

THE REAR LAMPS ON ALL SEDAN MODELS ARE ALSO OF THE WRAP AROUND TYPE AND ARE DIVIDED INTO TWO SECTIONS. THE UPPER SECTION CONSISTS OF RED STOP/TAIL LAMPS, THE LOWER BEING AMBER TURN SIGNAL/BACK-UP LAMPS

STATION SEDAN, PANEL VAN AND UTILITY HAVE VERTICALLY MOUNTED LAMPS WITH THE UPPER SECTION BEING STOP/

TAIL AND THE LOWER BEING TURN SIGNAL/BACK-UP.

THE CHASSIS CAB HAS INDIVIDUAL STOP/TAIL, TURN SIGNAL/BACK-UP LAMPS BOLTED TO THE CHASSIS FRAME.

RECTANGULAR SIDE MARKERS CONTAINING A TURN SIGNAL REPEATER LAMP AND A RED REFLECTOR ARE ONLY FITTED TO STATION SEDAN, PANEL VAN AND UTILITY MODELS.

THE REAR NUMBER PLATE POSITION IS ILLUMINATED BY AN INDEPENDENT BULB.

Issued: MAY, 1977

## MECHANICAL

### INTERNAL LAMPS

POSITIO	N AND OPERATION	MODEL
	Light switch controlled	All Sedans and Commerciais
DOME	Front door switch controlled	All except Holden Commercials
	Rear door switch controlled	Statesman and Premier (Statesman Caprice & Calais lamps incorporate 2 map lamps)
REAR QUARTER LAMP	Activated by light switch	Statesman DeVille
FOOTWELL ILLUMINAT	and all door switches	Statesman Caprice, Deville, Premier &GTS sedan
REAR COMPARTMENT READING LAMP	Light, door and independent combined switch activated	Statesman Caprice
FRONT AND REAR DOOR (RED & WHITE LENS O All door and light	R COURTESY AND WARNING LAMP ON LOWER 14NER DOOR TRIM). switch activated.	Statesman Caprice & Calais
GLOVE COMPARTMENT	LAMP	Statesman, Premier and Monaro 'GTS'
LUGGAGE COMPARTMEN	T LAMP	

#### INSTRUMENT PANEL AND TELL-TALE LAMPS

All instruments, auto shift indicators and windscreen wiper switch - indirect blue lighting.

Non functioning tell tales show black faces.

LAMP	I CIU	POSITION	MODEL
HI-BEAM LH TURN SIGNAL RH TURN SIGNAL PARK BRAKE BRAKE FAILURE GENERATOR OIL PRESSURE FUEL ECONOMY (optional)	- Blue - Green arrow - Green arrow - Red - Red - Red - Red - Orange	Centre warning lamp panel HI beam small rectangle all others large rectangles with corresponding symbol.	Kingswood, Premier and Holden Commercial.
TEMPERATURE	- Red	LH instrument lwr warning lamp	Holden Commercial
OIL PRESSURE SATTERY	- Red . - Red	Fuel and Temperature Gauge panel	Statesman DeVille
		Tachometer	Monaro 'GTS'
LH TURN SIGNAL	- Green arrow	Clock	Statesman DeVille à Calais
TTERY - Red C  TURN SIGNAL - Green arrow C  TURN SIGNAL - Green arrow S	Digital Clock	Statesman Caprice	
RH TURN SIGNAL	- Green arrow	Speedometer	All Sedans
HEATED WINDOW SWITCH	- Orange	Lamp in switch	Statesman Caprice & Calais
PARK BRAKE SRAKE FAILURE HI-BEAM	- Red - Red - Blue	Individual Centre Rectangles	Statesman
ASH TRAY AND CIGAR LIGHTER	1 1 1	Instrument panel	All models (except Holden Commercial, cigar lighter not fitted)
PARK BRAKE BRAKE FAILURE	- Red - Red	Individual Centre Rectangles	Monaro 'GTS'
HI-BEAM	- Blue	Speedometer	

HZ INSTRUMENT PANELS FEATURE ISO STANDARD SYMBOLS TO IDENTIFY INSTRUMENTS & CONTROLS.

THE NEEDLES AND DIVISIONS ON GAUGES ARE COLOURED BRIGHT YELLOW AGAINST BLACK TO IMPROVE VISIBILITY.

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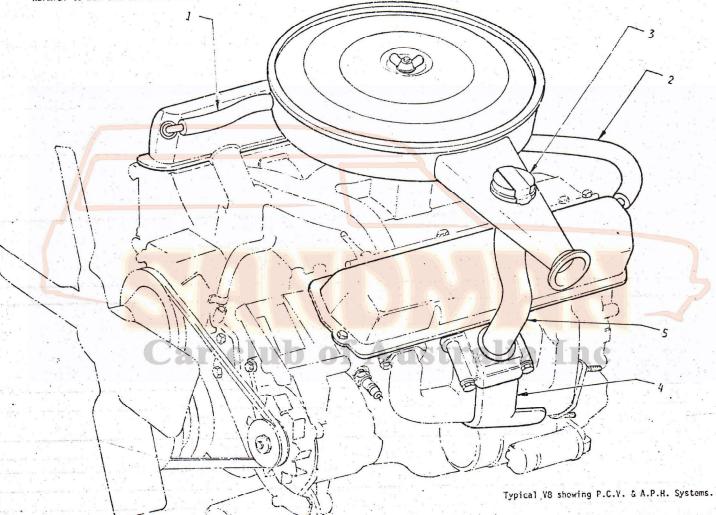
### MECHANICAL

## EMISSION CONTROLS

#### 6 ENERAL

Emission Control is now an important feature of automotive design. Control devices are designed to reduce the output of gases that are harmful to man and the environment.

The systems fitted to Holden vehicles can be divided into sub-groups. Each system operates and can be (and has been) introduced progressively to form an overall integrated system.



POSITIVE CRANKCASE VENTILATION P.V.C. (182)

This system is designed to reduce hydrocarbon emissions. Clean air enters the engine crankcase through a hose(1) from the outer rim of the air cleaner to the rocker cover and flows through the engine mixing with the blow ty gases. The mixture is then drawn out through a valve (2) into the inlet manifold to be burnt in the combustion chamber.

CONTROLLED COMBUSTION SYSTEM - C.C.S.

This is not an add on system, but a refinement of the necessary engine functions. - Attention is paid to distributor and carburetor settings and tolerances to achieve a close control of engine operation.

EVAPORATIVE EMISSION CONTROL SYSTEM - E.C.S.

This system further reduced hydrocarbon losses. It is designed to reduce the escape of fuel vapour to the atmosphere. The fuel tank and carburettor are vented to an activated carbon canister. At rest

all vapours given off by the fuel are fed to the carbon canister to be stored. During engine operation the canister is purged of fuel vapours which are drawn into the inlet manifold to be burnt in the combustion chamber.

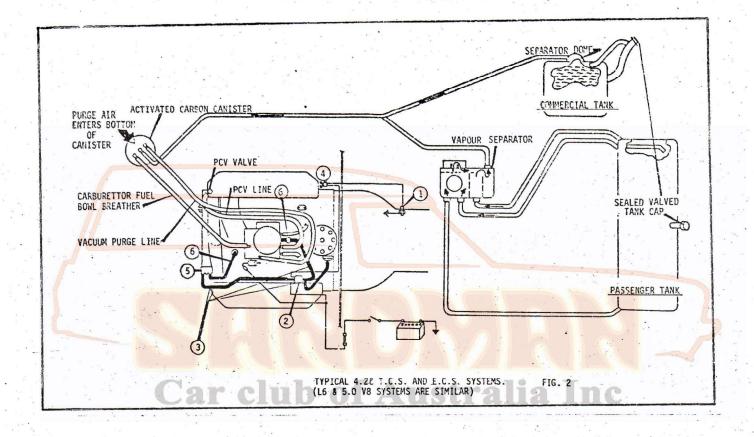
CARBURETTOR AIR PREHEAT - A.P.H.

This allows significantly leaner carburettor calibration for reduced emissions. Carburettor air is heated to approximately 40°c when underhood temperatures are low. A damper door (3) controlled by engine vacuum and a bi-metallic thermostat regulates heated air from an exhaust manifold heat stove (4 & 5). This also improves engine driveability during warm-up allowing reduced choke operation time.

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### MECHANICAL



Additional Emission Control Systems to meet ADR 27A are applicable from July 1, 1976 vehicle production.

These controls call for a further reduction in Emission levels to achieve an overall reduction of 80% of the Hydrocarbons HC (15% less than before ADR 27A) and 69% of Carbon Monoxide CO (13% Decrease).
Control of Nitrogen Oxide NOx levels is introduced for the first time and a reduction of approx.

38% has been obtained.

In achieving this level of control significant changes have been made to the engines as well as the addition of a considerable number of peripheral devices.

Fitment of these Emission Controls results in a lowering of performance and Economy levels.

Three basic areas are affected :-

(1) The provision of a fuel mixture of a quality which will minimise the formation of HC and This is achieved by revision to the carburettor and provision of an exhaust heated manifold. Refer section A&B for details. (2) Control of spark timing.

Control of spark timing.
Retarding the spark reduces the formation of HC and NOx but has a bad effect on fuel economy, cooling and performance.
A range of devices are fitted to retard the spark when necessary for Emission Control, but to allow advance when possible to gain fuel economy, cooling and performance advantages. Refer Section D

•(3) Exhaust Gas Recirculation This is a system allowing exhaust gases to feed back into the combustion chamber providing-a reduction in formation of NOx. Ref. Section C.

A revision is made to the ECS carbon canister deleting the ported signal valve and connecting the purge line directly to the carburettor via an internal signal port.

(A) EXHAUST GAS CROSS-OVER AND HEAT VALVE The critical phase of Emission Control is during the warm-up period. Approx 30% of the ADR limit of HC and CO are delivered during the first two minutes.

Control is achieved by diverting exhaust gas against the floor of the inlet manifold under the carburgetor risers, by blocking the exhaust manifold with a bi-metallic spring controlled valve. After the warm-up period the valve opens to avoid overheating the fuel mixture leading to economy and power losses and to prevent manifold

(B) CARBURETTOR MODIFICATIONS

L6: - The carburettor is completely redesigned being L6:- The carburettor is completely redesigned being shorter in height with a push type accelerator pump. The choke butterfly is now at 90° to the throttle shaft and the fuel bowl vent is repositioned. The main body has connections for vacuum advance, and canister purge.

The throttle body is made of aluminium and has connections for E.G.R. and air preheat. The air cleaner attachment is similar to the 4.2 V8.

V8:- V8 carburettors change less than L6. The changes are:

changes are:

Heat Pickup for Auto Choke.

Issued: MAY, 1977 Revised: June, 1977

### MECHANICAL

E.G.R. Signal Connection Air Preheat Connection Quadrajet Carburettors have a new integral choke mechanism.
ALL CARBURETTORS: - Common features are:

Insulator Heat Shield between carburettor and

Anti Dieseling Solenoid.

Higher engine speeds are required to obtain good idle quality with the lean mixtures required for emission control. The combination of these factors and hot weather can allow the engine to run on (or diesel) when the ignition is switched off. This is harmful to the engine. The anti-dieseling sclenoid is activated by the ignition switch and acts as an idle stop. When the ignition switch is turned off the solenoid is de-energised allowing the throttle valve to close fully, thereby starving the engine of fuel and air to positively prevent dieselthe engine of fuel and air to positively prevent diesel-

Starting an engine requires the ignition being switched on and the throttle opened approx. 1/4, allowing the sclenoid to set and fuel and air to pass thru the

e(C) EXHAUST GAS RECIRCULATION (EGR) (FIG-Nitrogen exides are mainly generated at high combustion temperatures, particularly during lugging periods in low gear or high speed road load conditions. By introducing inert exhaust gas into the intake mixture the combustion process is retarded, the combustion temperatures are lowered and Nitrogen EXHAUST GAS RECIRCULATION (EGR) (FIG. 4) Oxide emissions are reduced.

The components required for EGR are:
1. EGR Valve

Vacuum signal line from carburettor to actuate the valve incorporating thermal vacuum switch V8 only.

3. Passages in the inlet manifold to duct exhaust gas.
The E.G.R. system operates at all times on L6 engines.
The V8 system remains activated when the coolant exceeds 35°C. The control is a thermal vacuum switch in the vacuum signal line. When cold with full choke in the vacuum signal line. When cold with full choke and over rich mixture, the inefficient burning causes low temperature in the combustion chamber, hence low MOx emissions. After 35°C the EGR operates depending on the vacuum signal. The signal line is above the throttle butterfly and at idle there is no signal. To obtain best engine performance when the throttle is wide open the valve does not operate due to the inlet depression being zero.

At throttle openings in between idle and full throttle the vacuum signal operates the EGR valve. Exhaust gas feeds from the cross-over passages into the inlet manifold below the carburettor to be evenly distributed to all cylinders.

DISTRIBUTOR MODIFICATIONS

DISTRIBUTOR MODIFICATIONS

Distributor advance is separated into centrifugal, designed to give maximum power on wide open throttle, and vacuum giving best economy on part throttle. But as explained previously emission control conflicts with optimum distributor operation for performance and economy.

After-burning in the exhaust manifold is relied upon to reduce unburnt HC and NOX. Increasing the temperature in the exhaust manifold to obtain this effort-burning is achieved by retarding the spark.

after-burning is achieved by retarding the spark.

The retarded spark also lowers combustion temperatures and thereby reduces NOx emissions.

The spark retard produces curb idle cooling problems and to overcome this the spark advance curve is a compromise between Emission Control and Performance.

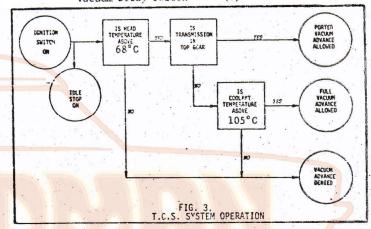
Economy and Cooling.

VACUUM ADVANCE SIGNAL CONTROL SYSTEM TRANSMISSION CONTROLLED SPARK T.C.S.

The T.C.S. system is fitted to allow vacuum advance in top gear but to deny vacuum advance in the intermediate gears.

> The basic components are (Fig.2)
> T.C.S. Switch
> T.C.S. Solenoid Valve
> Hose Connections
> (3) Secondary components are (4) Cold Feed Switch

Thermal Vacuum Distributor Switch (5) Vacuum Delay Switch (6)



The T.C.S. system operates after engine temperatures

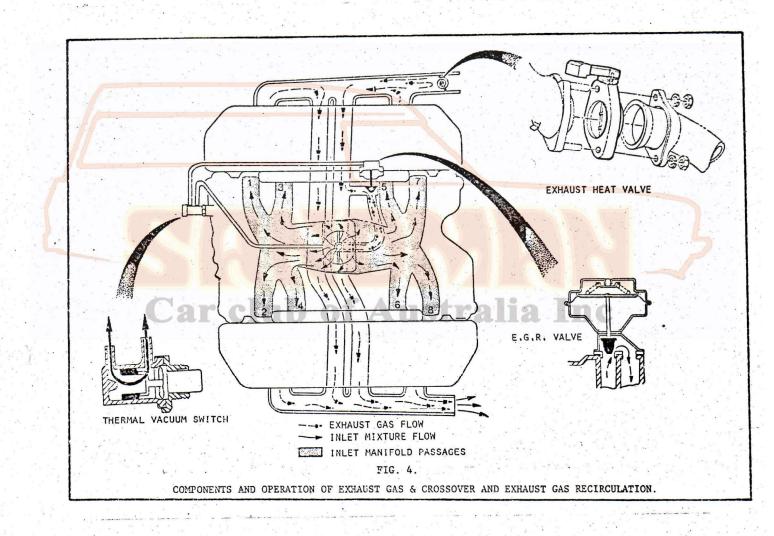
Emissions of HC and CO run at a higher level on a cold engine than on a stabilised engine. To control this a cold feed switch (4) is installed in the cylinder head metal. This switch prevents vacuum advance at all times until the metal reaches 68°C and the switch closes

allowing the T.C.S. circuit to function.

The transmission going into top gear closes the T.C.S. switch (1) and activates the T.C.S. solenoid valve (2) allowing the distributor to have ported vacuum signal after a time delay of approximately 30 seconds - (controlled by vacuum delay valve (6)). At all other times the vacuum advance diaphragm is vented thru the centre port of the distributor thermal vacuum switch with T.C.S. vacuum advance is not available at idle

speeds, however, at high ambient temperatures it is necessary to introduce advance to maintain adequate cooling. Accordingly the thermal vacuum switch allows full manifold vacuum to the distributor when the coolant exceeds

MECHANICAL



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E - 1v



## SPECIFICATIONS

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Issued:

MAY, 1977

## SPECIFICATIONS

	· · · · · · · · · · · · · · · · · · ·		SEDA	N			STATION V	VAGON		COM	MERCIAL		
SODY D	IMENSIONS - EXTERIOR - INS.	KINGSWOOD	T				KINGSWOOD P/O   SL		PANEL	ITY.	CAR		
	- nua.	. 6	0.1	GTS	60.0	0	P/U   SL	P. KEMILK	R K/WOODHIOLDEN K/WOODHIOLDEN 60.1 1526				59.9 1521
101	TREAD - FRONT	1	526	•	1524	11	60.5	1520		60.2			
102	TREAD - REAR		4.5	73.9	74.		73.9	74.5 1892		73.9	74.5 1892		3.9
103	VEHICLE WIDTH	1877	892	1877	189	2	73.9	1092		10//	1052		
116	BODY WIDTH - MAXIMUM		1.				1877 73.2			a 2			
117	BODY WIDTH AT Sg RP - FRONT						1859 73.7						
106	FRONT FENDER WIDTH		73.6				1872	73.5					N/A
107	REAR FENDER WIDTH		1869			•	138.7	1876		-			
120	VEHICLE WIDTH - FRONT DOORS OPEN				1292		3523		·	NOT	APPL	CARLE	
121	VEHICLE WIDTH - REAR DOORS OPEN		<del></del>		3282		1				AFFE	CADLE	
				-		,			15.2	15.1	15.3	15.2	17.0
1164	FIDUCIAL MARK TO GROUND - REAR				PPLICABL				386	383	389	386	432
1138	DECK POINT TO GROUND	38. 977		38.2 970	38.9 988	38.6 980			T APPL	•	1 00 7	1 20 0	1 22 4
1127	HEADLAMP TO GROUND - CURB WEIGHT	· 27.7	26.9 683	27.2 691	703	5	27.5 698	27.0	28.2 716	28.0 711	28.3	28.0	701
1128	TAIL LAMP TO GROUND - CURB WEIGHT	30.8 782	31.0 787	30.6 777	32.2 818	31.9 810	31.6 803	31.5 800	34.2 869	35.0 889	34.2 869	35.1 891	23_9 607
1101	VEHICLE HEIGHT	55.1 1399	55 13	97	55.4 1407	55.2 1402	55.7 1415	55.5 1410	63		13	.0 97	56.4 14.22
1114	COWL POINT TO GROUND	37.9 963	37.6 955	37.9 963	38.3	38.2 970	37.9 963	37.7 957	38 98		38 98		39.3 998
1112	ROCKER PANEL TO GROUND - FRONT	8.8 223	8.5	8.7	9.1	9.0	8.8	8.6	9.	5	9.		10.1 256
111	ROCKER PANEL TO GROUND - REAR	8.1 206	8.0 203	7.9	8.3	3	8.2	8.0 203		-	APPLIC	4	
1132	BOTTOM OF DOOR TO GROUND, OPEN - FRONT	11.9 302	11.6	11.8	12.2	12.1 307	11.9 302			2.2		13.0	
1134	BOTTOM OF DOOR TO GROUND, OPEN - REAR	11.6	11 29	.5	11.9	11.7	11.8	297 11.6 295	Mil.	1	APPLIC	ABLE	
1122	WINDSHIELD SLOPE ANGLE	9 17	2	7 5	A - 1	16	54 <sup>0</sup>	lia		no	6		
1125	HEADLAMP TO GROUND	26.7 678	25.8 655	26.3	26	.8	26.6 676	26.1	28.4 721	28.5	28 71	9.3	716
1126	TAIL LAMP TO GROUND	28.4	28.6	28.1	29.8	29.5	29.0 737	28.9 734	28.8 731	28.7		28.8	18.3
1136	BODY BASE GRID 'Z' PLANE TO GROUND -FRONT	721 5.0	4.6	5.0	5.4	5.3	5.0	4.7	6.3	6.4	6	5.2	6.6
1137	BODY BASE GRID 'Z' PLANE TO GROUND - REAR	127		4.5	4.9	4.7	4.9	4.7	160		5.7	157	168
-	BOTTOM OF DOOR TO GROUND, CLOSED - FRONT	11.9	11	. 8	124	119	12.0	119		11.9	94 •		132
1135	BOTTOM OF DOOR TO GROUND, CLOSED - REAR	302	11.5	11.4	310	11.7	305	11.6	T	302 NOT	APPLIC	CABLE	528
		295		289	302	297 .	300			2.2	T	4.2	•
1158	ROOF THICKNESS	7	- 10 1	19	14.4		13	7		310	14.8	107	-
1159	SIDE GLASS HEIGHT	<del></del>			366 27.7	-			+		376 27.4		
1160	BODY THICKNESS	25.6	25.7	25.3	703	25.4	T :	NOT	ADDITO	DIE	696		
1195	LIFTOVER HEIGHT	650	653	643	655 -	645	12.0	NOI	APPLICA	11.9		-	12.
H139	BOTTOM OF DOOR AJAR TO GROUND - FRONT	302		1 11.4	310 11.9	11.7	305	11.6	·	302			328
1140	BOTTOM OF DOOR AJAR TO GROUND - REAR	· 295	292	289	302	297	300	294		NO	APPL)	ICABLE	- 4
1196	LIFTOVER HEIGHT CURB WEIGHT	711	714	706	724	706			APPLIC				
1121	BACKLIGHT SLOPE ANGLE		33.5°		3	59°	34	.5°	1	5.5°		9°	
PD1	PASSENGER DISTRIBUTION - FRONT								1				* * .
PD2	PASSENGER DISTRIBUTION - REAR	ļ		*	2		<del></del>		- (	ROSS VI	HICLE N	ASS	
LD5	PASSENGER DISTRIBUTION - KEAR	-			3								
		ļ						1.7		197			

GTS WHEN FITTED WITH ALLOY WHEELS
AFTER START OF PRODUCTION:
FRONT - 60.3 / 1532
REAR - 60.6 / 1539

Issued:

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## SPECIFICATIONS

				SEDA	N		PG 8	STA	TION WAC	ON			MERCIAL		
ВО	DY DIMENSIONS - EXTERIOR - INS.		SWOOD SL	PREMIER	CTS L	EVI LLE	CAPRICE	KING P/O	SWOOD St.	PREMI ER	PANEL K/WOOD		MOOD I		CAB HASSIS
1.106	OVERHANG - FRONT RPO	35.2		NOT A	PPLICAB	LE	*	35.2	NOT APP	LICABLE			35.2	-	
-		44.5		NOT AP	PLICABL	E.		43.6	NOT APP	LICABLE	-		45.6		
		190.7	4	NOT A	PPLICAE	LE		192.8			194.8				
		4044						18.2	7.5		4347				
							7 . 4	462	-	114.0					120.
		34.8	35.2	35.8	35.2	35.8	35.5	35.2	34.8		34.8				3058 33.7
- 1	16	44.3 44.5 45.2			894 44.5	909	902 54.7	43.6	43.5	43.6					856 37.0
L105	OVERHANG, REAR	1125 190.1	1130	1148	1130 190.7	1379 204.1	1389	1107	1105	1107					940
L103	VEHICLE LENGTH	4828 4844 4877 4844 5184 5187 4884 4897 4912							493	8		4854			
L126	FRONT END LENGTH	100.3						1437	122 9		126	6	53	. 7	1446
L123	UPPER STRUCTURE LENGTH	2548				30	1		3122		321	6	130	64	1359
L129	REAR END LENGTH		25	48						T APPL	ICABLE		-	102.	
L127	REAR WHEEL CENTRE LINE TO BODY BASE GRID	7777								2433					2596
L125	BODY BASE GRID PLANE TO WINDSHIELD COWL POINT.							168	* *				-	2	
L102	TYRE SIZE				S	SEE PAGE	S A-2,	A-8, E	-10 & F-	-11			1		
GROUN	ED CLEARANCE				41	NV			1		1				je T
H102	FRONT BUMPER TO GROUND			310	16.2 411	13.2 335	14.1 358	40	9	315	18.1 460	18.2 462			17.1 437
H104	REAR BUMPER TO GROUND			15.4 391	16.3 414	15.3 389	14.4 366			12.5	13.0 330	12.9		C 200	NOT APP
	ANGLE OF APPROACH	2	9 <sup>0</sup>	23 <sup>0</sup>	21°	25 <sup>0</sup>	26 <sup>0</sup>	2	8°	22°			29°		
Н196	LIMITING STRUCTURAL COMPONENT		Alance Bumper Air Panel Guard Dam				1		Bumper		Val	ance Pa	nel		
H147	RAMP BREAKOVER ANGLE				13.5°	12°		14 <sup>0</sup>			15°		14.5°	15°	15.5
U2.40 <sup>3</sup>	FRONT SUSPENSION TO GROUND			7.2	7.6	8.0	7.9			7.4	8.9 226	9.0 229			9.2
1148	LINITING STRUCTURAL COMPONENT		Tar.	712							7 ,				
H150	FLYWHEEL/CON. HOUSING & TRANS.ASSY. TO GRE			7.4			7.8			7.6			9.6	5.7	10.2
H151	FRAME TO GROUND	6	.8	6.6	6.7	7.1	,	6.9		6.7		7	.3	1 240	8.2
1	EXHAUST SYSTEM TO GROUND	6	.8	6.6	6.4	5.8	5.6	6.		170		6.7		7.5	
H152	LOCATION	+		34	102			17	3	EXH	AUST PI		,		190
H154	FUEL TANK TO GROUND		7.9			8.1	7.8			7.9	7.9 8.1				9.5
H155	SPARE TYRE WELL TO GROUND	1	201	-	193	206				201			206		241
	MINIMUM RUNNING GROUND CLEARANCE			6.6	6.4	5.8	5.6	6.	8			6.7			7.5
h156	POSITION ON CAR	1	173	168	162	147	142 EVUAL	-		٠		170		-	190
	ANGLE OF DEPARTURE	<del>                                     </del>	16.50	1,70	0	1,0	1			1,50	1 12 50	1.00	1 17	1 12 5	210
H107		+		1 17	16	14.				15	12.5	1-12	1 13	12.5	21
H105 -		1	17.2	13.2	17.0	14.1				13.4	17.7	17.5	17.8	17.5	16.4
				335	18.8	358	378	43	52	340	449	444	452	444	416
11108	STATIC LOAD TYRE RADIUS - FRONT	4		452	477	12.2	427	1		383 12.0	470	493	12.5	493	NA 2, 6
H109			12.0	305	302	310	.1	307	11.8	305	32		12.0		20
111119	STATIC LOAD - TYRE RADIUS - REAR		305	-	302	7.9	7	-	300	7,7	6.7	6.6	305	6.7	7.3
	DUAD AMER DEPENDENTED TO COOKED				1 1.3	1 1.9	7.7	1 7	. 9	1 111	0./	10.0	1	6.7	11.3
11153	REAR AXLE DIFFERENTIAL TO GROUND		195	1	190	201	195	20	01	195	170	163		170 .	185
	REAR AXLE DIFFERENTIAL TO GROUND OIL PAN TO GROUND			7.2 183	7.1 180			20		7.4 188	8.8 223	8.9			9.2 234
	L126 L123 L129 L127 L125 L102 GROUN H102 H104 H196 H147 H148 H150 H151 H152 H154 H155 H156 H107 H103 H105	L106 OVERHANG - FRONT RPO L107 OVERHANG - REAR RPO L108 VEHICLE LENGTH - RPO L128 FRONT WHEEL CENTRE LINE TO BODY BASE GRID L101 WHEELBASE L104 OVERHANG, FRONT L105 OVERHANG, REAR L103 VEHICLE LENGTH L126 FRONT END LENGTH L127 REAR END LENGTH L129 REAR END LENGTH L129 REAR END LENGTH L120 BODY BASE GRID PLANE TO WINDSHIELD COWL POINT. L102 TYRE SIZE GROUND CLEARANCE H102 FRONT BUMPER TO GROUND H104 REAR BUMPER TO GROUND H104 RAMP BREAKOVER ANGLE H107 FRONT SUSPENSION TO GROUND H108 FRONT SUSPENSION TO GROUND H109 FRAME TO GROUND H110 FLYWHEEL/CON. HOUSING & TRANS.ASSY. TO GRID H150 FLYWHEEL/CON. HOUSING & TRANS.ASSY. TO GRID H151 FRAME TO GROUND H152 LOCATION H154 FUEL TANK TO GROUND H155 SPARE TYRE WELL TO GROUND H156 POSITION ON CAR H107 ANGLE OF DEPARTURE LIMITING STRUCTURAL COMPONENT H157 LIMITUM RUNNING GROUND CLEARANCE POSITION ON CAR H107 LIMITUM STRUCTURAL COMPONENT H108 FAME TO GROUND H159 SPARE TYRE WELL TO GROUND H150 FLYWHEEL/CON. HOUSING & TRANS.ASSY. TO GRID H151 FRAME TO GROUND H152 LOCATION H153 SPARE TYRE WELL TO GROUND H154 FUEL TANK TO GROUND H155 SPARE TYRE WELL TO GROUND H156 POSITION ON CAR H107 LIMITUM STRUCTURAL COMPONENT H108 FRONT BUMPER TO GROUND - CURB WEIGHT H109 REAR BUMPER TO GROUND - CURB WEIGHT	1.106   CVERHANG - FRONT RPO   35.2   394	106   OVERHANG - FRONT RPO	1106   OVERHANG - FRONT RPO	1.10	1.106   OVERHANG - FRONT RPO	100   OVERHANG	100   OVERHANG	1106   OVERHANG - FRONT RPO	LIDE   COURSHANG - FRONT RPO	LIO   CAMERIANG - FRONT BPO   150	LIOS   OUBSIGNED FROM TRIPO	1.00	1.10

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		SEDAN			STATION WACCON		COMMERCIAL		
	BODY DIMENSIONS - INTERIOR - INS.	-KINGSWOOD P/O			KINGSWOOD P/O SL PREMIER		PANEL VAN UTILITY CAB K/WOOD HOLDEN K/WOOD HOLDEN CHASSI		
	FRONT OF DASH TO BASE GRID	MINUS 0.8 20.3							
L30	D POINT TO FLOOR	6.0 152							
	Sg RP DIFFERENTIAL, SIDE TO CENTRE	0.6 NOT APPLICABLE			0.6	0.6 NOT 0.6			
		15.2		14.5					
W20	Sg RP Y CO-ORDINATE				368 42.1				
L31	Sg RP TO BODY BASE GRID	1069 15.1							
H70	Sg RP TO BODY BASE GRID	383 38.5 38.9 41.5						3	38.3
H61	EFFECTIVE HEAD ROOM		978	0.6	9	88	1054 4.8		0.6
H37	HEADLINING TO ROOF PANEL	15.2					1	15.2	
L34	MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR	001	8.7	8.5	8.8	8.7	. 8.8	8.7	8.8
н30	Sg RP TO HEEL POINT (CHAIR HEIGHT)	8.8	221	216	223	221	223	221	223
H67	UNDEPRESSED FLOOR COVERING THICKNESS		0.5 12.7	0.8		12.7	0.4 10.2		10.2 12.7
L40	BACK ANGLE	27°							
L42	HIP ANGLE	92°							
L44	KNEE ANGLE	117°							
L46	FOOT ANGLE	880							
H65	D POINT DIFFERENTIAL, SIDE TO CENTRE	0.6 NOT APPLICABLE 0.6 0.6							
H54	D POINT CENTRE PASSENGER TO TUNNEL	15.2			1.6		1.6		
L53	Sg RP FRONT TO HEEL	32.4 32.6			40.6		32.4		
L17	H POINT TRAVEL		823	828	4.8		823		
	H POINT RISE			<del>    </del>	0.8			<u> </u>	
H58			38.7		20.3	39.2	41.3		.5
H75	EFFECTIVE T POINT HEADROOM		0.4	0.6	100	996	1049	0.4	8
H68	DEPRESSED FLOOR COVERING THICKNESS	10.2 15.2 10.2							
W32	DRIVER HEAD CLEARANCE TO ROOF RAIL GARNISH TO BE A D V I S E D  DRIVER HEAD CLEARANCE MINIMUM TO BE A D V I S E D								
W38	DRIVER HEAD CLEARANCE MINIMUM		T 0	BE AU	I	3.5	7.0	7 2	.9
H35	DRIVER HEAD CLEARANCE TO ROOF LINING		78.7	*	15.0	88.9	178		.7
L38	DRIVER HEAD CLEARANCE TO WINDSHIELD CLEAR	104							
L14	SEAT BACK THICKNESS	137	12	2	137	122		137	
	ENTRANCE FOOT CLEARANCE	16.8	17.	7	16.8 427 12.0	17.2 437 11.9	* 8.8	16.3 414 12.0	
Н3	SEAT CUSHION HEIGHT	12.0	11.9 302	11.8	305	302		305	2 2
.W16	CUSHION WIDTH	F			52.0 1321				
L9	SEAT DEPTH CUSHION	518	19. 50		20.4 518	19.8 503		20.4 518	
H26	INTERIOR BODY HEIGHT AT ZERO Y PLANE	40.9 1039		40.8 1036	41.3 1049		48.3 1227	40.6 1031	
H27	INTERIOR BODY HEIGHT AT Sg RP Y PLANE	45.0 1143			45.4 1153		52.3 1328	1328 1138	
H77	SEAT BACK HEIGHT	709	27.		27.9 709	27.8 706		27.9 709	
H32	CUSHION DEFLECTION	104	3 76		4.1	3.0 76.2		4.1 104	
H74	STEERING WHEEL TO CUSHION	4.0 3.		.7			4.0		
Н130	STEP HEIGHT (CURB WEIGHT)	15.7 399	102 93 15.4 15 391 39		15.8	15.6 396	16.6 15. 422 39		
W3 .	SHOULDER ROOM	59.2 1504	58.7	58.8 58.6 1494 1488	59	0.2 58.7 504 1491	722 1 33	59.2	- 1 73
D	HIP ROOM	60.2 59.2 60.2		.2 59.2	60	59.2	1504 60.2		
7 115		1529		0 50.4 50.3		0.2 50.0	+	1529 50.2	51
N N N N N N N N N N N N N N N N N N N	UPPER BODY OPENING TO GROUND								
	UPPER BODY OPENING TO GROUND ENTRANCE HEIGHT	1275				275 1270		1275	1303

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## SPECIFICATIONS

		PODY DISTRICTORS - THEFEDIOR - INS.			SEDAN		-	STAT	ION WAG	CON	CC	MERCIAL	
		BODY DIMENSIONS - INTERIOR - INS.		SWOOD		T		KING	GOOMS		PANEL VAN K/WOOD HOLDEN	WOOD WAL	CAB
7			P/0	0	PREMIER GTS	0.9 22.8	) .	P/0	0.7 17.8	PLKEMLER	KAMOODHOLDEN	p./woon pion	DENCHASSI
-	H38	HEADLINING TO ROOF PANEL	35.3	15	34.5	36.3	3	38.1	36	.4	₹2		
1	L51	MINIMUM EFFECTIVE LEG ROOM	897	<u> </u>	876 11.6	923	5	968 11.6	11	.5		, ,	-
-	Н31	Sg RP TO HEEL POINT (CHAIR HEICHT)	297		295	0.2	2	295	2	92			
-	1173	DEPRESSED FLOOR COVERING THICKNESS		Γ	2.0	5,1	7	1.6		5.7			
R	L48	KNEE CLEARANCE	24.8		50,8	93,9		40,6		3,9		VAN:	
Е	L3	REAR COMPARTMENT ROOM	630	<u> </u>	678	73		686	25°	734			
1	L41	BACK ANGLE			27°	3	0		25	_0 .	N		-
R	L43	HIP ANGLE	87°		86°	1	90	90°		87 <sup>0</sup> .	0		
-	L45	KNEE ANGLE	89°		86°		40	103°		94°	T		
3	L47	FOOT ANGLE	* .	- 1	114 <sup>0</sup>	11	90	120°		119 <sup>0</sup>			
0	H66	D POINT DIFFERENTIAL SIDE TO CENTRE				0.8			1.5	1	. A		
м	HSS	D POINT CENTRE PASSENGER TO TUNNEL			3,2	7.46		1.8			P		
P	H76	EFFECTIVE T POINT HEADROOM			5.6 930	37.	0		38.6		P	. 5	
A	L50	Sg RP COUPLE DISTANCE			1.7	N.A.S		33.7 856			L	100	
R	H57	D POINT TO FLOOR			1.0	N/A	20	4.1				-	
T	.H80	Sg RP DIFFERENTIAL SIDE TO CENTRE			- A	0.7 17,8		10	7			С	
М	W25	Sg RP 'Y' CO-ORDINATE	D		5.0 381	15.			15.0 381		C	A	9
E	W33	HEAD CLEARANCE TO ROOF RAIL GARNISH			TO				301			В	
N	W39	HEAD CLEARANCE MINIMUM	1		TO	BE ADV	ISED		-		1	L	
T	H36	HEAD CLEARANCE TO HEADLINING			0.8	1.			3.2			E	
	L39	HEAD CLEARANCE TO BACK WINDOW GARNISH	111		0.6	2.	1	NOT	81,2 APPLI	CARLE	1		
	L35	Sg RP TO BODY BASE GRID	-	7	5.2 3.8	53.	3	75.8		GI (DID	-		
	H63	EFFECTIVE HEAD ROOM	-	3	874 7.1	37.		1925	38.6		-		
	H71		-		942	15.1	5	1	980				
		Sg RP TO BODY BASE GRID			0,5	383	6	T	0.5	<u> </u>	<u> </u>		
_	H72	UNDEPRESSED FLOOR COVERING THICKNESS	15		2,7 -15.4   15.3	15, 3 15.7	2	15	12,7	15.6	<del> </del>		
	H131	STEP WEIGHT (CURB LOAD)		94	391 389		394		29.7	396	N		
	H69	EXIT HEIGHT	,		731	73		13.3	754		0		`
S	L19	ENTRANCE - FOOT CLEARANCE	<b>—</b>		317			338	3.5		T		
E A	Н33	SEAT CUSHION DEFLECTION	83	3.3		1.0			88,9				-
T	L15	SEAT BACK THICKNESS		160	6.5	7.	4		6.3		A		
g g	H12	ENTRANCE HEIGHT			29.7 754				29.8 757		. P	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
E	Н8	SEAT CUSHION HEIGHT		3.8 350	13.9 353		6	13.5 343	13.7 348	13.5 343	P		
TR	H51	UPPER BODY OPENING TO GROUND		9.6 260	49.5 1257	49.9 1267		49.7 1262		49.6 1260		L	
A	L16	CUSHION DEPTH			6.2 411	17.			17.7 449			I	
CE	1128	INTERIOR BODY HEIGHT AT ZERO 'Y' PLANE			9.7 008	39 10			40.9			С	
1	H29	INTERIOR BODY HEIGHT AT Sg RP 'Y' PLANE			2.6 082	43.	.0		44.2 1123	5	1	A	
R	1178	SEAT BACK HEIGHT		5.0	24.4	24			24.9			В	
A	14.1	SHOULDER ROOM	58	3.5	58.1	58.2	57.7		3.5	58.0		L	
2	N6 .	HIP ROOM	55	9.1	1476 58.1 59.			15	57.6	1473			Е
				3.7	1476 150 13.6 13.	1 140	00		1463				

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## SPECIFICATIONS

	BODY DIMENSIONS - INTERIOR - INS.	KINGSWOOD PREMIE	1	DEVILL	ECAPRICE	KINGS		PANEL VAN -	MMERCIAL UTILITY	CAB CHASSIS		
W41	SIDE GLASS RADIUS	e Pa				45.1 1145			9.	*		
V W122	TUMBLE HOME		1 30			. 25°.						
I 1114	EYE ECLIPSE TO BOTTOM OF R.V. MIRROR					1.4 35 <u>.</u> 6						
S H25	BELT HEIGHT - FRONT		1		8	16.1 409						
I W7	STEERING WHEEL CENTRE 'Y' CO-ORDINATE				- 12	14.8 376						
0 W9	STEERING WHEEL OUTSIDE DIA. (MAXIMUM)	(A)	(B)	(A)	(B)			(A)				
N H18	STEERING WHEEL ANGLE	1			-	20 <sup>0</sup>	•			1 -		
H49	EYE ECLIPSE TO TOP OF STEERING WHEEL	1.4 35.6	30.5	1.4	1.1 27.9		1 1	1.4 35.6				
g L7	STEERING WHEEL TURN CLEARANCE	13.2 335	13.0	13.2	13.0 330			13.2 335				
H13	STEERING WHEEL TO CENTRE LINE - THIGH	1.9	1.5	1.8	1.6			1.9	ti tai ia			
C L13	BRAKE PEDAL KNEE CLEARANCE	25.1 637	24.8	7017		B		5.1				
0 L52	BRAKE PEDAL TO ACCELERATOR		1000			1.3	3			1		
N W122	TUMBLE HOME (LINEAR)	· .	1			5.2		* .		-		
T S1	WINDSHIELD GLASS EXPOSED SURFACE AREA		1		64	138		10 9		7.7		
R S2	SIDE GLASS EXPOSED SURFACE AREA	1513			568	093.	2570 16580		780 5032			
0 S3	BACK WINDOW/TAILGATE GLASS EXPOSED SURFACE AREA	9761 1136		. 1	0116		664	466 3006	544 3510			
L S4	TOTAL GLASS EXPOSED SURFACE AREA	7329 4037		3	993	\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \	4283 4662	2634 16993	2712 17497			
34	TOTAL GLASS EXPOSED SURFACE AREA	26045			5761	9.	29819	10393	17497			
+	CARGO SPACE DIMENSIONS									-1/		
L200	CARGO LENGTH - OPEN - FRONT SEAT				•	1	99.5		9.2	N.A.		
Ĺ201	CARGO LENGTH - OPEN - 2ND SEAT	club o	· C	A	116	4-20	2527 65.0		PLI CABLE			
L202	CARGO LENGTH - CLOSED - FRONT SEAT				us		79.2 2012		3.1	N.A.		
L203	CARGO LENGTH - CLOSED - 2ND SEAT	1			-		2012		PPLICABLE			
L204	CARGO LENGTH AT BELT - FRONT SEAT					67.0	68.5		5.4	N.A.		
L205	CARGO LENGTH AT BELT - 2ND SEAT	,	9.0			1702	33.9 861		915 PLICABLE			
L206	CARGO LENGTH AT ROOF - FRONT SEAT	F			-	59.8	61.3	71.2	NOT APPLI	CABLE		
L207	CARGO LENGTH AT ROOF - 2ND SEAT	, , , , , , , , , , , , , , , , , , ,				1519	1557 26.6	1808 NOT AP	PLICABLE	<del></del>		
W200	CARGO WIDTH - FRONT						676		1.0	T		
W201	CARGO WIDTH - WHEELHOUSE			1.0	100		1565 48.0	4	549 8.2	N.A.		
W203	REAR OPENING WIDTH AT FLOOR			<del></del>			1219 47.8		0.1 272	N.A.		
W204	OPENING WIDTH AT BELT		,				1214 48.4	49.2	50.5 1283	N.A.		
W205	MINIMUM REAR OPENING WIDTH ABOVE BELT				•		1229 42.7 1084	1250 39.6	NOT APPLI	N.A.		
H201	CARGO HEIGHT				<del></del>	<u> </u>	30.2 767	1006 40,1 1018	NOT APPLI	CABLE		
H202	REAR OPENING HEIGHT					-	27.3	36.0	NOT APPLI	CABLE		
H200	TAILGATE TO GROUND (CURB LOAD)						28.5	914 27.3	28.2 28.	3		
V2	CARGO VOLUME (STATION WAGON)			1.		41	724	693 NOT AP	PLICABLE	N.A.		
4	TRUNK LUGGAGE CAPACITY	1				HAVE	1816	1		3 3		
V1	USEABLE LUGGAGE CAPACITY	15.0 425	14.5 411		17.0		NOT	- APPLICABLE				
		<i>y</i> * <i>y</i> .					10.	0				

(A) 15.0 X 16.0 (381 x 406)

(B) 15.5 (394)

Issued:

JUNE, 1978

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100

# SPECIFICATIONS

#### SHEETS 6 - 10 INCLUSIVE

THESE SHEETS WERE INCLUDED IN ORIGINAL ISSUE TO PROVIDE FOR BODY DIMENSIONS NOW SHOWN SHEETS 1 - 5 INCLUSIVE.

SHEET NUMBERS 6 - 10 RETAINED TO PRESERVE CONTINUITY OF SECTION SHEET NUMBERING AND THUS AVOID UNNECESSARY RE-ISSUE OF SHEETS 11 THRU 42.

ORIGINAL ISSUE SHEETS 6 THRU 10 DATED MAY 1977 SHOULD BE REMOVED FROM YOUR

ar club of Australia Inc

1740 × 767 × 1486

Issued:

MAY, 1977

Revised: JUNE, 1978

F - 6 /10

## SPECIFICATIONS

### GLASS AREAS

	•		DAYLIGHT	OPENING	THICKNESS
MODELS	GLASS	TYPE	SQ.IN.	SQ.CM.	. om.
ALL EXCEPT STATESMAN	WINDSHIELD	CURVED HEAT TREATED SAFETY PLATE WITH MODIFIED ZONE.	1388	8955	5.0 ± 0.2
STATESMAN CAPRICE	WINDONIESS	LAMINATED WITH TINTED UPPER SHADED BAND			6.0 + 0.3
SEDANS EXCEPT STATESMAN		HEAT TREATED SAFETY SHEET	1136	7328	5.0 ± 0.2
STATESMAN	REAR WINDOW	HEAT TREATED SAFETY SPEET ELECTRICALLY HEATED (TINTED CAPRICE)	1037	6690	4.0 ± 0.2
UTILITY, CHASSIS & CAB			544	3510	en t
			664	4283	5.0 ± 0.2
STATION SEDANS	END GATE	1 1 1 1 1 1 1	466	3009	
PANEL VAN	FRONT DOOR		780	5032	
SEDANS, STATION SEDANS	(2 SIDES)  REAR DOOR SLIDING	a manual automa	568 578 569	3664 3729 3671	
SIA'ILSMAN	(2 SIDES)	HEAT TREATED SAFETY SHEET	165	1066	4.0 ± 0.2
SHORT WHEELBASE SEDANS STATION SEDAN	REAR DOOR FIXED (2 SIDES)		221	1426	
WALEST COMAN			219	141	
STATESMAN STATION SEDAN	REAR QUARTER		990	6387	5.0 ± 0.2

TOTAL DAYLIGHT OPENING - SQ.IN. (se	.cm.)			7.	
SHORT WHEELBASE SEDANS			 •••	4037	(26045)
STATESMAN			 	3993	(25761)
STATION SEDANS			 	4622	(29819)
			 	2712	(17497)
COUPE UTILITY & CHASSIS CAB	• • •			2634	(16993)
PANEL VAN		• • •	 		

### STATESMAN CAPRICE .

TINTED UPPER SHADE BAND WINDSCREEN, TINTED SIDE WINDOWS, & TINTED HEATED REAR SCREEN.

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MAY, 1977

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### SPECIFICATIONS

### SERIAL NUMBERS IDENTIFICATION AND LOCATION

#### ENGINE SERIAL NUMBER

HOLDEN ENGINE - L6

HOLDEN ENGINE - V8

LOCATION

L6 - ON PAD ABOVE ENGINE MOUNTING BOSSES

V8 - ON PAD AT TOP FRONT LEFT SIDE OF

RIGHT HAND SIDE OF ENGINE.

CYLINDER CASE.

#### ASSIGNMENT OF SERIAL NUMBERS

THE ENGINE SERIAL NUMBER PREFIX CONSISTS OF A TWO LETTER CODE. 'HX' ENGINES RETAIN 'HJ'&'HQ' EXTERNAL FEATURES,

I.E. OIL PAN SHAPE, ENGINE MOUNTING POINTS, ETC. THEREFORE, CODE LETTER 'Q' WILL CONTINUE AS FIRST LETTER

OF 'HX' ENGINE CODES. SECOND CODE LETTER INDICATES ENGINE CHARACTERISTICS AND IS ALSO UNCHANGED FROM

PREVIOUS MODEL SERIES.

THE ENGINE SERIAL NUMBER STARTS AT 1001 AND RUNS IN CONTINUOUS NUMERICAL SEQUENCE REGARDLESS OF ENGINE SIZE.

ENGINE SIZE DESIGNATIONS ARE :-

L6 ENGINE

173 LC(2850)- QE

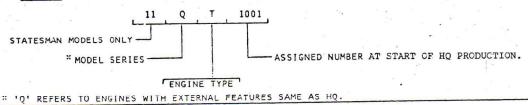
173 HC(2850)- QD

253 HC (4.2)- QR

202 LC(3300)- QM

202 HC(3300)- QL

EXAMPLE :-



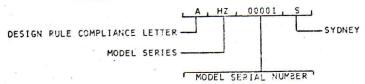
#### VEHICLE SERIAL NUMBER

LOCATION: STAMPED ON FRAME RIGHT HAND SIDE FRONT, IN ENGINE COMPARTMENT.

CODE : VEHICLE SERIAL NUMBER AT EACH BODY ASSEMBLY PLANT EXCEPT DANDENONG, STARTS AT 00001 AND IS PRE-

FIXED BY MODEL SERIES AND SUFFIXED BY A PLANT LETTER WHERE THE BODY IS BUILT. DANDENONG COMMENCES AT 09021\*

#### EXAMPLE :-



ALPHA CODE LETTER DENOTES COMPLIANCE WITH SAFETY DESIGN RULE. .

LETTER STARTS AT 'A' AND ADVANCE TO 'B', 'C' ETC. WITH INTRODUCTION OF ADDITIONAL DESIGN RULES.

\* FIRST 20 NUMBERS ARE RESERVED FOR PRE-TEST VEHICLES.

Issued: MAY, 1977 Revised:

F ~ i2

## SPECIFICATIONS

SERIAL NUMBERS IDENTIFICATION AND LOCATION (CONTINUED)

#### BODY IDENTIFICATION PLATE

LOCATION :

ATTACHED TO TOP LEDGE OF SHROUD PANEL - LEFT SIDE - UNDER ENGINE HOOD

EXAMPLE :-

BODY SERIAL NUMBER \_\_\_\_\_ ASSEMBLY PLANT

ADDITIONAL INFORMATION ON PLATE :- MODEL, TRIM, PAINT, ENGINE, TRANSMISSION AND REAR AXLE NUMBERS. PRODUCTION OPTION NUMBERS FOR ENGINE, TRANSMISSION AND REAR AXLE TO BE STAMPED ON WHEN OPTION/S IS/ARE EXERCISED OVER STANDARD POWER TRAIN COMBINATION.

#### V.I.N. PLATE ATTACHED TO TOP LEDGE OF SHROUD PANEL - RIGHT SIDE - UNDER ENGINE HOOD LOCATION : EXAMPLE :-D , J5 , 00025 SERIES CODE GMH DESIGNATION -VEHICLE SERIAL NUMBER MODEL CODE BODY STYLE ASSEMBLY PLANT CODES H1 THRU H4 - BRISBANE MODEL YEAR HS THRU H9 - SYDNEY J1 THRU J9 - DANDENONG L1 THRU L5 - ADELAIDE F - 1976 G - 1977 H - 1978 V.I.N. CODES V.I.N. CODE MODEL IDENTIFICATION MODEL 8M60 8WM60 HOLDEN CHASSIS & CAB 8M70 SWM70 HOLDEN PANEL VAN 8M80 8WM80 HOLDEN UTILITY KINGSWOOD SL SEDAN KINGSWOOD SL STATION WAGON 8WM69 8N69 8N35 8WN35 8N70 KINGSWOOD PANEL VAN KINGSWOOD UTILITY 8WN80 8N80 PREMIER SEDAN PREMIER STATION WAGON 8969 8WP69 8P35 8WP35 8WQ69 8Q69 GTS SEDAN STATESMAN DEVILLE 8WS 69 8569 8T69 STATESMAN CAPRICE 8WT69 (OPTIONAL MODELS - BASED ON REGULAR MODELS LISTED ABOVE) 8869 8WN69 KINGSWOOD SEDAN 8N35 KINGSWOOD SEDAN 8WN 35 8M70 SANDMAN PANEL VAN 8WM70

#### SAFETY COMPLIANCE PLATE (EXCEPT EXPORT VEHICLES)

LOCATION : ATTACHED TO TOP LEDGE OF SHROUD PANEL - RIGHT SIDE - UNDER ENGINE HOOD

PLATE STAMPED WITH THE FOLLOWING INFORMATION :-

AUSTRALIAN DESIGN RULE NUMBERS

VEHICLE SERIAL NUMBER

8WM80

VEHICLE MAKE - HOLDEN OR STATESMAN

SANDMAN UTILITY

GROSS VEHICLE WEIGHT IN KG'S (COMMERCIALS ONLY)

8M80

VEHICLE MODEL NAME AND STYLE

SEATING CAPACITY OF VEHICLE

MONTH AND YEAR OF MANUFACTURE

FOR EXPORT COMMERCIAL VEHICLES A G. V.W. PLATE IS FITTED IN THIS LOCATION.

. .

S - SYDNEY M - MELBOURNE A - ACELAIDE B - BRISBANE

Issued: 1977 Revised: 6020REF, 1977

F - 13 .

<sup>\*</sup> ASSEMBLY PLANT CODES

136 kg REARLS AD H2 WACON 544 PAYLONA

# HOLDEN 'HZ' FEATURES

## SPECIFICATIONS

### OPTION PENALTY WEIGHTS

Kg. ONLY

	.CHASSIS	CINGSWOOD		GTS	DEVILLE	CAPRICE	K'WOOD SL	PREMIER	PANEL VAN	CALAIS	K'WOOD A9K	SANDMAN
OPTIONS OR ACCESSORIES	CAB	SL	PREMIER	SEDAN			STATION	WAGON	S UTILITY	NA	STD	NA
300 L6 3 SPEED MANUAL	STD	STD	NA -	N A	N A	NA		Subtract		NA	NIL	NA
300 L6 4 SPEED MANUAL	NIL	NIL	Subtract 0.8	N A	N A	NA	NIL	6,8	NIL	NA NA		NA NA
300 L6 TRIMATIC	+ 6.8	+ 6.8	STD	NA	NA	. NA	+ 6.8	STD	+ 6.8		+ 6.8	'NA
,2 V8 3 SPEED MANUAL	+ 72	+ 72	NA	. NA	N A	NA	+ 72	NA -	+ 72	NA -	+ 72	
.2 V8 4 SPEED MANUAL	+ 73	+ 73	+ 66	STD	N A	N A	+ 73	+ 66	+ 73	NA .	+ 73	STD
2 V8 TRIMATIC	+ 81	+ 81	+ 74	+ 8	HA	NA	+ 81	+ 74	+ 81	NA NA	+ 81	+ 8
5.0 V8 4 SPEED MANUAL	NA	+ 74	+ 67	+ 1	NA NA	NA	+ 74	+ 67 ·	+ 74	NA	+ 74	+ 1
5.0 V8 TURBO HYDRAMATIC	NA	+100	+ 93	+ 27	STD	STD	+100	+ 93 Subtract	+100	SUBtract	+100	+ 27
BENCH FRONT SEAT	STD	Subtract 9	Subtract 9	NA	Subtract 9	NA	9	9	STD	9	STD	NA
BUCKET FRONT SEAT	+ 9	STD	STD	STD	STD	STD	STD	STD	+ 9	STD	NA:	STD
SIDE DOOR ELECTRIC LOCKS	NA	NA	NA	NA	+ 4	+ 4	NA	NA	NA	+ 4	NA	NA
CASSETTE TAPE/ RADIO (TBA)			10			SYSTEM	1/2 // 8			1/2		+
	+ 9	10	+ 9	+ 9	STD	STD	+ 9	+ 9	+ 9	STD	+ 9	+ 9
POWER STEERING	NA.	NA	+ 10	+ 10	+ 10	STD	NA	+ 10	NA	.STD	N.A	N A
POWER WINDOWS	NA NA	NA.	NA	NA	NA	NA	+ 2	+ 2	NA	N A	NA	N A
POWER TAILGATE		1	+ 13	STD	STD	STD	NA	N.A.	NA	STD	NA	NA
DUAL EXHAUST	NA.	+ 13	+ 13	0.13		1,0			7 -			
GROSS LOAD SUPSENSION	HA	+ 9	÷ 9	+ 9	+ 9	+ 9	+ 9	+ 9	+ 11	+ 9	+ 9	+ 1
OUTBACK SUSPENSION	Subtract		STD	STD	STD	STD	STD	STD	Subtrac	t STD	NA .	STO
CARPETS		+ 3.0	+ 1	STD	+ 1	+ 1	+ 1	+ 1	+ 1	+ 1	+ 1	STO
FRONT AIR DAM (Not optional Information	+ 1	+ 1			+ 2	+ 2	NA.	NA	NA	+ 2	NA	NA
REAR DECK SPOILER only)	NA	+ 2	+ 2	STD		NA	STD	NA	+ 3	IIA.	NA	NA.
SEAT SEPERATOR	+ 3	STD	NA_	STD	STD	STD		STD	+ 6	STD	NA	STI
FLOORSHIFT CONSOLE	+ 6	+ 3	CTS	_	+ 5.5	+ 5.	_	NA	NA	+ 5.5	NA	NA
REAR WHEEL ANTI-LOCK	NA.	NA	AM	N A	_			+ 10	+ 10	STD	+ 10	+ 1
REAR WHEEL DISCS	NA	+ 10	+ 10	STD	STD	STE			+ 12	+ 11	+ 11	+ 1
TOW BAR	+ 12	+ 11	+ 11	+ 11	+ 11		+ 11	+ 11				+
WINDSHIELD SUNSHADE	+ 3	+ 3	+ 3	+ 3	+ 3	+ 3		+ 3	+ 3	+ 3 NA	+ 3	NA.
RUBZER MAT	STD	+ 2	NA	NA.	11A	-NA	+ 2	HA.	+ 2	STD		_
5 CAST ALLOY WHEELS (TBA)	N A	-	_	STD		-	_	-	<del> </del>		NA	N/
5 WIRE WHEELS	N A	NA	+ 15	+ 10	+ 15	+ 15		+ 15		+ 15		+
AIRCO.IDITIONING - L6 & V8 M41	1. + 41	+ 41	+ 41	All	- NA	NA.	+ 41	+ 41		11A	+ 41	_
AIRCONDITIONING - AUTO.	+ 43	+ 43	+ 43	+ 43	+ 43	57.0	+ 43	+ 43	+ 43	STD	+ 43	+
r Retractors	1/8	9 1	er '	len								
									-			+-
				1								
	1					-					1	

HA = NOT APPLICABLE
TBA = TO BE ADVISED

Issued:

MAY, 1977

Revised: AUGUST, 1977

## SPECIFICATIONS

WEIGHTS OF MODEL AND VEHICLE VARIANTS

	TARE	SHIPPING		CURB		MAX	IMM LOADE	D VEHICLE WE	
MODEL	Kg's ONLY	TOTAL	TOTAL	FRONT	REAR	TOTAL	FRONT	ENGRG.	SALES
PASSENGER DERIVATIVE	COMMERCIAL	. VS.						-	
HOLDEN	1393	3055 1386	3170 1438			4850 2200	¥		2900 1315
KINGSWOOD	1403	3078 1396	3192 1448			4850 2200			2900 1315
PANEL VAN						ÿ.			
HOLDEN	1456	3194 1449	3309 1501			4850 2200			2900 1315
KINGSWOOD	1467	3219 1460	3333 ·			4850 2200			2900 1315
CHASSIS & CAB									
HOLDEN	1314	2881 1307	1996 1359			5864 2660			3900 1700
COMMERCIAL DERIVATIV	ES WITH 10	ewt/500 kg	PAYLOAD RA	ring.		Estimated			
HOLDEN & L6	1313	2879 1306	2994 1358			3968 1800			2400 1089
HOLDEN & V8	1385	3038 1378	3152 1430			4189 1900			2460 1116
KINGSWOOD & L6	1323	2901 1316	3010 1368			3968 1800			2400 1089
KINGSWOOD & V8	1395	3060 1388	3175 1440			4189 1900			2460 1116
PANEL VAN						Estimated	1		3
HOLDEN & L6	1376	3018 1369	3133 1421	OI	Au	4189	lla	inc	2400 1089
HOLDEN & V8	1448	3177 1441	32º1 1493			4299 1950			2460 1116
KINGSWOOD & L6	1387	3042 1380	3157 1432			4189 1900			2400 1089
KINGSWOOD & V8	1459	3201 1452	3316 1504			4299 1950			2460 1116
SAMDMAN									6
PANEL VAN	1499	3289 1492	3404 1544		-	4850 2200			
mon	1436	3150 1429	3265 1481			4850 2200			
SANDMAN WITH 10 cwt	./500 kg. F	AYLOAD RAT	ING	,		Estimate	d		
PANEL VAN	1496	3283 1489	3397 1541			4409 2000			
WILLIAM TO THE PARTY OF THE PAR	1433	3144 1426	3258 1478			4299 1950	12		
CHASSISACAS									
MINGSWOOD SELL 6					-				
MNGSLOOPSI-VE	3		В.						
						,			

BALANCE : TO BE ADVISED

Issued:

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### SPECIFICATIONS

#### FRONT SUSPENSION SPECIFICATIONS

DESCRIPTION

Independent, SLA type with coil springs and concentric shock absorbers with spherical ball jointed steering knuckle for each wheel. Lower control arms are linked to a rubber mounted stabilizer bar.

ROLL CENTRE HEIGHT - ABOVE GROUND @ DESIGN LOAD - ins. (mm.)

Front 3.146" (79.91)

STEERING KNUCKLES

Spindle dia. ins. (mm.)

Inner Bearings ... ...

1.2493/ 1.2498 (31.72/ 31.75)

.7493/ .7498 (19.03/ 19.04)

WHEEL BEARINGS ,

Type

Taper Roller

Lubricant

GM Wheel Bearing Grease ...

HN 1227

SPHERICAL JOINTS

Lubricant Upper & Lower

E.P. Grease Part No. 9935038

#### FRONT WHEEL ALIGNMENT AT CURB WEIGHT # 0

. . .

CONDITION	SETTING	SPECIFICAT ORIGINAL AND ALIGNME	RESETTING	SPECIFICATION DIAGNOSIS FOR REPAIR OR CUSTOMER	WARRANTY
		PER WHEEL	LIMIT*	PER WHEEL	LIMIT*
MANUAL STEERING	■Caster Degrees ·Camber Degrees Toe-in Degrees ·Toe-in inches Toe-in mm.	½ to 1½ Pos. ½ to 1½ Neg. .15 to .45 1/16 to 3/16 1.6 to 5	1, 15 to .75 1/16 to 5/16 1.6 to 8	0 to 2 Pos. 0 to 2 Neg. 0 to .45 0 to 4 0 to 6	1 1 0 to .90 0 to 3/8 0 to 9.5
POWER STEERING	Caster Degrees Camber Degrees Toe-in Degrees Toe-in inches Toe-in mm.	2½ to 3½ Pos. 0 to 1 Neg. .15 to .45 1/16 to 3/16 1.6 to 5	1 <sub>2</sub> 1 <sub>2</sub> .15 to .75 1/16 to 5/16 1.6 to 8	2 to 4 Pos. 0 to 1½ Neg. 0 to .45 0 to ½ 0 to 6	1 0 to .90 0 to 3/8 0 to 9.5

- # = Steering Wheel must be locked in the straight ahead position within ± 5 deg. Steering gear must be centralised within ± 20 deg. of gear input shaft rotation observe index markings.
- \* = Left and Right side camber and caster to be equal within limit shown
- \* = Toe-in equal within limit shown
- Ø = Shimstacks must not exceed .5 in. 127 mm.

STABILIZER BAR - Diameter mm.-

24

FRONT SPRINGS

TYPE

RH Helical coil inside diameter - ins. (mm.)

Issued: MAY, 1977 Revised: AUGUST, 1977

# SPECIFICATIONS

### FRONT SPRING APPLICABILITY

ENGINE	MODEL	PART NO.	CONDITION				
		9946833	Standard				
	SEDANS, STATION WAGONS	9946834	C60 - Airconditioning				
		2825748	Standard				
L6	PANEL VAN, UTILITY	2825749	C60 - Airconditioning  XW5 - Outback Package (without C60 Airconditioning)				
	Conslab	2825750	XW5 & C60 & FE7				
	Car club	2825749	Standard				
	CHASSIS AND CAB	2825750	C60 - Airconditioning				
	SHORT WHEELBASE SEDANS	9946835	Standard				
	STATION WAGONS	• 12	C60 - Airconditioning				
		9946838	Standard				
V8	STATESMAN DEVILLE & CALAIS	9946837	C60 - Airconditioning				
	STATESMAN CAPRICE	9946836	Standard				
	CHASSIS AND CAB, PANEL VAN, OTILITY	2825750	Standard				

Issued:

MAY, 1977

Revised: AUGUST, 1977

# SPECIFICATIONS

### FRONT SPRING SPECIFICATIONS

and the second second	WIRE DIA.	NO. OF	COILS	■ HE1G	HT - INS. (mm	.)	DEFLECTION RATE LBS/IN (kN/m)		
ART NO.	INS.(mm.)	ACTIVE	TOTAL	FREE	WORKING @	LBS.(N)	AT SPRING	AT WHEEL	
2825748	.649	7.07	8.46	13.20 (355.3)		1740 (7743)	470 (82)	118 (21)	
2825749	.649	7.07	8.46	13.44 (341.4)		1850 (8232)	470 (82)	118 (21)	
2825750	.649	7.07	8.46	13.82		2030 (9033)	470 (82)	118 (21)	
9946833	.609	7.91	9.30	14.31 (363.5)	9.50	1610 (7164)	335 (59)	84 (15)	
9946834	.648	8.94	10.33	14.23 (361.4)	(241.30)	1750 (7787)	370 (65)	TBA	
9946835	.648	8.16	9.55	14.12 (358.6)		1870 (8321)	405 (71)	101 (18)	
9946836	.669	8.76	10.15	14.65		2150 (9567)	420 (73)	ТВА	
9946837	.648	7.87	9.26	14.37 (365.0)	of A	2050 (9122)	420 (73)	ТБА	
9946838	.648	7.87	9.26	14.17 (360.0)		1970 (8766)	420 (73)	ТВА	

### FRONT SHOCK ABSORBERS

ENGINE	MODEL	DIAMETER	CONDITION	VALVE CODE	PART NO.
ENGTHE		1.62" (41 MM)	WITHOUT AIR-COND.	ZFE1.51515,151Y20	9946840
L6	ALL PASSENGER MODELS	1.748 (44.4)	WITH AIR-COND.	AST	92001182
28 9 9 T	COMMERCIALS		ALL	2FB120,20,201Y20	9946841

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MAY, 1977

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AUGUST, 1977

### SPECIFICATIONS

### REAR AXLE AND REAR SUSPENSION SPECIFICATIONS

REAR AXLE

GENERAL

ALL 6 CYLINDER MODELS EXCEPT CHASSIS & CAB

CHASSIS CAB AND V8 MODELS

STAMPED AND WELDED 0.164 IN.(4.17MM)
BANJO TYPE HOUSING WITH PRESSED ENDS.

SALISBURY TYPE WITH CAST CENTRE AND PRESSED AND WELDED STEEL TUBES OF 0.15 IN.(3.81MM) PASSENGER, AND 0.18 IN. (4.57MM) COMMERCIAL VEHICLES.

#### REAR AXLE

		BAN	JO				SALISBU	IRY	
RATIO :1	3.08	3.36	3.55	3.90	2.50	3.08	3.36	3.55	4.44 *
HYPOID GEAR Car club	<b>40 f</b>	A37.1	1391	39	39	40	37	39	40
NO. TEETH DIAMETER INS.(MM)		7.0	(177.8)				7.5(190.	5)	1
PINION GEAR	13	11	11	10	15	13	11	11	9
NO. TEETH OFFSET INS. (MM)		1.25	(31.75)	l		1.	375 (34.	9)	a.
MATERIALS:-				F 1		207			
CASE			5	NODULA	R IRON		3		
CARRIER	GREY	CYLINDER	CAST IR	М			NODULAR	IRON	
HYPOID GEARS		E 1	FINE	GRAIN S	TEEL FOR	GING			
AXLE SHAFT			FINE	GRAIN S	TEEL FOR	GING		4	
BEARINGS	1	. , .		,		· 1:			
WHEEL BEARING			TIMKEN T	APER ROL	LER UNIT	BEARIN	G .		
PINION FRONT AND REAR				TAPER	ROLLER				
FINAL DRIVE			1	TAPER	ROLLER				9 * 1 · •

LUBRICANT TYPE AND CAPACITY-IMP. PTS. (LITRES) ..

HYPOID GEAR OIL HN-1386 2.5(1.42)

LIMITED SLIP DIFFERENTIAL (P.O. G80)

HYPOID GEAR OIL GMH 9985035 2.5(1.42)

DRIVE AND BRAKING TOPQUE :

PASSENGER VEHICLES TAKEN THROUGH SUSPENSION ARMS. COMMERCIAL VEHICLES TAKEN THROUGH REAP SPRINGS.

" DUE TO THE LOW RATIO VEHICLES FITTED WITH THIS PEAR ANLE PATTO PEOUIRE AN ENGINE/VEHICLE SPEED WARNING NOTICE.

Issued:

EAY, 1977

### SPECIFICATIONS

REAR AXLE AND REAR SUSPENSION

REAR	SI	JSF	ENS	ION
				-

TYPE:

ALL EXCEPT COMMERCIAL VEHICLES

FOUR LINK TYPE UTILIZING RUBBER BUSHED ANGLED UPPER CONTROL ARMS TO PROVIDE FORE AND AFT AND SIDEWAYS AXLE LOCATION WITH PARALLEL LOWER CONTROL ARMS. AXLE MOUNTED COIL SPRINGS AND ANGLED DIRECT ACTING SHOCK ABSORBERS WITH AXLE MOUNTED STAB-ILIZER BAR CONNECTED TO THE UPPER SUSPENSION MOUNTING SUB

FRAME WITH RUBBER INSULATED L'EADING LINKS.

COMMERCIAL VEHICLES

COMMERCIAL VEHICLES

SEMI ELLIPTICAL SPRINGS WITH BONDED STEEL SLEEVE FRONT SHACKLE BUSH AND TWO PIECE RUBBER COMPRESSION TYPE REAR SHACKLE MOUNTING. ANGLED DIRECT ACTING SHOCK ABSORBERS. AXLE MOUNTED STABILIZER CONNECTED TO THE CHASSIS WITH RUBBER INSULATED TRAILING LINKS.

SPRINGS

TYPE:

ALL EXCEPT COMMERCIAL VEHICLES

.. RH HELICAL COIL

SEMI-ELLIPTIC

SHOCK ABSORBERS

TYPE:

DIRECT ACTING (DOUBLE ACTING)

REAR SPRING APPLICABILITY

MODEL	CONDITION  F72 = GROSS LOAD EQUIPMENT  XW5 = OUTBACK PACKAGE EQUIP.  = H/D FRONT & REAR SUSP.	PART NUMBER
SHORT WHEELBASE SEDAN	STANDARD	9946848
STATESMAN	STANDARD	9947878
STATION WAGON	STANDARD	9946849
CHASSIS AND CAB	STANDARD	9935932/34
	F72, XW5, FE7	
PANEL VAN AND UTILITY	STANDARD	9935933/35

STABILIZER BAR - DIAMETER MM.

L6 SV 14

COIL SPRINGS

MATERIAL

SILICON MANGAMESE STEEL

INSIDE DIAMETER

4.80 INS. (122.32 MM.)

Issued:

MAY, 1977

■Revised: August, 1977

### SPECIFICATIONS

#### PASSENGER

#### REAR COIL SPRING SPECIFICATIONS

	PART GAUGE		F COILS		■ HE1GHT	DEFLECTION RATE				
NUMBER	IN.(mm)	ACTIVE TO		FREE IN.(mm)	work nm	ING Q LBS. (N)	AT SPRING AT WHEEL LBS/INS (kN/m)			
■ 9947878	.572 (14.5)	7.13	8.56	14.8 (375.9)	0.20	970 (4316)	145 (25.4)			
9946848	.572	7.13	8.56	14.3 (363.2)	8.10	900 (4005)	145 (25.4)			
9946849	.570 (14.5)	5.99	7.42	14.72 (373.9)		1100 (4895)	165 (28.9)			

#### REAR SHOCK ABSORBERS

CONDITION	DIAMETER	■ VALVE CODE	PART NO.	MODEL
		ZFC3,12,12,15-5Y8	9946855	STATION WAGONS
STANDARD	(44.4)	ZF84,10,10,10,2Z15	9946856	SEDANS, EXCEPT GTS

#### COMMERCIAL

#### REAR LEAF SPRING SPECIFICATIONS

PART	MAIN LEAF	WIDTH OF	NUMBER	LEAF	LOAD NEWTONMETRE	S 3 CAMBER mm.	RATE
NUMBER			RH	LH	kN/m		
935935 RH	9 4 4		PRIMARY - 3	8.0	3270 @ 66	2800 @ 66	29.3
9935933 LH	1372	65	SECONDARY- 1	13.0	6565 @ 13	6065 @ 13	51.8
9935934 RH	(54)	(2.5)	PRIMARY - 3	7.5	2725 @ 91	2275 @ 91	39
9935932 LH	4 4		SECONDARY- 3	13-0	7825 @ 25	7400 @ 25	11.1

#### REAR SHOCK ABSORBERS

CONDITION	DIAMETER INS. (mm)	VALVE CODE	PART NO.	MODEL
STANDARD	1.75 (44.4)	■ ZFA4G19-2Y11	9947908	ALL
F72 GPOSS LOAD PACKAGE FE7 HD F & R SUSPENSION	1.62 (41.1)	2FC2.5L12-279	9940655	OTILITY & PANEL VAN

Issued:

MAY, 1977

■ Revised: August, 1977

# SPECIFICATIONS

#### PROPELLER SHAFT APPLICABILITY

ENGINE	TRANSMISSION	WHEELBASE - INS. (CM)	PROPELLER SHAFT PART NUMBER
Lô	3 SPD. 4 SPD'. TRIMATIC	111 (281.9)	2814337
	3 SPD. 4 SPD		2814287
	TRIMATIC	114 (289.6)	2814338
	3 SPD. 4 SPD. TRIMATIC	120.4 (305.8)	9929974
	3 SPD. 4 SPD. TRIMATIC	(001.0)	2814339
	TURBO HYDRAMATIC	111 (281.9)	9933672
V8 .	3 SPD. 4 SPD. TRIMATIC	(000 5)	2814340
	TURBO HYDRAMATIC .	114 (289.6)	9933673
	3 SPD. 4 SPD. TRIMATIC	120.4 (305.8)	9929265
	TURBO HYDRAMATIC	120.4 (305.8)	9935855

#### PROPELLER SHAFT SPECIFICATIONS

PART NUMBER	LENGTH C/L TO C/L OF U JOINTS INS. (CMS)	OUTSIDE DIA. INS. (MM)	WALL THICKNESS INS. (MM)	NO. OF SPLINES
. 2814337	57.3 (146)			
2814339	56.3 (143)	2.75 (69.9)		
9933672	)0.3 (II)			
2814287	60.3 (153.2)	3.0 (76.2)	.065 (1.7)	27
2814340	59.3 (150.6)	3.0 (70.2)		
2814338	60.3 (153.2)	2.75 (69.9)		
9933672	55.6 (141.2)	2.75 (09.37		31
9933673	58.6 (148.8)	3.9 (76.2)		
9929974	65.8 (167.1)	3.3 (83.8)	.072 (1.8)	27
9929265				
9935855	65.18 (165.56)	3.5 (88.9)	.072 (1.8)	31

Issued:

MAY. 1977

### **SPECIFICATIONS**

#### BRAKES

B K A K	<u> </u>
TYPE	LININGS - (Cont'd)
Front Integral hub and ventilated rotor with single piston	Effective Area - sq. ins. (cm <sup>2</sup> ) 56.76 (366.1)
aluminium sliding pin caliper.	Gross Area - sq. ins. (cm <sup>2</sup> ) . 64.12 (413.6)
Rear Except GTS & Statesman (A) Drum, Duo Servo	
GTS & Statesman (B) Disc	FRONT CALIPER
SYSTEM DESCRIPTION Four wheel hydraulic with dual master cylinder to provide	Material Composite lightweight aluminium/ cast iron.
separate hydraulic systems for front and rear brakes.	Piston dia. Nominal - ins. mm 2.50 (63.5)
FRONT DISCS	Mounting Sliding Pin
Material Cast iron	(B) REAR CALIPER
Diameter - ins. (mm.)	Material Cast Iron
Outer 10.88 (276.4) Inner 6.50 (165.1)	Piston dia. Nominal - ins. (mm) 1.937 (49.2)
Thickness - Nominal - ins. (mm.) 1.00 ( 25.4)	Mounting Sliding Pin
Swent Area - sq.ins. (cm <sup>2</sup> )	(A) REAR WHEEL CYLINDER
2 Disc 2 Surfaces 211.52 (1364.6)	Piston dia Nominal - ins. (mm.) .875 (22.3)
(B) REAR DISCS	Mounting Bolted to Backing Plate
Material Cast iron	Brake Attachment Automatic
Diameter - ins. (mm.) Outer 11.52 (292.6)	PARKING BRAKE
Inner	Type Mechanical pull on rear brakes, cable operated via
Swept Area - sq.ins. (cm²)  2 Discs 2 Surfaces 224.44 (1448)	an equalizer.  Control Hand lever with push button
Z DISCS Z Surfaces Zerrit (2110).	release
(A) REAR DRUMS	Location Floor mounted on right side of driver's seat.
Material Cast iron rims with steel centres  Diameter - Nominal - ins. (mm.) 10 (254)	
Effective Swept Area - sq.in.(cm <sup>2</sup> ) 109.95 (719.3)	MASTER CYLINDER  Type
그는 마셨다면 하다 하다 마이 나는 아이들은 아이들이 모든 사람들이 되는 것은 그리고 있다.	Type Dual reservoir tandem piston.  Fluid type & capacity fl.oz (ml) GM4653 M Type 450 -6.3 (180)c.
TOTAL SWEPT AREA - sq.ins. (cm <sup>2</sup> )  (A) Disc/ Drum 321.47 (2074)	Piston travel - ims. (mm.) 1.215 (30.9)
(A)Disc/ Drum 321.47 (2074) (B)Disc/ Disc 430.96 (2780)	Diameter - ins. (mm.) 1.00 (25.4)
FRONT DISC PADS	POWER ASSISTANCE
Material Moulded asbestos composition inner, semi metallic outer.	Vacuum Servo
Attachment to Backing Resin bonded.	Make PBR (A) Single piston suspended vacuum
Pad Area per Caliper - sq.ins.(cm <sup>2</sup> ) 15.4 (99.3)	Type (B) Dual piston suspended vacuum Vacuum Piston - dia. ins. (mm.) (A) 10" (254) (B) 9" (229)
Pad Thickness - ins. (mm.)350 ( 8.9)	Boost Ratio :1 3.8 :1
Total Pad Area - sq.ins. (cm <sup>2</sup> ) 30.8 (198.7)	
(A) Total Pad & Lining Area - sq.ins.(cm <sup>2</sup> ) 87.6 (564.8)	Type Pressure sensitive (integral
(B) REAR DISC PADS	with pressure diff. switch)
Material Moulded asbestos composition inner, semi metallic outer.	Location RH wheelhouse above upper suspension arm attachment bolts
Attachment to Backing Resin bonded	Short Wheel Base Long Wheel Base 220 - 245 295 - 320
Pad Area per Caliper - sq.ins.(cm <sup>2</sup> ) 17.94 (115.7)	Input Input
Pad Thickness - ins. (mm.)350 ( 8.9)	
Total Pad Area - sq.ins.(cm <sup>2</sup> ) 35.88 (231.5)	Output @ 1,000 psi. Input 420 - 465 495 - 540  @ 6895 kPa 2894 - 3204 3410 - 3721
(B) Total Pad Area Front & Rear sq.ins.(cm <sup>2</sup> ) 66.63 (430.2)	Brake System Pressure Differential
(A) REAR DOUM BRAKE LININGS	Warning Switch Brake failure warning light on instrument panel illuminates if
Material Moulded asbestos composition.	pressure differential between
Attachment to Shoe Rivetted	front & rear brake circuits exce 120 - 170 psi (827 - 1171 kPa)
Width - Nominal - ins 1.75 (44.5)	Rear Wheel Lock Control Brake failure warning light
Length - Nominal - ins. (mm.) Primary 7.97 (202.4)	illuminates if total electrical failure occurs to system.
Secondary 10.35 (262.9)	Park Brake Warning Park brake warninglamp illumin-
201 (5.11)	II

88 2032 - 2205 65 495 - 540 3410 - 3721 ure warning light on panel illuminates if differential between ear brake circuits exce psi (827 - 1171 kPa) ure warning light if total electrical urs to system. ... Park brake warninglamp illumin-ates if park brake is in operatio Park Brake Warning ... AUGUST, 1977 Revised:

Issued:

Thickness - Nominal - ins. 9mm.) ... .201 (5.11)

JULY, 1977

### SPECIFICATIONS

#### ENGINE DATA:

### 1976 ADR EMISSION ENGINES

ENGINE DESIGNATION	3,3 HC MANUAL	3,3 LC MANUAL	3,3 HC AUTO.		4.2	нс	5.0 HC
ACTUAL LITRES - L		3.	298		4.1	42	5.044
PISTON DISPLACEMENT CU.INS.	1	201	1.25		252	. 81	307.83
COMP. RATIO :1 (MAX.)	9.2	7.5	9.2		9.	4	9.4
PETROL RESEARCH OCTANE RATING	97	. 87	97		9	7	97
NUMBER-OF CYLINDERS		S	IX			EIG	CHT
BORE INS.		3.625	x 3.250		3.62		4.000 x 3.062
STROKE mm.		92.075	ж 82.550	7 - 17 - 3 -	92.0 77.		101.600 x 77.775
TAXABLE HORSEPOWER RAC OR SAE		3.	1.5		42	. 0	51.2
BRAKE HORSEPOWER GM TEST 20 GROSS @ RPM. GROSS	109 3900	102 4000	118 4000		1 45	61 50	216 4800
KILLOWATTS GM TEST 20 GROSS GROSS @ RPM. kw.	81 3900	76 4000	88 4000			20 50	161 4800
TORQUE LBS/FT. GM TEST 20 GROSS @ RPM. GROSS	185 1400	181 1200	185 2100		26	40 00	295 3100
TORQUE NEWTON METRES Nm GROSS @ RPM. GM TEST 20 GROSS	251 1400	245 1200	251 2100		3 26	25 00	400 3100
DISPLACEMENT GROSS BHP/CU.IN.	.55	51 A	.61	alla		63	.70
DISPLACEMENT GROSS kW/LITRE	25	23	27			29	32
IDLE SPEED MANUAL TRANSMISSION			850	PRESET - NOT T	1 1	00	850
IDLE SPEED AUTO TRANSMISSION			650 DRIVE	RESEL - NOT I	J L	625 D	
COMP. PRESSURE HOT CRANKING		то	BE EQUAL WIT	CHIN 20 PSI (	140 KPA)	i i	Tara da la
ENGINE ASM. AS SHIPPED		INE WE BS. (Ko					
3 & 4 SPEED							
AUTOMATIC			TO E	BE ADVISED	1 4 . tr		
POWER PLANT ASM.							
3 SPEED							

3.3 L.C. AUTO. CANCELLED AFTER JANUARY 1, 1978.

4 SPEED AUTOMATIC

Issued: MAY, 1977 Revised: JULY, 1978

TO BE ADVISED

# SPECIFICATIONS

### ENGINE DATA EXPORT ENGINE RANGE

ENGINE DESIGNATION	2,8 HC	2,8 LC	3,3 HC	3,3 LC	4,2 HC	5,0 HC
	2.8	38	3.2	98	4.142	5.044
ACTUAL LITRES - L	173		201	.25	252.81	307.83
DISPLACEMENT CU.INS.			9.4	7.8	9.0	9.7
COMP. RATIO :1 (MAX.)	9.4	8.3	9.4	7.0	7.0	
PETROL RESEARCH OCTANE RATING	97	87	97	87		97
NUMBER CYLINDERS			SIX	N	E	IGHT
BORE INS.	3.500 :	x 3.000	3.625	x 3.250	3.625 x 3.062	4.000 x 3.062
STROKE mm.	88.900	x 76.200	92.075	x 82.550	92.075 x 77.775	101.600
TAXABLE HORSEPOWER RAC OR SAE	29	29.4		1.5	42.0	51.2
BRAKE HORSEPOWER GROSS @ RPM.	105 @ 4000	95 @ 4200	110 @ 4000	100 @ 3600	175 @ 4800	250 @ 5000
KILLOWATTS GROSS @ RPM.	78 @ 4000	71 @ 4200	82 @ 4000	75 @ 3600	130 @ 4800	186 @ 5000
TORQUE LBS./FT. GROSS @ RPM.	165 @ 2400	150 @ 2000	190 @ 1600	180 @ 1600	240 @ 3000	320 @ 3400
TORQUE NEWTON METRES GROSS @ RPM.	224 @ 2400	203 @ 2000	258 @ 1600	244 @ 1600	325 @ 3000	434 @ 3400
DISPLACEMENT GROSS BHP/CU.IN.	.61		. 55	. 50	.69	.81
DISPLACEMENT GROSS kW/LITRE	27	¥ *	31	37		
IDLE SPEED MANUAL TRANSMISSION	,i	IDLE SPEED A	ND MIXTURE PR	650 ESET - NOT TO	D BE RE-ADJUSTE	D
IDLE SPEED AUTO TRANSMISSION				575 DRIVE		
COMP. PRESSURE HOT CRANKING	·		BE EQUAL WITH	IN 20 PSI (	140 KPA)	

AUTOMATIC

ENGINE ASM. AS SHIPPED		
3 & 4 SPEED	TO BE ADVISED	
AUTOMATIC	10 88 1.0.1.002	
POWER PLANT ASM.		
3 SPEED		
4 SPEED	TO BE ADVISED	

Revised: AUGUST, 1977 Issued: MAY, 1977

# SPECIFICATIONS

ENGINE DATA

#### CAR PERFORMANCE DATA

TYRE PERF AXLE RATIO		AXLE RATIO	2.60		3.08			3.36			3.55		3.			4.44	
SIZE (BASE)	COND.	:1 ENGINE B	4.2 5,0	2,8	3,3	4,2 5,0	2,8	3,3	4,2 5,0	2,8	3,3	4,2 5,0	2,8	3,3	2,8	3,3	5,0

E78514	1/2		1232	1330		1344	1451		1420	1534		1560	1685			
E78514 E78L14 1955R14LT		7	(233)	(252)		(254)	(275)	-	(269)		14	(295)	(319)			
		1166		1347	1273		1469	1358	1	1553	1468				g	
ER78514	PISTON	(221)		(255)	(241)		(278)	(263)		(294)	(278)					
· /	TRAVEL	1153			1279		-	1393	1/2		1473					
ER70H14	DIRECT	(218)		ME	(242)			(254)			(279)					
1	DIRECT	1126	(1)	1.11	1248			1361			1439	1. /	1 2/			. 4
FR78S14	RATIO	(213)			(236)			(258)			(272)					100
97	FEET/ MILE	1119	1215	1312	1240	1325	1431	1352	1400	1512	1430	1538	1662			T .
F78L14 1955R14	(METRES/KILOMETRES)	(212)			(235)	1	Α.	(256)	(265)	(286)	(271)	(291)	(315)		1.	
			1			1304	1408	1330	1377	1487	1406			1723	1855	1758
F78-14LT		-			1	(247)	(267)	(252)	(261)	(282)	(265)			(326)	(351)	(333)

E78514		1	$\Box$	41.1	44.8	47.3	52.0	
E78L14 195R14LT				(25.5)	(27.8)	(29.4)	(32.3)	
			37.5	41.6	45.4	47.9	* * *	
ER78514			(23.3)	(25.8)	(28.2)	(29.8)		
	ENGINE		37.7	41.7	45.5	48.1		* * * * * * * * * * * * * * * * * * * *
ER70H14		. (	(23.4)	(25.9)	(28.3)	(29.9)		
	RPM/MPH		36.8	40.7	44.5	47.0		
FR78514		*	(22.9)	(25.3)	(27.6)	(29.2)		
	RPM/ KMH			40.5	44.2	46.7	51.3	i i
F78L14 195SR14			(22.7)	(25.2)	(27.5)	(29.0)	(31.9)	
F78-14LT	A B B				43.4	45.9		57.4
.,0 1421					(27.0)	(28.5)		(35.7)

Issued:

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Revised: AUGUST, 1977

## SPECIFICATIONS

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3.55

ENGINE DATA

3 CAR PERFORMANCE DATA (Continued...)

TYRE SIZE	PERF.	AXLE RATIO	2,60		3.08			3.36			3.55	, .	3.	90		4.44	. 11
(BASE)	COND.	ENGINE .	4.2 5.0	2.8	3.3	4.2 5.0	2.8	3.3	4.2	2.8	3.3	5.0	2.8	3.3	2.8	3.3	4.2 5.0

E78514			24.5	22.5	21.3	19.3	
E78L14 195R14LT			(39.4)	(36.2)	(34.3)	(31.0)	
	Ca	28.5	24.0	A22.0 S	20.9	lnc	
ER78514	TOP GEAR	(45.8)	(38,6)	(35.4)	(33.6)		
	TOP GEAR	28.4	23.9	21.9	20.3		
ER70H14	MPH/1000	(45.7)	(38.43)	(35.3) •	(33,-5)	1 0	
	ENGINE RPM	29.1	24.5	22.5	21.3		
FR78S14	4.	(46.8)	(39.4)	(36.2)	(34.3)	=	e e
570.16	(KMH/1000		24.7	22.6	21.4	19.5	
F78L14 1955R14	ENG INE		(39.7)	(36.4)	(34.4)	(31.4)	L + 1
F78-14LT			10 at a	23.0	21.3		17.4
				(37.0)	(35.1)		(28.0)

Issued:

MAY, 1977 Revised: OCTOBER, 1977

## SPECIFICATIONS

#### ENGINE DATA

THE 'HE' ENGINE RANGE CONSISTS OF CARRYOVER 'HX' ENGINES.

			PRINCIPAL	COMPONENTS	
CYLINDER HEAD				CRANKSHAFT (CONTD.)	
MATERIAL			CAST IRON	STROKE - INS. (MM)	
COMBUSTION CHAMBER WITH VALVES AND SPA				L6 - 2850	2.995/3.005 (76.0733/76.3273)
IN PLACE.				3300	3.245/3.255 (82.4233/82.6773)
L6 - 2850 HC, 2850 LC, 3300	::		45.37 ± 1.0CC 53.50 ± 1.0CC	∧8 ··· ··	3.057/3.067
V8 - 4.2, 5.0			55.60 ± 1.0CC	JOURNAL D:AMETER - INS.(Mi)	
CYLINDER BLOCK				L6	2.497/2.498
MATERIAL			CAST IRCN		(63.4240/63.4494)
BORE - INS. (MM)				V8	2.397/2.398 (60.8840/60.9094)
L6 - 2850	••	Ca	3.5000/3.5030 (88.9004/88.9766)	TORSIONAL DAMPER PULLEY DIA IN	NS.(MM)
3300, V8-4.2	2	•••	3.6250/3.6280 (92.0754/92.1516)	L6	5.90 (149.86) 6.03 (153.16)
V8 - 5.0	•••	••	4.000/4.0030 (101.6004/101.6766)	MAIN BEARINGS	
CRANKSHAFT				TYPE	PRECISION REMOVABLE
MATERIAL	• •		NODULAR CAST IRON	MATERIAL	
WEIGHT LES. (KG) NO	м.	• •			CORDER/LEAD CITEL DACKED
L6 - 2850 3300		• •	44.1 (20.00) 48.0 (21.77)	L6, V8 NUMBER	COPPER/LEAD STEEL BACKED
V8 - 4.2 5.0	••	::	50.4 (22.86) 52.0 (23.59)	L6	7 5
COUNTER WEIGHTS				DIAMETRAL CLEARANCE - INS.(MM)	0010/0018
L6	• •	••	6	END THRUST - INS.(MM) NOM.	
V8	••	••	•	END THRUST - THS. (MM) NOT.	.002/.006 (.0508/.1524)
				CRANKPIN JOURNAL DIA INS. (MM	)
				L6	1.899/1.900 (48.2348/48.2602)
				V8	2.124/2.125 (53.9498/53.9752)

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MAY, 1977.

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## SPECIFICATIONS

#### ENGINE DATA

#### PRINCIPAL COMPONENTS (CONT'D)

WEIGHT INC. RING GEAR - LBS. (k	g.)
L6	23.86 (10.83)
V8	32.13 (14.57)
AMSHAFT	CAST IRON
MATERIAL LOCATION	CASI IKUN
L6	IN CRANKCASE -
	TOP RH SIDE
V8	IN CRANKCASE - ABOVE CRANKSHAFT
END PLAY - INS. (mm)	
L6	.002/.006
V8	.002/.014
	(.0508/.3556)
DRIVE TYPE	
L6	GEAR A
v8	SINGLE ROW CHAIN
ISTONS	
MATERIAL	ALUMINIUM ALLOY TIN PLATED
FEATURES	SIDE RELIEVED TRUNK TYPE WITH STRUT AND TRANSLOT
TOP FEATURES & CAPACITY cc's	
2850 LC	3.71
CAVITY 2850 HC	1.92
3300 LC	19.89
CAVITY	
3300 нс	2.36
4.2 LC CAVITY	FLAT - EXPORT ENG.
4.2 HC SPERICAL DOME	3.34 LOCAL ENG.
5.0 CAVITY	9.25
*PISTON DIAMETER - INS. (mma)	* ***
L6 - 2850	3.4992/3.4995
	(\$8.8800/88.8876)
- 3300	3.6242/3.6272 (92.0550/92.1312)
v8 - 4.2	3.6239/3.6269 (92.0474/92.1236)
- 5.0	3.9989/4.0019
- 0.0	(101.5725/101.6487)

	and the second second
PISTONS (Cont'd)	
SKIRT CLEARANCE IN BORE - INS. (mm	m)
L6	.0005/.0011 (.0127/.0279)
V8	.0008/.0014 (.0203/.0356)
* AT DIA. 2.0 INS. (50.8mm) FROM	PISTON TOP
TOP LAND CLEARANCE IN BORE - INS.	
L6 - 2850	.0330/.0440 (.8382/1.1176)
- 3300	.0340/.0450 (.8636/1.1430)
V8 - 4.2	.0340/.0450 (.8636/1.1430)
- 5.0	.0370/. <mark>0460</mark> (.9398/1. <b>16</b> 84)
PIN BORE OFFSET - INS. (mm) NOM.	.060 (1.52)
COMPRESSION HEIGHT - INS. (mm)	
2850	1.799/1.801 (45.69/45.74)
3300	1.674/1.676 (42.51/42.57)
4.2 & 5.0	1.700/1.702 (43.18/43.23)
PISTON WEIGHT - (grams.) NOM.	
L6 - 2850	455 466
V3 - 4.2	509 632
PISTON PINS	
TYPE	SEMI FLOATING RETAIN IN CON RODS
DIAMETER - INS. (mm)	
L6	.8660/.8663 (21.9965/22.0041)
v8	.9270/.9273 (23.5459/23.5535)
LENGTH - INS (mm) NOM.	
L6	2.72 (69.0883)
V8 - 4.2 5.0	2.72 (69.0883) 2.88 (73.1523)
DIAMETRAL CLEARANCE IN PISTON - INS. (MEM.)	.00015/.00025
INTERFERANCE FIT IN CON ROD.	.0008/.0016
COMPRESSION RING UPPER	
MATERIAL	CAST IRON
TYPE	BALANCED SECTION
FINISH	BARREL LAPPED MOLYB- DENUM FILLED
WIDTH - INS. (mm)	.0775/.0780 (1.9685/.1.9812)
AIR THE 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

.010/.020 (.25/.50)

Issued:

MAY, 1977

GAP - INS. (mm) NOM. Revised:

## SPECIFICATIONS

#### ENGINE DATA

#### PRINCIPAL COMPONENTS (CONT'D)

			the second for	VALVE TRAIN
COMPRESSION RING	LOWER			INCLINED PUSH ROD
MATERIAL	••		CAST IRON	VALVES WITH NON-
TYPE	J. 1994		TAPERED FACE TORSIONAL	ADJUSTABLE ROCKER ARMS MOUNTED IN
L6		••	TAPERED FACE TORSIONAL	PAIRS
v8		••	REVERSE TWIST	LIFTERS HYDRAULIC
FINISH	••	••	WEAR RESISTANT COATING	DESCRIPTION CUT IN CYLINDER HEAD
WIDTH - INS. (M	CMP		.0775/.0780 (1.9685/1.9812)	SEAT / FACE ANGLES - DEG.
GAP - INS. (N	(M)			EVHALICT
L6 - V8 4.2			.010/.020	HEAD SEAT VALVE FACE
			.011/.021	46 45
5.0	••	••	(.28/ .53)	INLEI
				EXHAUST SEAT WIDTH IN HEAD - INS. (MM)
OIL CONTROL RING			STEEL	
MATERIAL	Cox.	Wry	SEGMENTED (2) WITH	v8
TYPE			CIRCUMFERENTIAL EX- PANDER TYPE SPACER	
FINISH			CHROME PLATED PERIPHERY	INLET SEAT WIDTH IN HEAD .035/.060 (.8890/1.5240)
RAIL GAP - INS	MON (MM)		.015/ .055	VALVE EXHAUST
		Ш	+.19 /19	MATERIAL AUSTENITIC 21-4N STEEL
EXPANDER GAP	- ••		4.13 /	HEAD DIAMETER - INS. (MM)
CONNECTING RODS			STEEL FORGING	L6 1.271/1.281 (32.2835/32.5375)
MATERIAL		OTNC SH		1.475/1.485
ASSEMBLY WEIGHT	.) NOM.	KING 311		v8 (37.4651/37.7191)
L6 ••	••		15.5 (481)	OVERALL LENGTH - INS. (MM)
v8		••	18.9 (588)	L6 4,493/4,513 (114,1226/114.6307)
END PLAY			20057 2325	vs 5.217/ 5.237
L6 ••	•••		.0085/.0135 (.2159/.3429) .008/.014	(132.5123/133.0203)
<b>v</b> 8		•	(.2032/.3556)	STEM DIAMETER - INS. (MM)
CRANKPIN BEAR				STEM CLEARANCE - INS. (MM)
TYPE		••	PRECISION REMOVABLE STEEL BACKED	.0020/.0037 (.0508/.0940)
MATERIAL .			COPPER / LEAD	v8
DIAMETRAL	CLEARANCE -	INS. (	Сим	
L6 .		••	.0010/.0018	LIFT - INS. (MM)
			.0007/.0022	L6
∨8 .			(.0178/.0559)	
		1 - 1		VALVE CLEARANCE ZERO

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## SPECIFICATIONS

#### ENGINE DATA

#### PRINCIPAL COMPONENTS (CONT'D)

	PRINCIPAL CONTO	112.120 (0011			
VALVE INLET		ACT	JAL VALVE TIMING - DEG. CRANKSHA	FT	Parent and an other parents and a second
MATERIAL	ALLOY STEEL			EXCLUDING	
HEAD DIAMETER - INS. (mm)				RAMPS	RAMPS
L6	1.488/1.498	EA L6	INLET - OPENS (BTC)	29	77
-	(37.7955/38.0493)	IT	- CLOSES (ABC)	59	107
V8 /	1.755/1.765	S 0 .	DURATION	268	364
	(44.5772/44.8312)	S T	EXHAUST - OPENS (BBC)	64	112
OVERALL LENGTH - INS. (mm)	4 405/4 575	O A	- CLOSES (ATC)	24	72
L6	4.495/4.515 (114.1734/114.6315)	N S	DURATION	268	364
V8	5.211/5.231		OVERLAP	53 15	149 35
	(132.3599/132.8679)	A L6	INLET - OPENS (BTC)	45	75
STEM DIAMETER - INS. (mm)	3410/.3417 (8.6614/8.6792)	L	- CLOSES (ABC)	240	290
STEM CLEARANCE - INS. (mm)		0	DURATION OPENIC (REC)	50	70
SIEFI CLEARANCE - INS. (LLL)	(.0254/.0686)	T	EXHAUST - OPENS (BBC)	10	40
LIFT - INS. (CD)		H	- CLOSES (ATC) DURATION	240	290
L6	338 (8.5852)	R.	OVERLAP	25	75
V8	400 (10.1600)	E V8	INLET - OPENS (BTC)		-
VALVE CLEARANCE (HOT) - IN	S. (mm) ZERO	E V8	- CLOSES (ABC)	14 60	32 86
VALVE ROCKER ARM	r club of	I I	DURATION		
TYPE	CYLINDRICAL FULCRUM	ALC: NO.	EXHAUST - OPENS (BBC)	254 42	298
DAMES A	SUPPORTED	I 4.4	- CLOSES (ATC)	32	58
RATIO :1	1.50	N	DURATION	254	298
16	1.00	S	OVERLAP	46	90
V8	1.60	E V8	INLET - OPENS (BTC)	27	,43
VALVE SPRING INLET & EXHAU	JST	X	- CLOSES (ABC)	63	91
LENGTH AND LOAD - INS.	@ LBS. (mm.@ kg.)	P	DURATION	270	314
VALVE CLOSED	VALVE OPEN	1 -	2 EXHAUST - OPENS (BBC)	71	87
		T	- CLOSES (ATC)	19	47
16 - 1.513369/75 (38.4031/34)	1.175@166/175 (29.8@75/79)		DURATION	270	314
V8 - 1.70@76/84 (45.2@34/38)	1.258194/206 (31.7888/93)		- OVERLAP	46	90
		V8	INLET - OPENS (BTC)	28	38
FREE LENGTH APPROX INS	. (mm)		- CLOSES (ABC)	72	92
L6	1.732 (43.99)		DURATION	280	310
vs	2.03 (51.56)	5.	C EXHAUST - OPENS (BBC)	78	88
DAMPIN STORY TENOMY TWO	( <del></del> )		- CLOSES (ATC)	30	52
DAMPER FREE LENGTH - INS.	MONE		DURATION	288	320
L6	1.83/1.95		OVERLAP	58	90
V8	(46.48/49.53)	-	· ·		
		L	BRICATION SYSTEM		
ENGINE TIMING	The second second		METHOD OF LUBRICATION		
FIRING ORDER			MAIN BEARINGS	PRESSUF	Œ
L6	1-5-3-6-2-4		CON ROD BIG ENDS	PRESSUE	RE
vs	1-2-7-8-4-5-6-3		CON ROD PISTON PINS		
			L6, V8		PAPED FROM
and a first of the state of the				NUK	E WALLS

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CYLINDER WALLS

SPLASH

## SPECIFICATIONS



#### PRINCIPAL COMPONENTS (CONT'D)

LUBRICATION SYSTEM (CONT'D)	
METHOD OF LUBRICATION (CONT'D)	
CAMSHAFT BEARINGS	PRESSURE
VALVE LIFTERS/ TAPPETS	PRESSURE
TIMING GEAR/ CHAIN	NOZZLE SPRAYED
OVERHEAD VALVE GEAR	PRESSURE
OIL PAN	
CAPACITY - IMP. PINTS (LITRES)	LESS FILTER
L6	6.0 (3.4)
v3	7.0 (4.0)
OIL FILTER	
TYPE	FULL FLOW DIS- POSABLE CANISTER
FEATURES	NON RETURN CHECK VALVE
CAPACITY - IMP. PINTS (LITRES)	1.5 (,9)
OIL PUMP Car	club of
TYPE	GEAR
FEATURES	BY-PASS VALVE UNSEAT- ED UNDER 9-11 PSI (62/76 KPA) PRESSURE DIFFERENTIAL
ENGINE OIL PRESSURE - PSI (KPA)	
	15MIN (103) @ 500RPM 30/45 (207/310) @ 1500 RPM
<b>v</b> 8	7 MIN (48) @ 500 RPM 40/60 (275/414) @ 2000 RPM
OIL PRESSURE WARNING - SWITCH SE WITH CONTACTS OPEN - PSI (KPA)	TTING 3/5 (21/34)
SENDER OPERATING RANGE + PSI (KP	A) 0-80 (0-550)
LUBRICANT GRADES AND TEMPERATURE	- °F (°C)
LOWEST ANTICIPATED TEMPERATURE IN WHICH THE OIL WILL REMAIN I	DURING THE INTERVAL N THE CRANKCASE
+26°F (-7°C) AND BELOW SAE 5W,	SAE 5W-10, SAE 5W-20
0°F (-18°C) TO 60°F (16°C) SAE	10W, SAE 10W-20, 10W-30, SAE 10W-40.
+32°F (0°C) AND ABOVE. SAE DUA SAE 10W	1-30, SAE 20W,

FUEL SYSTEM	
AIR CLEANER AND SILENCER	
TYPE	FLUID TREATED PAPER ELEMENT
FUEL PUMP	
TYPE	MECHANICAL (DIAPHRAGM)
OUTPUT PRESSURE - PSI	(KPA) @ RPM
L6	3.0/4.0 (21/27)@ 3600
v8	4.5/5.7 (31/39)
INTAKE MANIFOLD	
L6	EXHAUST HEATED
v8	EXHAUST HEATED 8 PORT
CARBURETOR	
MAKE	
L6, V8 - 4.2	BENDIX STROMBERG
v8 - 5.0	ROCHESTER
MODEL	
L6	BXUV-3
v8 - 4.2	••
5.0	QUADRAJET 4MV
TYPE	DOWNDRAFT
NUMBER CARBURETORS & I	BARRELS
L6	ONE - 1 BARREL
v8 - 4.2	ONE - 2 BARREL
5.0	ONE - 4 BARREL
CHOKE CONTROL	
L6 MAN. AUTO. TRANS	MANUAL

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### SPECIFICATIONS

## ENGINE DATA

PRINCIPAL COMPONENTS (CONT'D ....)

#### LOCAL CARBURETOR SPECIFICATIONS

***************************************			APPLICATION									
SPECIFICATION		3300 HC	3300 LC	3300 CHASSIS CAR	4.2	5.0						
PART NUMBER	MANUAL	■ 92004609	9946313	9940851	9946985	17057294						
TANT NOMOCK	AUTOMATIC	92000034	9946314	9940852	9946986							
	MANUAL	MA	МВ	MY	ME	_ 0 =						
CODE	AUTOMATIC	AA	AB	AY	AE	-						
VENTURI DIAM.	PRIMARY		31 MM		1.188	1.093						
	SECONDARY		1 -		_	AIR VALVE						
	PRIMARY	V 1 4	1 9/16		1.43	1.38						
THROTTLE BORE	SECONDARY		<u> </u>		_	2.25						
MAIN METERING JET	7	MAN 340 - AUTO 330	MAN 330 AUTO 320		.050	.068 CC.						
POWER JET			1ST. 2ND.			- 4						
PUMP DISCHARGE JE	T		0.70 MM		#71	.026						
IDLE TUBE/JET		MAN #64 AUTO #66	#62	#6	6	.038						
METERING ROD	PRIMARY		<u>-</u>			.0430/.026						
	SECONDARY	club o	fAus	stralia	lnc	CT a 2.165						
*FLOAT LEVEL-INS	a PSI/MM a KPA	.637.6	9(16.0/17.5) 83	(20.7)	.62 INS. (15.7)	.60 INS. (15.2 a 5 (34)						

#### EXPORT CARBURETOR SPECIFICATIONS

SPECIFICATION	SPECIFICATION		APPLICATION						
OF EOTY TOWN TOWN		2850	3300	4	. 2	5	.0		
	MANUAL	9930585	9930587	9931463		7043283			
PART NUMBER	AUTOMATIC	9930586	9930588		9931464		7043284		
	MANUAL	MO .	MP	MR ·		ZJ			
CODE	DITAMOTUA	0.4	AP	-	AR		ZK		
	PRIMARY	1.2	219	1.	188	1.093			
VENTURI DIAM.	SECONDARY					AIR VALVE			
	PRIMARY	1.44		1.43		1.38			
THROTTLE BORE	SECONDARY					2.25			
MAIN METERING JET	*	370	cc.	.050		MAN. 77CC.	AUT0.76CC.		
POWER JET		2 X #53		1ST: .020 2ND: .064		.050/.026	.045/.026		
PUMP DISCHARGE JET		2 X	#56	MAN.# 71	AUTO. # 68		.026		
IDLE TUBE/JET	- 0.0	,	62	#66 #67		.031			
, , , , , , , , , , , , , , , , , , , ,	PRIMARY	Se				7034850	7034845		
METERING ROD	SECONDARY			,	, i i		AN		
FLOAT LEVEL - INS./ PSI/mm/kPa		.63/.69 (	16.0/17.5)	.62 INS. (15.7)		.60 INS. (15.2)			

<sup>=</sup> FLOAT LEVEL SPECIFIED FOR RECONDITIONING PURPOSES ONLY. NOT TO BE RESET OR ADJUSTED AT LESS THAN 80000 KM.

. = DRILL NO.

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■Revised: остовия, 1977

## SPECIFICATIONS

#### ENGINE DATA

## • PRINCIPAL COMPONENTS (CONT'D)

•	
COOLING SYSTEM	COOLING SYSTEM CAPACITY - IMP. PINTS (LITRES)
ENGINE COOLING	L6 15.0 (8.5)
TYPE LIQUID PRESSUR	
SYSTEM WITH FUL LENGTH WATER J.	ACKETS 5,0 20.0 (11.3)
AROUND EACH CY	PRESSURE CAP
DRAIN TYPE ENGINE BLOCK	PSI (KG/CM) - NOMINAL 15 (1.05)
L6 LEFT SIDE BLOCK	
V8 RIGHT AND LEFT -	
WATER PUMP	GENERATOR
CAPACITY - IMP. GALL. (LITRES)/ MIN. 3 RPM	MAKE BOSCH OR LUCAS
40 (182) @ 44	
v8	
WATER THERMOSTAT	TYPE 12 POLE ALTERNATING CURRENT GENERATOR -
TYPE WAX PELLET	STAR WOUND STATOR- DIODE RECTIFIED WITH
LOCATION	INTEGRAL TRANSISTOR REGULATOR
L6 IN CYLINDER HEAD OUTLET	OUTPUT RATING - AMPS. & VOLTS
V8 INLET MANIFOLD W	GE .
STARTS TO OPEN DEG. F (C) NOM 180 (82) EX	PORT AIRCONDITIONED EQUIPMENT 55A - 13.5V
- 195 (91) EM FULL FLOW DEG. F (C) NOM 202 (94)	of Exabilatia Inc
ENGINE FAN	L6, V8 2.50 (63.5)
BLADES NUMBER AND DIAMETER - INS. (MM)	
L6 4 - 15.5 (39	
v8 4 - 17.6 (44	
AIRCONDITIONING 7 - 18" (45	v8 2.41
WATER PUMP ENGINE SPEED RATIO :1	
L6 1.15	CUT IN SPEED (HOT) @ ERPM
v8 1.05	L6 460 OR IDLE
AIRCONDITIONING 1.30	V8 450 OR IDLE
FAN BELT - WIDTH X LENGTH - INS. (MM) X PITCH	
L638 (9.6) x 35 (895) x 40	
v8 - 4.238 (9.6)x 43 (1092) x	
5.0 (1109) x	MAX. CONTINUOUS OUTPUT - AMPS.
TEMPERATURE WARNING SWITCH SETTING - DEG. F (	VOLTAGE REGULATOR
L6, v8 243 (117)	TYPE INTEGRAL TRANSISTOR
MAX. SENDER OPERATING RANGE DEG. F (C) - 248	(120) YOLTAGE SETTING & 68F (20C) 14.1/14.5

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## SPECIFICATIONS

#### ENGINE DATA

PRINCIPAL COMPONENTS (CONT'D)

JIMILL	MOTOR			IGNIT	ION COIL			7
MAI	KE	BOSC	H (ALTERNATIVE		MAKE CURRENT DRAW -	AMPS	BOS	CH OR LUCAS
			LUCAS)		RUNNING (1			3.3
TY	PE		LE 4 BRUSH PRE- IGAGED DRIVE		STOPPED			3.7
NUMBER	OF TEETH			SPARK	PLUGS			
11			g					AC .
	NION YWHEEL				TYPE & GAP SET	ring - INS	(mm)	
	L6		137 153		LOCAL ENG	INES (1976	EMISSIONS E	
/-			133		3300			T .040 (1)
STARTER	MOTOR TEST DA		BRUSH TENSION			& 5.0 .	44 HOUT 1976 EM	T .040 (1)
	ENGINE CURE		oz. (kg.)		2850			T .038 (.9
	AMPS.	. 0 7V			3300			T .038 (.9
	ALL 51	19 25.8	42/46 (1.19/1.30)			& 5.0 .		T .038 (.9
	MODEDO							
-	N				ADVANCE	APPROX. BREAKER	CAM. ANGLE	CONDENSOR
ENGINE	CENTRIFUGAL A		S @ ENG. RPM	DEGREES AT	THE RESERVE	GAP	DECREES	CAPACITY
	START	INTERMEDIATE	FULL	START	FULL	INS. (mm)		MICKOTAKA
	•	LOCAL	ENGINES (WITH 1	976 EMISSIONS	EQUIPMENT)			
3300 HC		12.4			1 1 1 1 1 1			l and
		13/17 0 1700	23/27 3 4400					
M	0/4.0 @ 1000	13/17 @ 1700	23/27 @ 4400	•	11 0 37			
M 3300 LC	0/4.0 @ 1000	13/17 @ 1700 22/26 @ 2000	33/37 @ 4400	0 @ 13/21	11 @ 37 TO 15 @ 30	.018	30/34	
3300 LC M	0/2.0 @ 1100	22/26 @ 2000	·	0 @ 13/21	TO	.018	30/34	
M 3300 LC			33/37 @ 4400		TO		30/34	.15/.20
3300 LC M 3300 HC A	0/2.0 @ 1100	22/26 @ 2000	33/37 @ 4400	0 @ 13/21 5/9 0 @ (127/229)	TO 15 @ 30	(-45)	30/34	.15/.20
3300 LC M 3300 HC A 3300 CHASSIS CAB	0/2.0 @ 1100 0/2 @ 1000	22/26 @ 2000 14/18 @ 2000	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400	5/9 0 @ (127/229)	TO 15 @ 30 TO 10 @ 110 TO 14 @ 96 TO 14 @ 40	(-45)	30/34	.15/.20
3300 LC M 3300 HC A	0/2.0 @ 1100 0/2 @ 1000	22/26 @ 2000 14/18 @ 2000	33/37 @ 4400 23/27 @ 4400	5/9	TO 15 @ 30 TO 10 @ 110 TO 14 @ 96 TO 18 @ 35	.016	30/34	.15/.20
3300 LC M 3300 HC A 3300 CHASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400	5/9 0 @ (127/229)	TO 15 @ 30 TO 10 @ 110 TO 14 @ 96 TO 14 @ 40	(-45)		.157.20
3300 LC M 3300 HC A 3300 CHASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 37	.016		.15/.20
M 3300 LC M 3300 HC A 3300 CHASSIS CAB 4.2	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 % 4400	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 37  ONS EQUIPMENT)	.016		.157.20
3300 LC M 3300 HC A 3300 CHASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 % 4400 RT ENGINES (LESS	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 37	.016	26/30	.157.20
M 3300 LC M 3300 HC A 3300 CHASSIS CAB 4.2	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 % 4400	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIO	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 37  ONS EQUIPMENT)	.016 (.41)		
3300 LC M 3300 HC A 3300 CHASSIS CAB 4.2 5.0	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 % 4400 RT ENGINES (LESS	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIO	10 @ 110  10 @ 110  10 @ 110  10 @ 120  10 @ 130  10 @ 130  11 @ 96  11 @ 69  11 @ 69  10	.016 (.41)	26/30	.15/.20
3300 LC M 3300 HC A 3300 CHASSIS CAB 4.2 5.0	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 % 4400 RT ENGINES (LESS	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIO 5/7 0 @ (127/178)	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 35  TO 18 @ 37  ONS EQUIPMENT)  11 @ 69  TO 15 @ 59  TO 9 @ 76 13 @ 62	.016 (.41)	26/30	
3300 LC M 3300 HC A 3300 CHASSIS CAB 4.2 5.0 2850 3300	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500 EXPO	33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 9 4400 RT ENGINES (LESS	5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIO	TO 15 @ 30  10 @ 110  TO 14 @ 96  14 @ 40  TO 18 @ 35  TO 18 @ 35  TO 18 @ 37  ONS EQUIPMENT)  11 @ 69  TO 15 @ 59  TO 9 @ 76 13 @ 62  TO 14 @ 96	.016 (.41)	26/30 30/35	

L6, V8 - TDC LONG MARK ON TIMING COVER AND MARK ON HARMONIC BALANCER PULLEY

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### SPECIFICATIONS

CLUTCH AND TRANSMISSION

CLUTCH AND CONTROLS

CLUTCH

TYPE .. SINGLE DRY PLATE

SPRINGS

TYPE .. BELLVILLE DIAPHRAGM

LINING MATERIAL .. .. .. ASBESTOS FABRIC

DRIVEN PLATE SPECIFICATIONS

ENG INE	OUTS	OUTSIDE DIA.		NSIDE DIA. THICKNESS AREA GROSS (2 LINING				
	INS.	MM.	INS.	MM.	INS.	MM.	sq. INS.	SQ. CM.
6 CYL.	8.62	218.95	6.12	155.45			57.88	373.4
4.2 V8	9.50	241.30	6.00	152.40	.298	7.57	85.22	549.80
5.0 V8	10.00	254.00	6.50	165.10	10.0		90.71	581.71

CLUTCH OPERATION SYSTEM

CABLE

BEARING THROWOUT

TYPE

Car club of Australia Inc

MANUAL TRANSMISSION

TRANSMISSION TYPE .. .. .. ALL SYNCHROMESH

SHIFT LOCATION

3 SPEED .. . . . . COLUMN

4 SPEED .. .. .. FLOOR

CENTRE DISTANCE INS.(MM) .. .. 2.75 (69.8)

GEAR RATIOS :1 FOURTH REVERSE TRANSMISSION OPTION CODE FIRST SECOND THIRD \_ 3 SPEED M15 3.07 1.68 1.00 3.59 M20 3.05 2.13 1.51 1.00 3.05 1.83 1.38 2.54 4 SPEED M21 2.54 1.00 M22 1.68 3.74 2.68 1.00 3.72

OIL CAPACITY AND OIL TYPE

3 AND 4 SPEED .. .. .. 3.4 PINTS (2.0 LITRE) - HN 1046

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## SPECIFICATIONS

#### AUTOMATIC TRANSMISSION

GENERAL DATA

TYPE

AUTOMATIC HYDRAULIC TORQUE CONVERTOR WITH COMPOUND PLANETARY GEAR SYSTEM -THREE FORWARD SPEEDS AND ONE REVERSE

GEAR RATIO

TRANSMISSION	DRIVE	SECOND	LOW	REVERSE
TRIMATIC	1.00	1.46	2.31	1.85
TURBO HYDRAMATIC	1.00	1.48	2.48	2.08

	400					
DOWNSHIFT SWITCH		SOLENOID OPERATED	TORQUE MULTIPLICA	TION :1 (CC	(D'TN	
COOLING METHOD	• •	WATER	TURBO HYDRAMATI	c 400 - 5.0	v8	
CONVERTOR ASSEMBLY			LOW			4.96
STALL RATIO :1			REVERSE			4.16
TRIMATIC L6		2.40	LUBRICANT			
V8 4.2		2.20	TYPE		••  *	■ DEXRON TYPE I
5.0		2.00	CAPACITY IMP. P	INTS (LITRE	5)	•
DIAMETER NOMINAL -	INS. (MM)	10.00 (254)	TRIMATIC			
v8		11.75 (298)	DRY L6			10.7 (6.1)
TORQUE MULTIPLICATI	ONC:1	b of A	ustval	ia T	nc	15.3 (8.7)
TRIMATIC			REFILL			3.0 (1.7)
L6		5.54	TURBO HYDRAM	ATIC		
v8 4.2		5.08	DRY	••	••	18.3 (10.4)
REVERSE			REFILL	••	••	6.5 ( 3.7)
L6	••	4.44	n y			
v8 4.2	•• ••	4.07	h	2		•
			ĮĮ.			

TRANSMISSION OUTPUT SPEEDS - RPM

#### (TO CALCULATE SHIFT SPEEDS IN MPH)

		CIO CALCOL						
		UPSHI		DOWNSHIFTS				
ENGINE	CLOSED	THROTTLE	FULL	THROTTLE	CLOSED	THROTTLE	FULL	THROTTLE
	1 - 2	2 - 3	1 - 2	2 - 3	2 - 1	3 - 2	3 - 2	2 - 1
L6	535	752	1917	2972	419	634	2600	1510
V8 - 4.2	535	752	1917	2972	419	634	2600	1480
v8 - 5.0	488	895	1670	2770	286.	488 .	2444	815

SHIFT SPEED IN MPH = TRANSMISSION OUTPUT SPEED IN RPM

ENGINE REMYMPH

EXAMPLE: SPEED IN MPH FOR 1-2 FULL THROTTLE UPSHIFT FOR A POWER TRAIN COMBINATION

OF L6 ENGINE, ER78514 TYRES AND 3.36:1 REAR AXLE.

TRANSMISSION OUTPUT SPEED = 1917 RPM

ENGINE RPM/MPH

= (REFER PAGE F - 29) 45.4

= 42.22 MPH.

THEREFORE 1-2 FULL THROTTLE UPSHIFT OCCURS AT 42 MPH APPROXIMATELY

Issued:

■Revised: August, 1977

## SPECIFICATIONS

EXHAUST SYSTEM AND FUEL TANK SPECIFICATIONS

KHAUST SYSTEM:	TY .	FUEL TANK:	
DESCRIPTION:	Single front and rear exhaust pipe with	Type	Two pressings seam welded forming a basic rectangular shape incorporating evapor-
	muffler and tail pipe.		ative emission fuel vapour pipes
V8 Engine except will	Separate front exhaust pipes from each side of engine with cross- over into single rear	Location:	
	pipe and into muffler with single tailpipe.  Separate front exhaust	All except Commercial Vehicles	Externally strap mounted under rear compartment floor.
GTS & Production Option N10 (Standard GTS)	pipes from each side of engine with balance tube into individual mufflers with single	Commercial Vehicles	RH chassis forward of rear axle.
	tailpipes.		
Statesman	Same as GTS with larger mufflers and separate	Capacity - Imp. gals/litres	
	additional resonators. Chrome extensions are fitted to the tail	Passenger Vehicles	16.5/ 75.0
	pipes.	Commercial Vehicles	15.5/ 70.4
MIFFLER:		Filler Location	
All models	Reverse flow with resonant chamber incorporated. Double skin shell and asbestos insulator.	Sedans	Behind hinged rear licence plate.
	insulator.	Station Sedans, Panel Vans,	Flush fitting circular.
	club of	Australia I	Fuel filler cap in RH side body rear quarter panel.
Type	Steel Tubing	Chassis Cab	Circular fuel filler cap on neck of fuel tank.
Outside Diameter - Ins./(mm)  L6 engines	1.875 / 47.6		
V8 engines	2.000 / 50.8	Filter	
Wall thickness - Ins./(mm)	.06 / 1.5	Primary	Primary saran filter for initial dirt and water infiltration in
TAILPIPES:			fuel tank on riser pipe combined with fuel gauge.
	Steel Tubing		
Type Outside Diam eter - Ins./(mm)	-	Secondary	
	1.625 / 41.2	L6 Engines	In fuel pump
V8 engines	2.000 / 50.8	5.0 V8 Engines	In carburetor
MOUNTING	2 Points plus attachment to manifold.	4.2 V8 Engines	On fuel pipe between fuel pump and carb- urettor.

Issued:

MAY, 1977

## SPECIFICATIONS

#### STEERING

TURNING CIRCLE - FEET (METRES)

WHEELBASE - INS. (CMS)	CURB TO CURB "	. WALL TO WALL "
111.0 (282)	39.7 (12.1)	42.1 (12.8)
114.0 (289.5)	40.5 (12.3)	43.0 (13.1)
120.4 (306)	42.0 (12.8)	44.0 (13.4)

\* CALCULATED

DESCRIPTION

ENERGY ABSORBING STEERING COLUMN WITH UPPER INTERMEDIATE SHAFT COUPLING AND FLEXIBLE COUPLING AT RECIRCULATING BALL TYPE STEERING

POWER ASSISTANCE

STANDARD ON STATESMAN DEVILLE AND STATESMAN CAPRICE P/O  $N^{40}$  ON ALL OTHER MODELS EXCEPT CHASSIS AND CAB.

OVERALL STEERING RATIO

LINKAGE TYPE

MANUAL

25.0:1

STATESMAN & P/O N40
POWER STEERING

18.1:1 ON CENTRE TO 11.7:1 AT LOCK

POWER STEERING				D
MANUAL STEERING GEAR		•		RECIRCULATING BALL
TYPE	• •	W • •	• •	RECIRCOEATING BALL
LUBRICATION				LIFE LUBRICATED AT ASSEMBLY
TYPE	••	• •	• •	
CAPACITY - FLUID OZS.	CML)			9.0 (256)
CAPACITI - TESTS SES	C Z			GMH CG-1
SPECIFICATION				GMN CG-I
STEERING COLUMN				ENERGY ABSORBING
TYPE	••		••	
DECCRIPTION				LOWER PORTION OF COLUMN MESHED AND INCORPORATES
DESCRIPTION	. • •			A STEERING SHAFT OF THREE PIECE DESIGN AND A
				TWO SECTION FABRICATED SHIFTER TUBE.
STEERING WHEEL	N W			
DIAMETER INS. (MM) A	ND TYPE			16 (406) X 15.0 (381) TWO SPOKE DISHED - OVAL
ALL MODELS EXCEPT	GTS	••		
*				15.5 (394) THREE SPOKE DISHED - CIRCULAR
GTS	• •	••		
POWER STEERING				
TYPE	• • • •	• •	• •	INTEGRAL VARIABLE RATIO GEAR - ROTARY
				TYPE CONTROL VALVE SAGINAW - CONSTANT DISPLACEMENT TYPE
PUMP - MAKE AND TYPE	• •	• •	• •	
				PULLEY ON CRANKSHAFT
DRIVE	•••	••	• •	
LUBRICATION				(2085158)
TYPE				AUTOMATIC TRANSMISSION OIL (9985158)
NUMBER TURNS LOCK TO L	OCK			
				■ 5.2
MANUAL	••	••	••	
POWER				2.6
POWER	•••	• •		

Issued:

MAY, 1977

■Revised: JUNE, 1977

PARALLELOGRAM

### SPECIFICATIONS

WHEELS AND TYRES - SPECIFICATIONS

#### STANDARD TYRE AVAILABILITY

SIZE	TYPE CONSTRUCTION TYPE CORD MATERIAL		LOAD RATING	MODEL		
185SR14	TYPL	CORD MATERIAL		10 cwt. DERATED PANEL VAN & UTILITY 500 kg.		
1958R14		TEXTILE	4 P/R	MAX. RATED PANEL VAN & UTILITY KINGSWOOD (A9K)		
195R14LT		4	8 P/R	CHASSIS CAB		
ER785R14	RADIAL		4 P/R	STATION WAGONS, SHORT WHEELBASE SEDANS		
ER70h14		STEEL	6 P/R	MONARO GTS AND 10 cwt. DERATED SANDMAN		
FR78S14			4 P/R	STATESMAN, MAX. RATED SANDMAN		

W	u	F	F	7	S
W	л	L	L	L	o

All except GTS & Chassis Cab

Chassis & Cab

Monaro GTS & P/O N66

PEl Wheel Option

N71 Wheel Option

ub of Austra

Attachment to Hub

Bolt Pitch Circle dia. - ins. (mm.)

All except P/O PE1 P/O PE1

(Note 1) Offset - ins. (mm \ All except Chassis Cab

Chassis Cab P/O PE1

P/O N71

TYRES

Spare Wheel Location

Sedans (except Statesman) ...

Station Sedans Commercials

Inflation Pressures recommended: Refer to Tyre placard located inside instrument panel compartment door.

> Issued: MAY, 1977

Short spoke steel disc. Rim incorporates safety hump on inner and out flanges.

As above but heavy duty construction.

5 spoke pressed steel slotted rally wheel. Rim incorporates safety hump on inner and outer flanges.

Short spoke disc. Rim incorporates safety hump on inner and outer flanges. A honeycomb pattern polyurethane insert is premanently moulded to the wheel.

72 spoke triple laced chrome wire wheel with 5 bolt flange attachment. Rim incorporates safety hump on inner and outer flanges.

5 bolts 7/16 20 UNF. - 2A thread

4.75 (120.7)

14 X 6.00JJ

14 X 7.00JJ

.50 (12.7) .63 (16.0)

.34 (8.6) .39 (10)

Horizontally mounted to rear compartment floor. Obliquely mounted on forward section of luggage compartment.

Mounted horizontally below load compartment floor.

Mounted to chassis at rear on drop cradle.

Front and Rear Vehicle Track should be adjusted when optional Wheels are fitted. Refer Sheets F - 7 & F - 9 for standard dimensions.

■Revised: AUGUST, 1977

## SPECIFICATIONS

### ELECTRICAL

BATT	ERY		٠,				BI
	MAKE			٠,		LUCAS, CHLORIDE.	
	TYPE	•••		••	•••	POLYPROPYLENE CASE SYNTHETIC MATERIAL SEPARATORS.	
	NUMBER OF PLAT	ES PE	R CEL	L			
	L6, V8			••	٠.	7	
	RATED VOLTAGE					12	
	CAPACITY & 20						
	7 PLATE					L6 - 48 / V8 - 61	
HEADL	TYPE PANEL VAN UTILITY K/WOOD	 O (A9		::		SAE STANDARD ROUND SINGLE 7" SEALED BEAM	
	KINGSWOOD SL			•••		SINGLE 7" QUARTZ HALOGEN SEMI-SEALED BEAM	
	CHASSIS CAB		••		•••	SINGLE 7" SEALED BEAM WITH PARK LAMP	
	GTS, SANDMAN			ľ	ï	DUAL 5 3/4" QUARTZ HALOGEN SEMI-SEALED WITH HI-INTENSITY HI-BEAM	
	PREMIER, STATE	SMAN		••		DUAL 5 3/4" QUARTZ . HALOGEN SEMI-SEALED	
100		(	75	1		club of	A
			-	-		DIALO OI	11

FUSE POSITION		CIRCUIT	FUSE NO. & CAPACITY
1-2	INSTRUMENT	& CONTROL ILLUMINATION.	3 AMP.
3-4	TRAILER CI	15 AMP.	
5-6	HORN, HORN	15 AMP.	
7-8	FRONT PARK BOX, RR. C 1-2, FOOTWE	25 AMP.	
9-10	SIDE WINDO	WS, DOOR LOCKS, POWER ENDGATE.	15 AMP.
11-12	BACK-UP, A SOLENOID, POWER WIND	15 AMP.	
13-14	HEATER FAN	15 AMP.	
15-16	TURN SIGNA ANTENNA MO FLASHER UN	15 AMP.	
17-18	RADIO/ STE	3 AMP.	
19-20	CIGAR LIGH WINDOW PIL	25 AMP.	
20-21	HEADLAMP F	25 AMP.	
22-23	BRAKE ANTI	15 AMP.	
IN-L	INE FUSE	AUXILIARY DRIVING LIGHTS, AIRCONDITIONING AUXILIARY COOLING FAN, AIRCONDITIONING	15 AM₽.

BULBS

BULBS	GMH NO	BASE TYPE	RATING	TRADE NUMBER
FRONT PARK INSTRUMENT ILLUMINATION GLOVE BOX BRAKE WARNING - GTS PARK BRAKE WARNING - GTS AUTO.TRANS. SELECTOR (COLUMN) TEMPERATURE TELL-TALE	9421330	10 mm. WEDGE BASE	2CP	194
OIL PRESSURE & GEN TELL-TALE HI-BEAM ASH-TRAY & CIGAR LIGHTER ILLUMINATION BRAKE WARNING EXCEPT GTS PARK BRAKE WARNING EXCEPT GTS	SP 2103	5 nm. WEDGE BASE	2CP	
FRONT TURN SIGNAL REAR TURN SIGNAL & BACK/ UP	9417866	STANDARD PARALLEL PIN	32CP	1156
FOOTWELL	SP 1467	MINI PARALLEL PIN	6 WATT	989
DOME LAMP	9414045 OR 9422525	FESTOON	12CP	211/1
REAR QUARTER CORNER DOOR COURTESY LAMPS	SP 1932	FESTOON	5 WATT	-
REAR QUARTER READING LAMP ROOF MOUNTED READING LAMPS	455136	STANDARE PARALLEI PIN	200	-
LUGGAGE COMPARTMENT	455490	STANDARI PARALLEI PIN		1003
STOP/TAIL	9417867	STANDAR OFFSET PIN	0 4-32C	Р Н 57
LICENCE PLATE SIDE MARKERS HEATER & AIRCONDITIONING CONTROLS AUTO. TRANS. CONSOLE SELECTOR	941786	STANDAR PARALLE PIN		1895
HEADLAMP - 7" PANEL VAN, UTILITY, TUNGSO KINGSWOOD (A9K)	OL 743480	6	75/50	
CHASSIS CAB - TUNGSOL GE KINGSWGOD 'SL' P/O TT5 KINGSWGOD 'SL' P/O TT5	282366 993995 993995	7 DUPLO	60/5	
HEADLAMPS 5.75 INNER HI BEAM HI INTENSI STD. OUTER LO BEAM ALL	TY 994697 994593 994609	3 DUPLO	55 W	

BELMONT, KINGSWOOD, MONARO, CHASSIS & CAB

PPEMIEP, GTS, STATESMAN -

LOW & HIGH NOTE

Issued:

HEADLAMS IN SWITCH. AIRCONDITIONING AUXILIARY COOLING FAM. AIRCONDITIONING HI-BLOWER SPEED.

MAY, 1977

Revised: AUSUST, 1977

# SPECIFICATIONS

### GLASS AREAS

			DAYLIGHT	OPENING	THICKNESS
MODELS	GLASS	TYPE	SQ.IN.	SQ.C11.	om.
MINESTONO AGN &	WINDSHIELD	CURVED HEAT TREATED SAFETY PLATE WITH MODIFIED ZONE.	1388	8955	/5.0 ± 0.2
TATESMAN CAPRICE		LAMINATED WITH TINTED UPPER SHADED BAND			6.0 + 0.3 - 0.6
SEPARS EXCEPT STATESHAN		CAT DEATH SAFETY SHEET	1136	7328	5.0 ± 0.2
Holden Scoans	REAR WINDOW	HEAT TREATED SAFETY SHEET ELECTRICALLY HEATED EXCERNAGE (TINTED CARRIED) NW AGK	1037	6690	4.0 ± 0.2
UTILITY, CHASSIS & CAB			544	3510	
STATION SEDAN	END		664	4283 3009	5.0 ± 0.2
PANEL VAN	GATE FRONT DOOR		780	5032	
ALL	(2 SIDES)		-560	3664 36	71
STATION SEDANS	REAR DOOR SLIDING (2 SCES)	HEAT TREATED SAFETY SHEET	578 578	3729	
SHORT WIND BASE SEDANS	REAR DOOR	REAL TREATED ON ELT	219	1413	4.0 ± 0.2
STATION SEDAN	FIXED (2 SIDES)		221	1426	
STATESMAN			100	十万月	
STATION SEDAN	REAR QUARTER		990	6387	5.0 ± 0.2
C	man	, man	tra	BE Agu	SINC

	TOTAL DAYLIGHT	OPENING - SQ.IN.	(sq.cm.)					5e261
Holder	SHOPT LIBERTASE	SEDANS			•••	•••	3995 4037	(2000) 2576/
	STATESMAN			• • • •	•••			· · · · · · · · · · · · · · · · · · ·
	STATION SEDANS		1. 1.		•••		4622	(29819)
	COUPE UTILITY &	CHASSIS CAB					2712	(17497)
	PANEL VAN		•		•••		2634	(16993)

#### STATESMAN CAPRICE .

TINTED UPPER SHADE BAND WINDSCREEN, TINTED SIDE WINDOWS, & TINTED HEATED REAR SCREEN.

3993

Issued:

MAY, 1977

Revised:

### **SPECIFICATIONS**

SERIAL NUMBERS IDENTIFICATION AND LOCATION

#### ENGINE SERIAL NUMBER

HOLDEN ENGINE - V8 HOLDEN ENGINE - L6 LOCATION V8 - ON PAD AT TOP FRONT LEFT SIDE OF L6 - ON PAD ABOVE ENGINE MOUNTING BOSSES CYLINDER CASE. RIGHT HAND SIDE OF ENGINE. ASSIGNMENT OF SERIAL NUMBERS THE FIRST LETTER, RELATES TO THE ENGINE SERIAL NUMBER PREFIX CONSISTS OF A TWO LETTER CODE. LINE ENGINES RETAIN 'HJ' DE 'HX' ENGINE CODES. SECOND CODE LETTER INDICATES ENGINE CHARACTERISTICS AND IS ALSO UNCHA EVIOUS MODEL SERIES. BETUEEN 1001 8 999999 RANGE NUMBER ENERUNS THE ENGINE SERIAL NUMBER STARTS AT 1001 AND RUNS IN CONTINUOUS NUMERICAL SEQUENCE REGARDLESS OF ENGINE SIZE. ENGINE SIZE DESIGNATIONS ARE :-V8 ENGINE L6 ENGINE 173 LC(2850)- QE 173 HC(2850)- QD of Australia (5.0)-3316 202 LC(3300) - KM 3-34 (202 HC (3300)-EXAMPLE :-

#### VEHICLE SERIAL NUMBER

ENGINE TYPE

LOCATION: STAMPED ON FRAME RIGHT HAND SIDE FRONT, IN ENGINE COMPARTMENT.

" MODEL SERIES -

STATESMAN MODELS ONLY

VEHICLE SERIAL NUMBER AT EACH BODY ASSEMBLY PLANT EXCEPT DANDENONG, STARTS AT 00001 AND IS PRE-FIXED BY MODEL SERIES AND SUFFIXED BY A PLANT LETTER WHERE THE BODY IS BUILT. DANDENONG COMMENCES AT 00021%

REFERS TO ENGINES WITH EXTERNAL FEATURES SAME AS HO. TO FIT WORK BODY CHASSIS CONFIGURATION

-ASSIGNED NUMBER AT START OF TO PRODUCTION.

EXAMPLE :-DESIGN RULE COMPLIANCE LETTER MODEL SERIES -MODEL SEPIAL NUMBER

ALPHA CODE LETTER DENOTES COMPLIANCE WITH SAFETY DESIGN RULE. .

LETTER STARTS AT 'A' AND ADVANCE TO 'B', 'C' ETC. WITH INTRODUCTION OF ADDITIONAL DESIGN RULES.

\* FIRST 20 NUMBERS ARE RESERVED FOR PRE-TEST VEHICLES.

Revised: Issued: MAY, 1977

### SPECIFICATIONS

SERIAL NUMBERS IDENTIFICATION AND LOCATION (CONTINUED)

#### BODY IDENTIFICATION PLATE

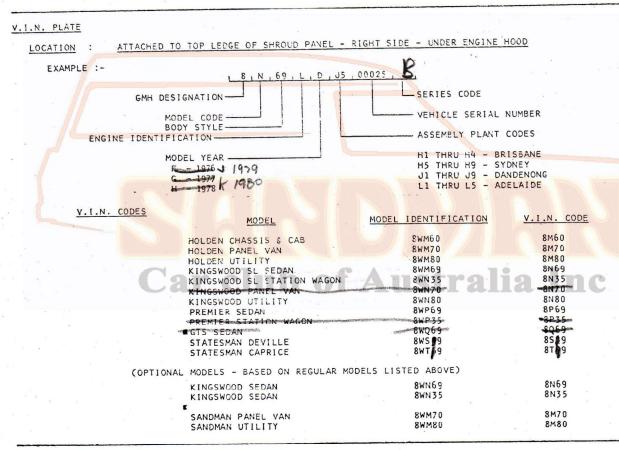
LOCATION :

ATTACKED TO TOP LEDGE OF SHROUD PANEL - LEFT SIDE - UNDER ENGINE HOOD

EXAMPLE :-

BODY SERIAL NUMBER \_\_\_\_\_ ASSEMBLY PLANT

ADDITIONAL INFORMATION ON PLATE :- MODEL, TRIM, PAINT, ENGINE, TRANSMISSION AND REAR AXLE NUMBERS. PRODUCTION OPTION NUMBERS FOR ENGINE, TRANSMISSION AND REAR AXLE TO BE STAMPED ON WHEN OPTION/S IS/ARE EXERCISED OVER STANDARD POWER TRAIN COMBINATION.



#### SAFETY COMPLIANCE PLATE (EXCEPT EXPORT VEHICLES)

LOCATION : ATTACHED TO TOP LEGGE OF SHROUD PANEL - RIGHT SIDE - UNDER ENGINE HOOD

PLATE STAMPED WITH THE FOLLOWING INFORMATION :-

AUSTRALIAN DESIGN RULE NUMBERS

VEHICLE SERIAL NUMBER

VEHICLE MAKE - HOLDEN OR STATESMAN

GROSS VEHICLE WEIGHT IN KG'S (COMMERCIALS ONLY)

VEHICLE MODEL NAME AND STYLE

SEATING CAPACITY OF VEHICLE

MONTH AND YEAR OF MANUFACTURE

FOR EXPORT COMMERCIAL VEHICLES A G. V.W. PLATE IS FITTED IN THIS LOCATION.

ASSEMBLY PLANT CODES

S - SYDNEY M - MELBOURNE A - ALELAIDE B - BRISBANE

Issued: MAY, 1977 Revised: GCIOREP, 1977

F = 1% -

### SPECIFICATIONS

VEHICLE WEIGHTS

LBS. kg's. NOMINAL.

	TAKE	SHIPPING	CURS			MAXIMIM LOADED VEHICLE WEIGHT *			
NODEL	Kg's ONLY	TOTAL	TOTAL	FRONT	REAR	TOTAL	FRONT	REAR ENORG	AXTE SYLES
					2	- E			
KINGSWOOD (A9K)	1313	2879	3001	1581	1420				2300
KINGSWOOD 'SL' NO9	1321	1306 2897	3018	1594	1424				2300 1043
PREMIER	1362	1314 2987 1355	3109 1410	723 1614 732	646 1495 678				2300 1043
CTC	1452	3186 1445	3307 1500	1770 803	1537 697				2300 1043
STATESMAN DEVILLE	1550	3402	3523	1867	1656				24 <mark>0</mark> 0 1088
		1543	1598	047	751				5
STATESMAN CAPRICE	1647	3615 1640	3737 1695	2028 920	1709 775				2400 1088
STATION WAGON	Tar	olu	h o	f A m	etr	olio	In		
KINGS/COD (A9K)	1388	3044 1331	3166 1435	1568 711	1598 725	COLUMN CO			2600 1180
KINGSWOOD 'SL' N35	1397	3064 1390	3186 1445	1581 717	1605 728				2600 1180\
	1420	3115 1413	3235 1468	1609 730	1527 738				2600 1180
PANEL VAN				-					•
HOLDEN	1384	3036 1377	3150 1429	1607 729	1543 700	4752 2155	1881 853	2871 1302	2900 1315
	1395	3060 . 1388	3175 14-0	1623 735	1552 704	4752 2155	1881 853	2871 1302	2900 1315
UTILLTY								# **	
HOLDIN	1321	2897 1314	3011 1356	1629 739	1382 627	4752 2155	1881 853	2871 1302	2900 1315
KINGSWOOD	1331	2919 1324	3034 1376	1634 741	1400 635	4752 2155	1881 853	2871 1302	2900 1315
CHASSIS & CAB		ń					MEN. MAX.		
HOLDEN	1242	2723 1235	2837 1287	1697 770	1140 517	5733 2600	1669 2205 757 1000	3951 1792	3900 1700

INCLUDES PASSENGERS, LUGGAGE & WEIGHT OF MAJOR (+5 L2.) OPTIONS WITH STANDARD ENGINE TYPE AND TYRES. THESE LOADS CAN ONLY BE USED INDIVIDUALLY AS PART OF THE GVW.

SALES REAR AXLE RATING

THIS IS AN APRITARY FIGURE. FOR USE BY SALES DEPARTMENT. IT IS AN AVERAGE GROUPING OF ENGINEERING AXLE WEIGHTS OF CHOSEN VEHICLE TYPES AND IS SUBJECT TO MUTUAL SALES AND ENGINEERING DEPARTMENT AGREEMENT.

TARE WEIGHT:
THIS WEIGHT IS USED BY GOVERNMENT DEPARTMENTS FOR REGISTRATION. IT IS CURB LESS FUEL +2 CALLONS (DELIVERY WEIGHT).

BALANCE TO BE ADVISED.

Issued:

:AY, 1977

Revised: october, 1977

# SPECIFICATIONS

### ENGINE DATA

PRINCIPAL COMPONENTS (CONT'D)

-	MOTOR				ON COIL		7000	TI OD TIICAC
MA	KE	BOSC	H (ALTERNATIVE LUCAS)	1	TAKE CURRENT DRAW -	AMPS	BOSC	CH OR LUCAS
my	PE	4 PO	LE 4 BRUSH PRE-		RUNNING (I			3.3
11	FE	EN	GAGED DRIVE		STOPPED		•••	3.7
NIMBER	OF TEETH			SPARK	PLUGS			
A remainder	NION		9		MAKE			AC .
H H	YWHEEL		1		TYPE & GAP SETT	The second second		
//	L6		137 153				EMISSIONS E	T 040 (1)
CTAPTER	R MOTOR TEST DA				4.2 8	-		T .040 (1)
STARTER		TEST LOCK TORQUE	BRUSH TENSION				OUT 1976 EM	
	ENGINE CURI	RENT LBS/FT. NM	oz. (kg.)		2850	1 11 11	44	T .038 (.9
	ATT		40.446		3300	400		T .038 (.9
	MODELS 51	19 25.8	42/46 (1.19/1.30)		4.2 8	5.0	44	T .038 (.9
	Man A							
						APPROX.		
		DVANCE DEGREE	C A FNC PPM	VACUUM DEGREES AT	ADVANCE	BREAKER	CAM. ANGLE	CONDENSOR CAPACITY
ENGINE		INTERMEDIATE	FULL	START	FULL	GAP INS. (mm)	DEGREES	MICROFARAD
	. OTHER							
			THE PROPERTY OF	TIE EMTCCTONO	PATHILIPMENT			
		POCAL	ENGINES (WITH.)	975 FMISSIONS	EQUIPMENT)		Г	I
нс м	0/4.0 @ 1000	13/17 @ 1700	23/27 @ 4400	A LE EMIL SCIONS	•			
HC M		13/17 @ 1700	23/27 @ 4400		11 @ 37 TO	018		
	0/4.0 @ 1000 0/2.0 @ 1100	13/17 @ 1700 22/26 @ 2000	23/27 @ 4400 33/37 @ 4400	•	11 @ 37	.018	30/34	
SOO LC		13/17 @ 1700	23/27 @ 4400	•	T11 @ 37 T0 15 @ 30		30/34	.15/.20
DO LC	0/2.0 @ 1100 0/2 @ 1000	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400	0 e 13/21	11 @ 37 TO 15 @ 30		30/34	.15/.20
M HC	0/2.0 @ 1100	13/17 @ 1700 22/26 @ 2000	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400	0 e 13/21 5/9 0 e (127/229)	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96		30/34	.15/.20
300 LC 3 M 300 HC 3 3 A	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400	0 e 13/21	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96	.016		.15/.20
300 HC 300 HC 300 A 300 3 3 ASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000	25/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400	0 e 13/21 5/9 0 e (127/229)	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 14 @ 47	(.45)	30/34	.15/.20
300 HC 300 HC 300 A 300 3 3 ASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37	.016		.15/.20
M HC A A ASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	25/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37	.016		.15/.20
300 HC 300 HC 300 A 300 S A 300 3 3 ASSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37	.016 (.41)		.15/.20
300 LC 3 M 300 HC 3 A 3500 3 3 ASSIS CAB .2	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIC	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  ONS EQUIPMENT)	.016 (.41)		.15/.20
DO LC M M See HC SA A SSSIS CAB	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400 RT ENGINES (LES	0 e 13/21 5/9 0 e (127/229) 0 a 15/25 0 a 20/30 5 1973 EMISSIO	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  DNS EQUIPMENT)	.016 (.41)	26/30	.15/.20
DO LC M M SOO HC SOO HC SOO SOO SOO SOO SOO SOO SOO SOO SOO SOO	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500  EXPO	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400 RT ENGINES (LES	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIC	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  DNS EQUIPMENT)  11 @ 69 TO 9 @ 76	.016 (.41)	26/30	2
300 LC 3 M 300 HC 3 A 3500 3 3 ASSIS CAB .2	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	13/17 @ 1700  22/26 @ 2000  14/18 @ 2000  9.4/13.4 @ 2000  16/20 @ 2500  EXPO	25/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400 RT ENGINES (LES:	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIC 0 % (127/178)	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  ONS EQUIPMENT)  11 @ 69 TO 15 @ 59  TO 9 @ 76 13 @ 62 TO 14 @ 96	.016 (.41)	26/30	2
DO LC M M SOO HC SOO HC SOO SOO SOO SOO SOO SOO SOO SOO SOO SOO	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750	13/17 @ 1700 22/26 @ 2000 14/18 @ 2000 9.4/13.4 @ 2000 16/20 @ 2500  EXPO	23/27 @ 4400 33/37 @ 4400 23/27 @ 4400 26/30 @ 4400 27/31 @ 4400 22/26 @ 4400 RT ENGINES (LESS	0 e 13/21 5/9 0 e (127/229) 0 a 15/25 0 2 20/30 5 1975 EMISSIC	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  DNS EQUIPMENT)  11 @ 69 TO 15 @ 59  TO 9 @ 76 13 @ 62 TO 14 @ 96 18 @ 83	.016 (.41) .022 (.56)	26/30 30/35 30/34	.15/.20
200 LC 3 M 300 HC 3 A 300 3 3 ASSIS CAB .2 .0	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750 0/2 @ 600 0/2 @ 500	13/17 @ 1700  22/26 @ 2000  14/18 @ 2000  9.4/13.4 @ 2000  16/20 @ 2500  EXPO  20/24 @ 2000  17/21 @ 2000  15/19 @ 2000	25/27 @ 4400  33/37 @ 4400  25/27 @ 4400  26/30 @ 4400  27/31 @ 4400  22/26 @ 4400  28/32 @ 4400  28/32 @ 4400  22/26 @ 4000	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIC 0 % (127/178)	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  ONS EQUIPMENT)  11 @ 69 TO 15 @ 59  TO 9 @ 76 13 @ 62 TO 14 @ 96	.016 (.41) .022 (.56)	26/30 30/35 30/34 276 EMISSION	.15/.20
200 LC 3 M 300 HC 3 A 300 3 A ASSIS CAB .2 .0	0/2.0 @ 1100 0/2 @ 1000 0/1.4 @ 1200 0/2 @ 750 0/2 @ 600 0/2 @ 500	13/17 @ 1700  22/26 @ 2000  14/18 @ 2000  9.4/13.4 @ 2000  16/20 @ 2500  EXPO  20/24 @ 2000  17/21 @ 2000  15/19 @ 2000	25/27 @ 4400  33/37 @ 4400  25/27 @ 4400  26/30 @ 4400  27/31 @ 4400  22/26 @ 4400  28/32 @ 4400  28/32 @ 4400  22/26 @ 4000	0 @ 13/21 5/9 0 @ (127/229) 0 @ 15/25 0 @ 20/30 5 1975 EMISSIC 0 % (127/178)	11 @ 37 TO 15 @ 30  10 @ 110 TO 14 @ 96  14 @ 40 TO 18 @ 55 TO 14 @ 47 18 @ 37  DNS EQUIPMENT)  11 @ 69 TO 15 @ 59  TO 9 @ 76 13 @ 62 TO 14 @ 96 18 @ 83  EXPORT /ENGINE	.016 (.41) .022 (.56)	26/30 30/35 30/34 76 EMISSION 89	.15/.20 S EQUIPMEN (800)

L6, V8 - TDC LONG MARK ON TIMING COVER AND MARK ON HARMONIC BALANCER PULLEY

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Issued: MAY, 1977

■ Revised: J

### SPECIFICATIONS

CLUTCH AND TRANSMISSION

CLUTCH AND CONTROLS

CLUTCH

TYPE

SINGLE DRY PLATE

SPRINGS

TYPE

BELLVILLE DIAPHRAGM

LINING MATERIAL

ASBESTOS FABRIC

DRIVEN PLATE SPECIFICATIONS

ENGINE	OUTSIDE DIA.		. INSIDE DIA.		THICKNESS		AREA GROSS (2 LININGS)		
	INS.	MM.	INS.	MM.	INS.	. MM.	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	SQ. INS.	sq. cm.
6 CYL.	8m62~	218.95	5.12	155.45				L157-88	373.4
4.2 V8	9.50	241.30	6.00	152.40	.298	7.57		85.22	549.80
5.0 V8	10.00	254.00	6.50	165.10	1			90.71	581.71

CLUTCH OPERATION SYSTEM

CABLE

BEARING THROWOUT

ar club of Aus SINGLE ROW BALL

MANUAL TRANSMISSION

TRANSMISSION TYPE

ALL SYNCHROMESH

SHIFT LOCATION

3 SPEED

COLUMN

4 SPEED

FLOOR

CENTRE DISTANCE INS. (MM) GEAR RATIOS :1

2.75 (69.8)

TRANSMISSION	OPTION CODE	FIRST	SECOND	THIRD	FOURTH	REVERSE
3 SPEED	M15	3.07	1.68	1.00		3.59
	M20	3.05	2.13	1.51	1.00	3.05
4 SPEED	M21	2.54	1.83	1.38	1.00	2.54
	M22	3.74	2.68	1.68	1.00	3.72

OIL CAPACITY AND OIL TYPE

3 AND 4 SPEED

3.4 PINTS (2.0 LITRE) HN 1046

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